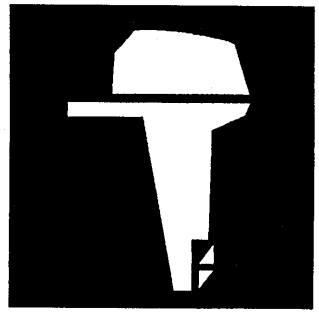
YAMAHA



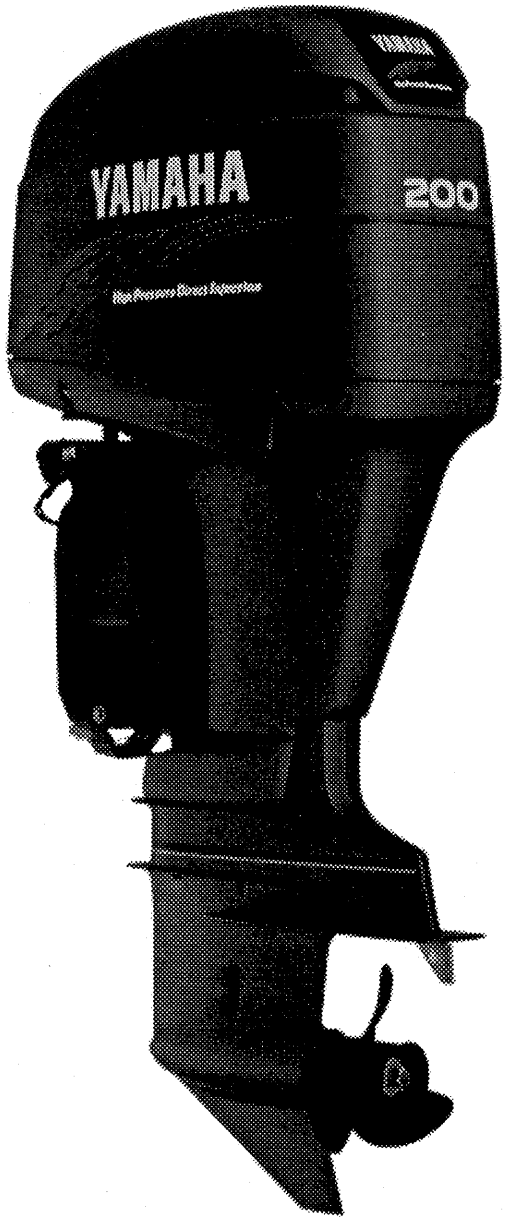
# PARTS CATALOGUE
# CATALOGUE DE PIECES DETACHEES

## Z150PETO'01 (68H0)
## Z175GETO'01 (68L0)
## Z200NETO'01 (68F0)
## LZ150PETO'01 (68K0)
## LZ200NETO'01 (68G0)

YAMAHA GENUINE Parts & Accessories

1Z68F-300F1

A1


YAMAHA
200

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

Z150PETO'01(68H0), Z175GETO'01(68L0), Z200NETO'01(68F0),
LZ150PETO'01(68K0), LZ200NETO'01(68G0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.
2. Abbreviations
   The Following abbreviations are used in this Parts Catalogue.
   "UR" Use specified parts number.
   "UN" Use as many as needed.
   "AP" Alternate Parts
   "LM" Local Made
   (Parts need to be ordered locally)
   "O/S" Over Size
3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.
   EXAMPLE
   CARBURETOR ASSY
   .JET, PILOT
   .NOZZLE, MAIN
4. Number of component for assembly
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

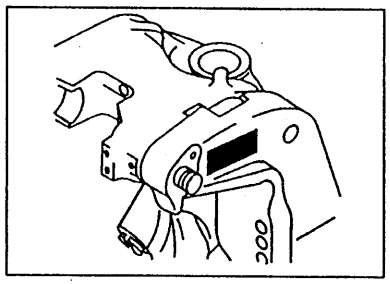
| PART NO. | DESCRIPTION | E | EH | EHT | | | REMARKS |
|---|---|---|---|---|---|---|---|
| 6E0-85500-70 | C.D.I. MAGNETO ASSY | 1 | | | | | |
| 6E0-85550-70 | .ROTOR ASSY | 1 | | | | | |
| 6E0-15723-00-94 | ..PULLY, STARTER | 1 | | | | | |

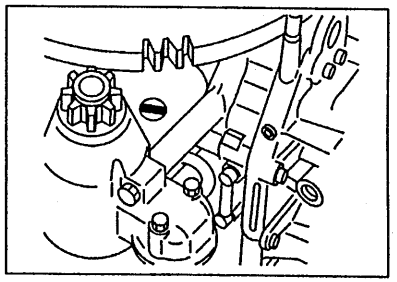
5. Quantity Column Information

| NAME for Q'TY COLUMN | APPLICABLE MODEL |
|---|---|
| 68H0 | Z150PETO |
| 68L0 | Z175GETO |
| 68F0 | Z200NETO |
| 68K0 | LZ150PETO |
| 68G0 | LZ200NETO |

6. Applicable Starting Serial No. and Color Code
   1) Engine Starting Sserial No.

| | |
|---|---|
| Z150PETO L : 800208<br>X : 850952<br>Z175GETO X : 800101<br>Z200NETO L : 150459<br>X : 101490 | LZ150PETO X : 800367<br>LZ200NETO X : 100513 |





2) Color Code

| Color Code | Color Name | Abbreviation |
|---|---|---|
| 004D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

# AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

Z150PETO'01(68H0), Z175GETO'01(68L0), Z200NETO'01(68F0),
LZ150PETO'01(68K0), LZ200NETO'01(68G0)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.
2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:
   "UR" Utiliser le numéro des pièces.
   "UN" Utiliser autant que nécessaire.
   "AP" Pièces de substitution
   "LM" Fabrication locale (les pièces doivent être commandées localement.)
3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.
   EXEMPLE
   ENS CARBURATEUR
   .GICLEUR, ralenti
   .PUITS D'AIGUILLE
4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

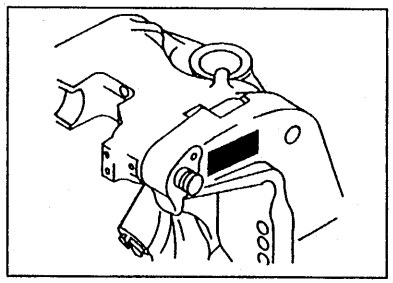
| NO. PIECES | DESCRIPTION | E | EH | EHT | | | REMARQUES |
|---|---|---|---|---|---|---|---|
| 6E0-85500-70 | MAGNETO C.D.I. CPLT | 1 | | | | | |
| 6E0-85550-70 | .ROTOR CPLT | 1 | | | | | |
| 6E0-15723-00-94 | ..POULIE DE DEMARREUR | 1 | | | | | |

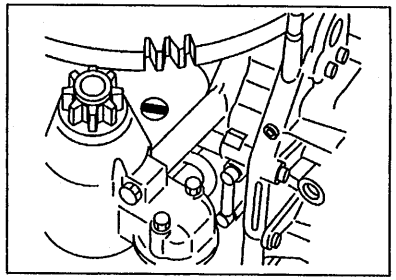
5. Indiquation concernant la quantided

| Indiquation concernant la quantided | Applications modèle |
|---|---|
| 68H0 | Z150PETO |
| 68L0 | Z175GETO |
| 68F0 | Z200NETO |
| 68K0 | LZ150PETO |
| 68G0 | LZ200NETO |

6. Applications No de série et code couleur correspondants
   1) No. de série du moteur

| | |
|---|---|
| Z150PETO L : 800208<br>X : 850952<br>Z175GETO X : 800101<br>Z200NETO L : 150459<br>X : 101490 | LZ150PETO X : 800367<br>LZ200NETO X : 100513 |





2) Code couleur

| Code couleur | Nom de couleur | Abréviation |
|---|---|---|
| 004D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.
8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

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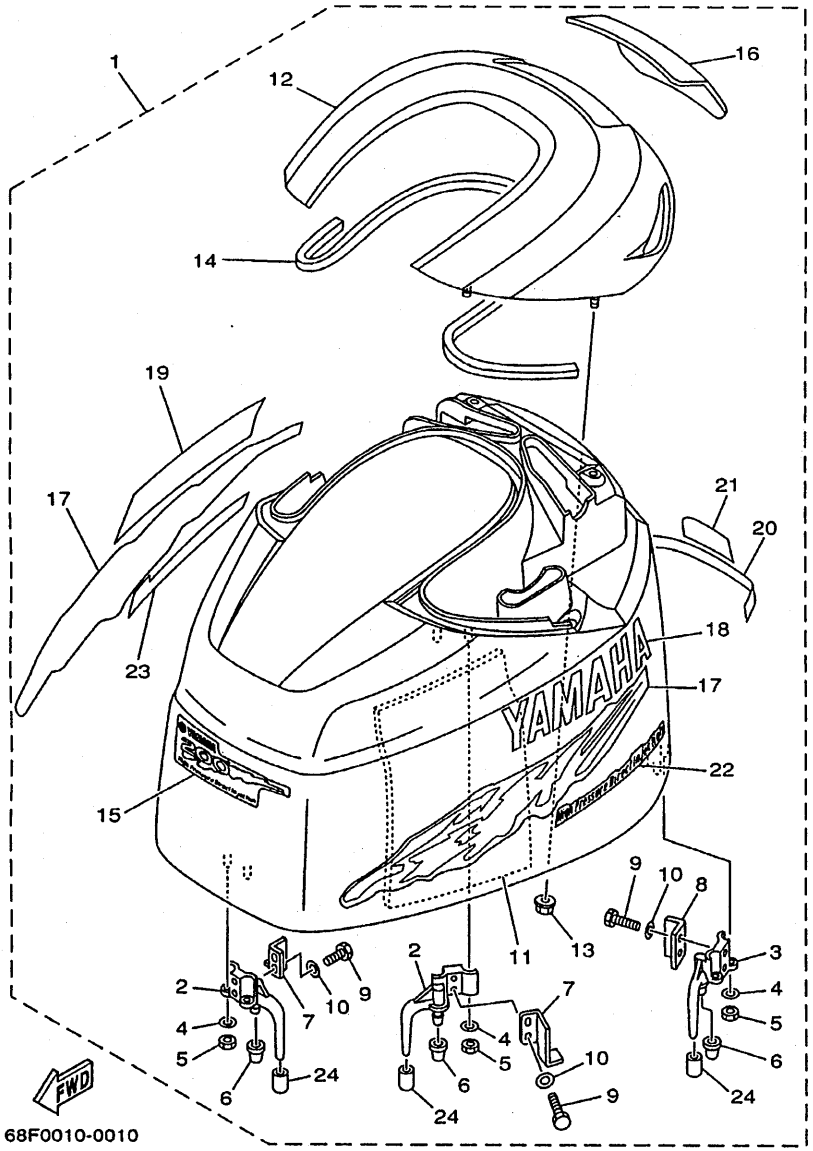



## FIG. 1 TOP COWLING — CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-42610-40-4D | TOP COWLING ASSY<br>CAPOT (ENS.) | | | 1 | | 1 | |
| | 68L-42610-40-4D | TOP COWLING ASSY<br>CAPOT (ENS.) | | 1 | | | | |
| | 68H-42610-40-4D | TOP COWLING ASSY<br>CAPOT (ENS.) | 1 | | | 1 | | |
| 2 | 68F-42647-00-94 | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 2 | 2 | 2 | 2 | 2 | |
| 3 | 68F-42648-00-94 | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 92990-06100 | .WASHER, SPRING<br>.RONDELLE, GROWER | 6 | 6 | 6 | 6 | 6 | |
| 5 | 95380-06600 | .NUT, HEXAGON<br>.ECROU | 6 | 6 | 6 | 6 | 6 | |
| 6 | 68F-42663-00 | .DAMPER<br>.AMORTISSEUR | 3 | 3 | 3 | 3 | 3 | |
| 7 | 68F-42651-00 | .HOOK<br>.CROCHET | 2 | 2 | 2 | 2 | 2 | |
| 8 | 67F-42652-00 | .HOOK<br>.CROCHET | 1 | 1 | 1 | 1 | 1 | |
| 9 | 97095-06016 | .BOLT<br>.BOULON | 6 | 6 | 6 | 6 | 6 | |
| 10 | 92995-06600 | .WASHER<br>.RONDELLE | 6 | 6 | 6 | 6 | 6 | |
| 11 | 68F-42619-00 | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-42613-00-4D | .MOLDING, AIR DUCT<br>.MANCHON A AIR | 1 | 1 | 1 | 1 | 1 | |
| 13 | 90179-06M24 | .NUT<br>.ECROU | 6 | 6 | 6 | 6 | 6 | |
| 14 | 68F-42662-00 | .DAMPER<br>.AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 15 | 68F-42677-40 | .GRAPHIC, FRONT<br>.ADHESIF, AVANT | | | 1 | | 1 | |
| | 68L-42677-40 | .GRAPHIC, FRONT<br>.ADHESIF, AVANT | | 1 | | | | |
| | 68H-42677-40 | .GRAPHIC, FRONT<br>.ADHESIF, AVANT | 1 | | | 1 | | |
| 16 | 68F-42687-00 | .EMBLEM, REAR<br>.EMBLEME, ARRIERE | 1 | 1 | 1 | 1 | 1 | |
| 17 | 68F-W0070-40 | .GRAPHIC SET<br>.JEU DIEMBLEMES | 1 | 1 | 1 | 1 | 1 | |
| 18 | 68F-42681-40 | .MARK, COWLING<br>.ADHESIF, CAPOT | 1 | 1 | 1 | 1 | 1 | |
| 19 | 68F-42682-40 | .MARK, COWLING<br>.ADHESIF, CAPOT | 1 | 1 | 1 | 1 | 1 | |
| 20 | 68F-4267A-40 | .GRAPHIC, REAR 2<br>.ADHESIF, ARRIERE 2 | 1 | 1 | 1 | 1 | 1 | |
| 21 | 68F-42678-40 | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE | | | 1 | | 1 | |
| | 68L-42678-40 | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE | | 1 | | | | |
| | 68H-42678-40 | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE | 1 | | | 1 | | |

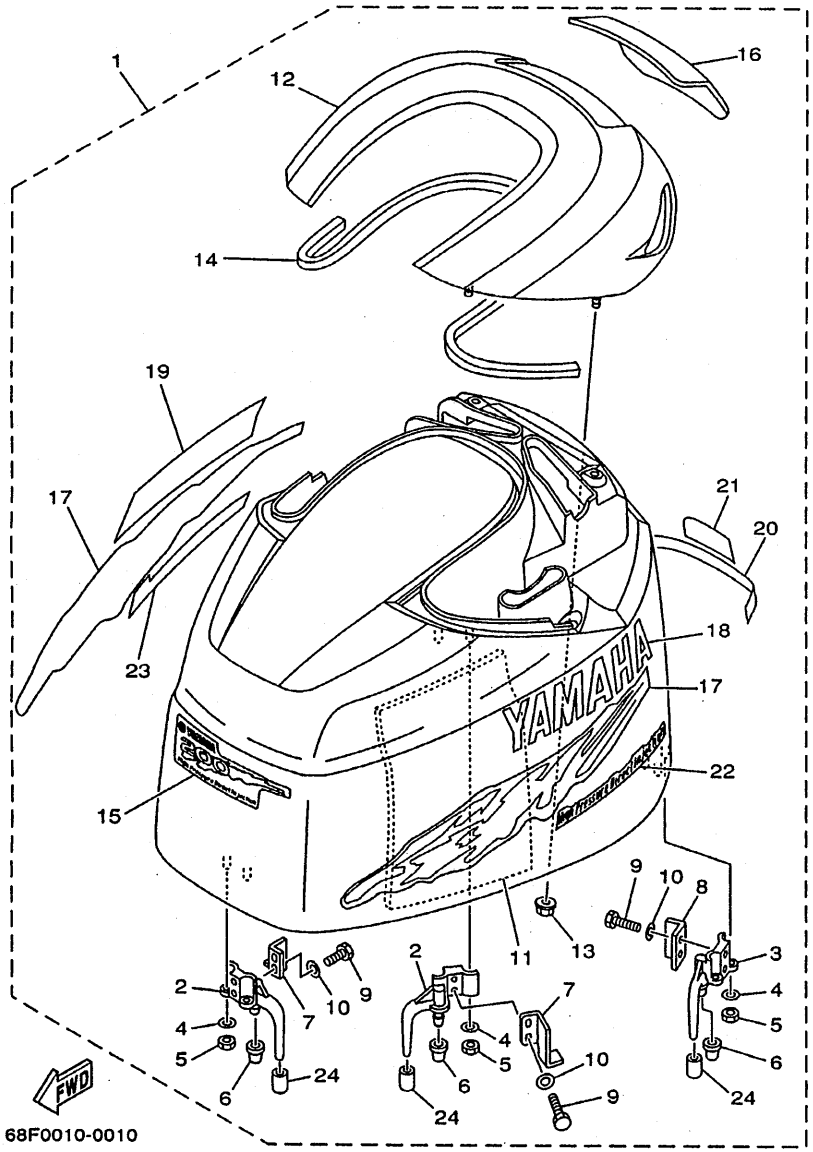
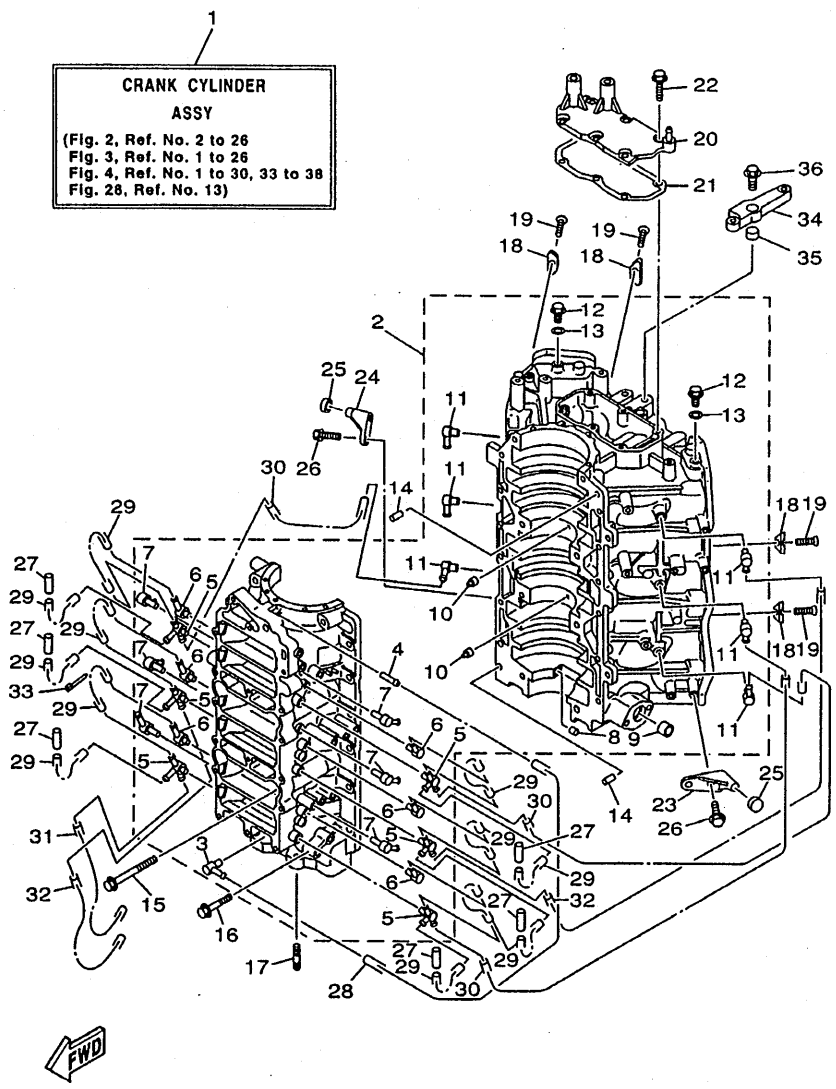


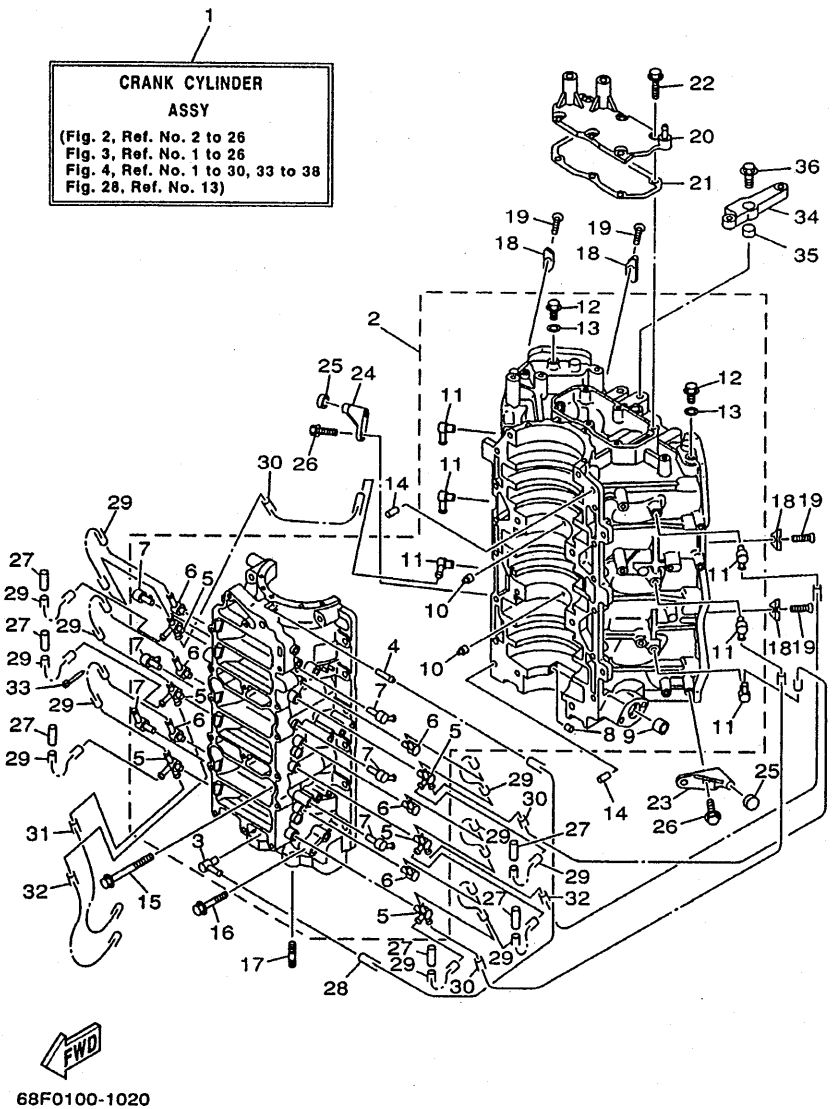

FIG. 1 TOP COWLING — CAPOT SUPERIEUR

| REF. NO. | PART NO. | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS |
|---|---|---|---|---|---|---|---|---|
| 22 | 68F-42683-40 | .MARK, COWLING<br>.ADHESIF, CAPOT | 1 | 1 | 1 | 1 | 1 | |
| 23 | 68F-42684-40 | .MARK, COWLING<br>.ADHESIF, CAPOT | 1 | 1 | 1 | 1 | 1 | |
| 24 | 67F-13448-00 | .CAP<br>.CAPUCHON | 3 | 3 | 3 | 3 | 3 | |



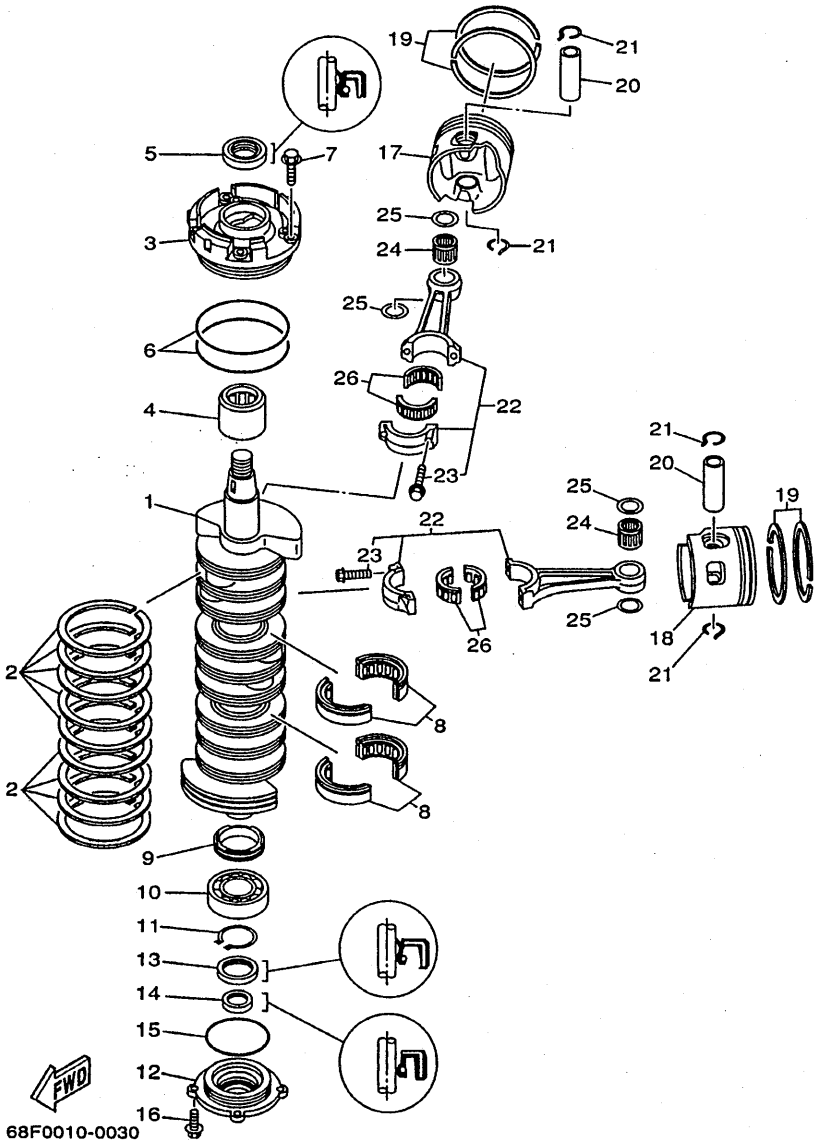

## FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-W0090-11-1S | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | | | 1 | | 1 | |
| | 68L-W0090-10-1S | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | | 1 | | | | |
| | 68H-W0090-11-1S | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | 1 | | | 1 | | |
| 2 | 68F-15100-00-1S | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET | | | 1 | | 1 | |
| | 68L-15100-00-1S | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET | | 1 | | | | |
| | 68H-15100-00-1S | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET | 1 | | | 1 | | |
| 3 | 6E5-11372-00 | .NIPPLE, HOSE<br>.RACCORD, TUYAU | 1 | 1 | 1 | 1 | 1 | |
| 4 | 624-14485-00 | .PIPE, JOINT<br>.DURITE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 68F-11372-00 | .NIPPLE, HOSE<br>.RACCORD, TUYAU | 6 | 6 | 6 | 6 | 6 | |
| 6 | 650-11370-00 | .CHECK VALVE ASSY<br>.CLAPET (ENS.) | 6 | 6 | 6 | 6 | 6 | |
| 7 | 68F-13552-00 | .NOZZLE<br>.GICLEUR | 6 | 6 | 6 | 6 | 6 | |
| 8 | 90384-06M07 | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM | 1 | 1 | 1 | 1 | 1 | |
| 9 | 90384-14M09 | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM | 1 | 1 | 1 | 1 | 1 | |
| 10 | 663-11518-01 | .LOCK, BEARING<br>.CENTREUR, ROULEMENT | 2 | 2 | 2 | 2 | 2 | |
| 11 | 646-11370-00 | .CHECK VALVE ASSY<br>.CLAPET (ENS.) | 6 | 6 | 6 | 6 | 6 | |
| 12 | 90340-14M00 | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT | 2 | 2 | 2 | 2 | 2 | |
| 13 | 90430-14115 | .GASKET<br>.JOINT | 2 | 2 | 2 | 2 | 2 | |
| 14 | 93608-12063 | PIN, DOWEL<br>GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 15 | 90105-10M20 | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | 8 | 8 | 8 | 8 | 8 | |
| 16 | 90119-08M94 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 12 | 12 | 12 | 12 | 12 | |
| 17 | 90116-08M45 | BOLT, STUD<br>GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 18 | 6E5-11325-00 | ANODE<br>ANODE | 8 | 8 | 8 | 8 | 8 | |
| 19 | 98780-04015 | SCREW, FLAT HEAD<br>VIS, TETE PLATE | 8 | 8 | 8 | 8 | 8 | |
| 20 | 68F-11371-00-1S | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 68F-11381-00 | GASKET 1<br>JOINT 1 | 1 | 1 | 1 | 1 | 1 | |
| 22 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 6 | 6 | 6 | 6 | 6 | |
| 23 | 6E5-42761-00-1S | STOPPER<br>PLAQUETTE | 1 | 1 | 1 | 1 | 1 | |




## FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 24 | 6E5-42762-00-1S | STOPPER<br>PLAQUETTE | 1 | 1 | 1 | 1 | 1 | |
| 25 | 68F-44533-00 | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2 | 2 | 2 | 2 | 2 | |
| 26 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 27 | 90445-07M03 | HOSE (L34)<br>DURITE (L34) | 6 | 6 | 6 | 6 | 6 | |
| 28 | 90445-07M10 | HOSE (L510)<br>DURITE (L510) | 1 | 1 | 1 | 1 | 1 | |
| 29 | 90445-07MA6 | HOSE (L90)<br>DURITE (L90) | 12 | 12 | 12 | 12 | 12 | |
| 30 | 90445-07MA4 | HOSE (L280)<br>DURITE (L280) | 3 | 3 | 3 | 3 | 3 | |
| 31 | 90445-07M45 | HOSE (L340)<br>DURITE (L340) | 1 | 1 | 1 | 1 | 1 | |
| 32 | 90445-07M27 | HOSE (L310)<br>DURITE (L310) | 2 | 2 | 2 | 2 | 2 | |
| 33 | 90464-07M20 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 68F-13782-00 | STAY<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 35 | 90387-08M31 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 36 | 90110-08M04 | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 2 | 2 | 2 | 2 | 2 | |




## FIG. 3 CRANKSHAFT. PISTON — VILEBREQUIN. PISTON

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-11411-00 | CRANKSHAFT<br>VILEBREQUIN COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 2 | 6E5-11447-00 | SEAL, CRANK<br>JOINT, VILEBREQUIN | 9 | 9 | 9 | 9 | 9 | |
| 3 | 68F-15163-00-94 | HOUSING, BEARING 1<br>LOGEMENT, ROULEMENT 1 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 93311-940U3 | BEARING<br>ROULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 5 | 93102-40M14 | OIL SEAL<br>JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 6 | 93211-04001 | O-RING<br>JOINT TORIQUE | 2 | 2 | 2 | 2 | 2 | |
| 7 | 90119-06MA3 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 8 | 93310-954U1 | BEARING<br>ROULEMENT | 2 | 2 | 2 | 2 | 2 | |
| 9 | 6R3-11536-00 | GEAR, DRIVE<br>ENGRENAGE, MENANT | 1 | 1 | 1 | 1 | 1 | |
| 10 | 93306-208U0 | BEARING<br>ROULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 11 | 93410-40M03 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | 1 | 1 | |
| 12 | 6G5-15359-00-94 | HOUSING, OIL SEAL<br>LOGEMENT, BAGUE D'ETANCHEITE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 93102-35M61 | OIL SEAL<br>JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 14 | 93101-22M15 | OIL SEAL<br>JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 15 | 93210-74M35 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 17 | 68F-11631-01-85 | PISTON (STD)<br>PISTON (STD) | 3 | 3 | 3 | 3 | 3 | |
| | 68F-11635-01 | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S) | 3 | 3 | 3 | 3 | 3 | AP |
| | 68F-11636-01 | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S) | 3 | 3 | 3 | 3 | 3 | AP |
| 18 | 68F-11642-01-85 | PISTON 2 (STD)<br>PISTON 2 NU STD | 3 | 3 | 3 | 3 | 3 | |
| | 68F-11645-01 | PISTON 2 (0.25MM O/S)<br>PISTON 2 (0.25MM O/S) | 3 | 3 | 3 | 3 | 3 | AP |
| | 68F-11646-01 | PISTON 2 (0.50MM O/S)<br>PISTON 2 (0.50MM O/S) | 3 | 3 | 3 | 3 | 3 | AP |
| 19 | 68F-11603-00 | PISTON RING SET (STD)<br>JUE DE SEGMENTS (STD) | 6 | 6 | 6 | 6 | 6 | |
| | 68F-11604-00 | PISTON RING SET (0.25MM O/S)<br>JUE DE SEGMENTS (0.25MM O/S) | 6 | 6 | 6 | 6 | 6 | AP |
| | 68F-11605-00 | PISTON RING SET (0.50MM O/S)<br>JUE DE SEGMENTS (0.50MM O/S) | 6 | 6 | 6 | 6 | 6 | AP |
| 20 | 6R5-11633-10 | PIN, PISTON<br>AXE, PISTON | 6 | 6 | 6 | 6 | 6 | |
| 21 | 6R5-11634-10 | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON | 12 | 12 | 12 | 12 | 12 | |

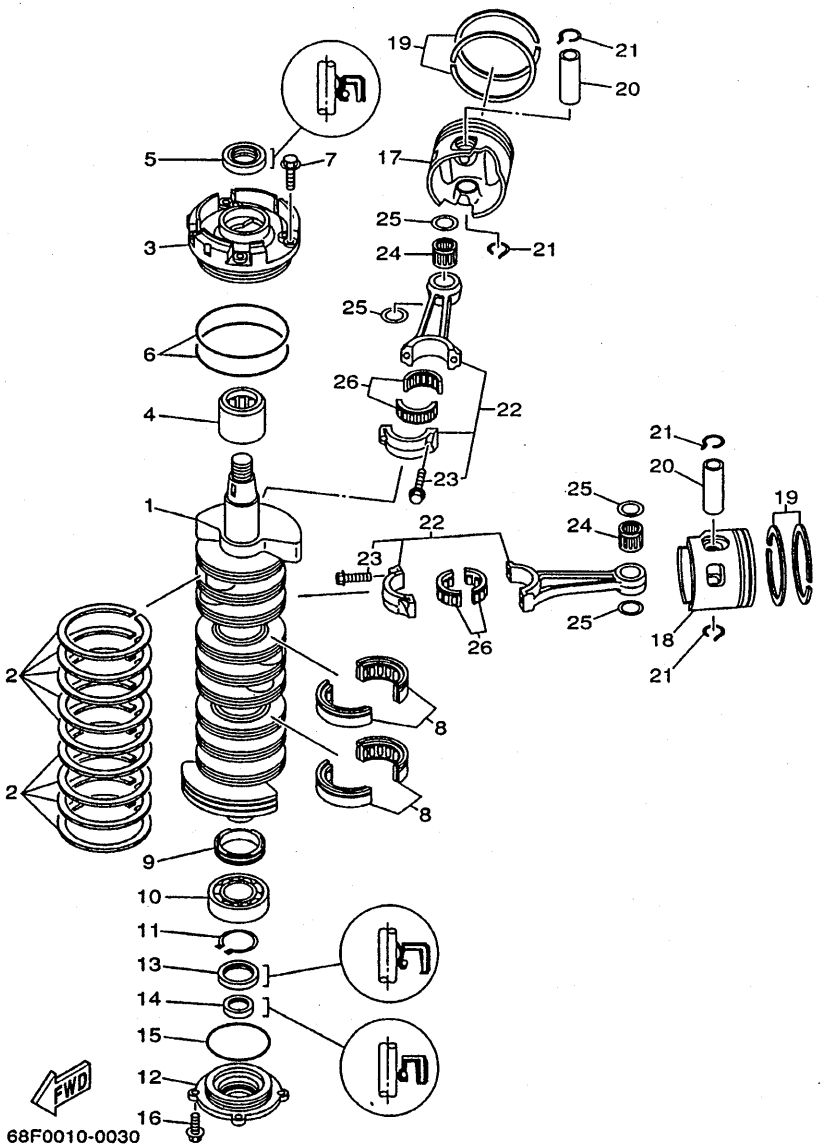
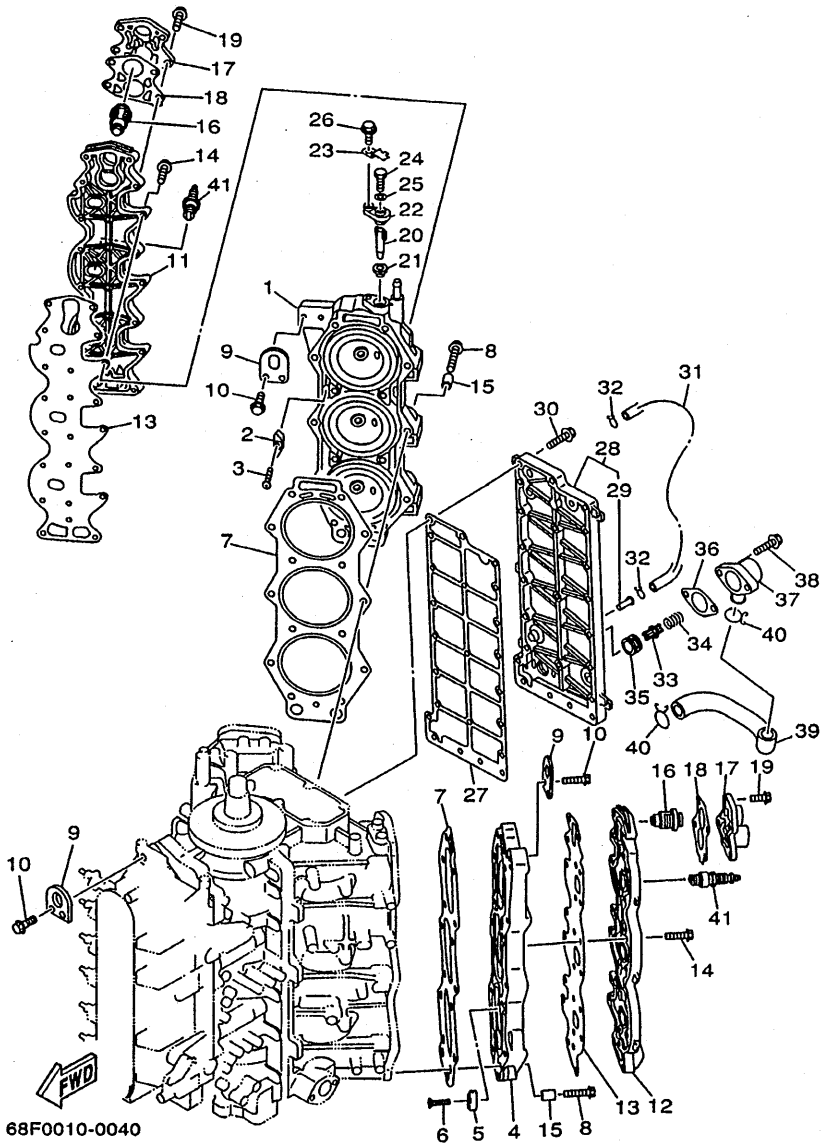



**FIG. 3 CRANKSHAFT. PISTON** **VILEBREQUIN. PISTON**

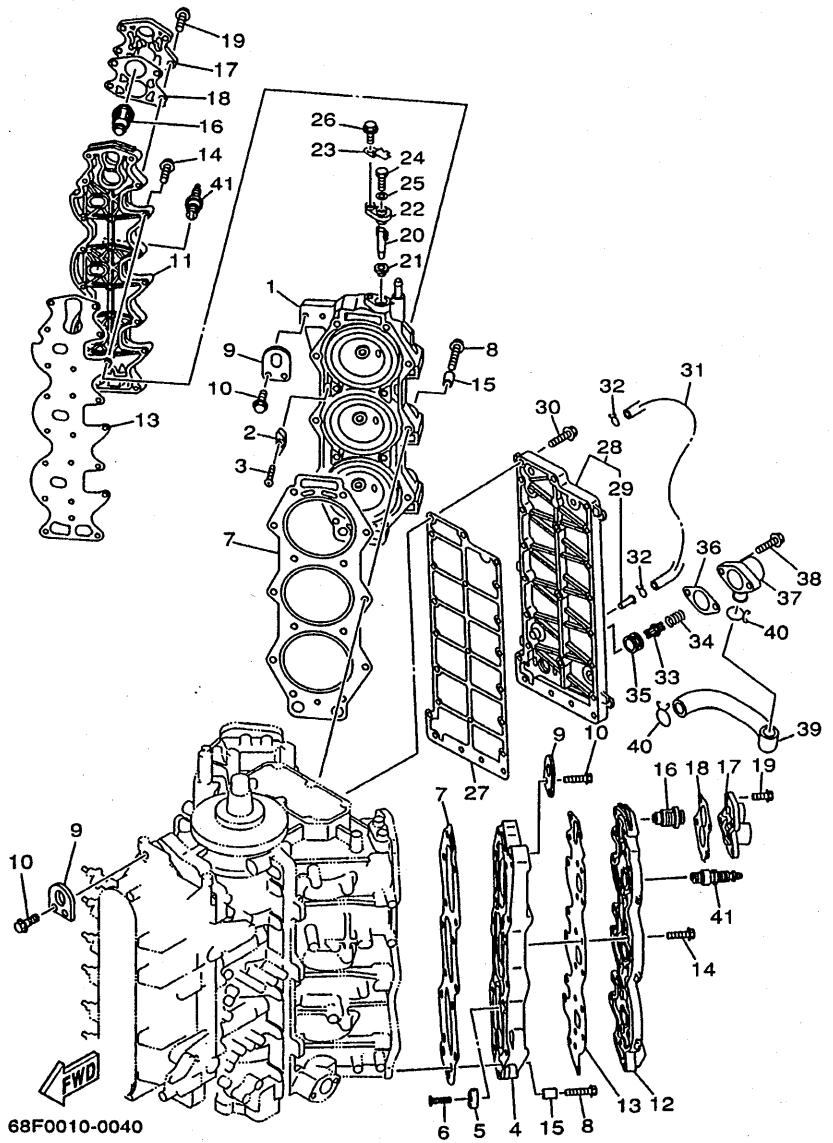
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 22 | 6R5-11650-10 | CONNECTING ROD ASSY<br>BIELLE COMPLETTE | 6 | 6 | 6 | 6 | 6 | |
| 23 | 90109-08M71 | .BOLT<br>.BOULON | 2 | 2 | 2 | 2 | 2 | |
| 24 | 93310-323V6 | BEARING<br>ROULEMENT | 6 | 6 | 6 | 6 | 6 | |
| 25 | 90201-23M01 | WASHER, PLATE<br>RONDELLE, PLATE | 12 | 12 | 12 | 12 | 12 | |
| 26 | 93310-836U0 | BEARING<br>ROULEMENT | 6 | 6 | 6 | 6 | 6 | |




68F0010-0040

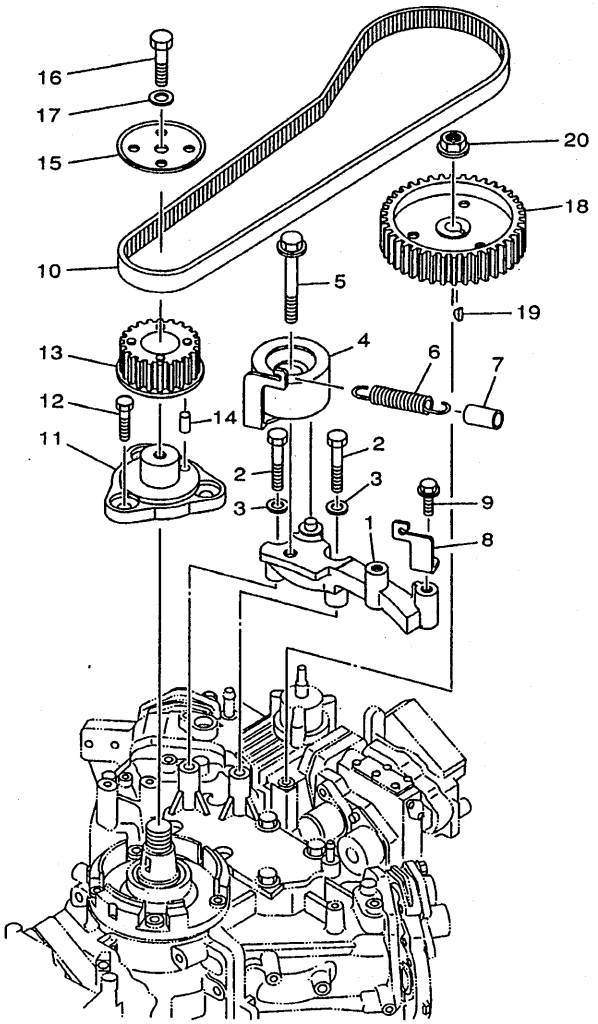
## FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-11111-00-94 | HEAD, CYLINDER 1<br>CULASSE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 6E5-11325-00 | ANODE<br>ANODE | 3 | 3 | 3 | 3 | 3 | |
| 3 | 98780-04015 | SCREW, FLAT HEAD<br>VIS, TETE PLATE | 3 | 3 | 3 | 3 | 3 | |
| 4 | 68F-11121-00-94 | HEAD, CYLINDER 2<br>CULASSE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 6E5-11325-00 | ANODE<br>ANODE | 4 | 4 | 4 | 4 | 4 | |
| 6 | 98780-04015 | SCREW, FLAT HEAD<br>VIS, TETE PLATE | 4 | 4 | 4 | 4 | 4 | |
| 7 | 68F-11181-00 | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1 | 2 | 2 | 2 | 2 | 2 | |
| 8 | 90119-08MA8 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 28 | 28 | 28 | 28 | 28 | |
| 9 | 68F-11119-00 | HANGER, ENGINE<br>ANNEAU, LEVAGE | 3 | 3 | 3 | 3 | 3 | |
| 10 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 5 | 5 | 5 | 5 | 5 | |
| 11 | 68F-11191-00-1S | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1 | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-11192-00-1S | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2 | 1 | 1 | 1 | 1 | 1 | |
| 13 | 68F-11193-01 | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1 | 2 | 2 | 2 | 2 | 2 | |
| 14 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 36 | 36 | 36 | 36 | 36 | |
| 15 | 99590-10114 | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE | 4 | 4 | 4 | 4 | 4 | |
| 16 | 6E5-12411-20 | THERMOSTAT<br>THERMOSTAT | 2 | 2 | 2 | 2 | 2 | |
| 17 | 688-12413-00-1S | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT | 2 | 2 | 2 | 2 | 2 | |
| 18 | 688-12414-A1 | GASKET, COVER<br>JOINT, COUVERCLE | 2 | 2 | 2 | 2 | 2 | |
| 19 | 90119-06MA6 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 8 | 8 | 8 | 8 | 8 | |
| 20 | 62Y-11325-00 | ANODE<br>ANODE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 66M-11328-00 | GROMMET, ANODE<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 22 | 66M-11327-00-94 | COVER, ANODE<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 66M-12535-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 97095-05012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 25 | 92995-05600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 26 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 27 | 68F-41114-00 | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |




## FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

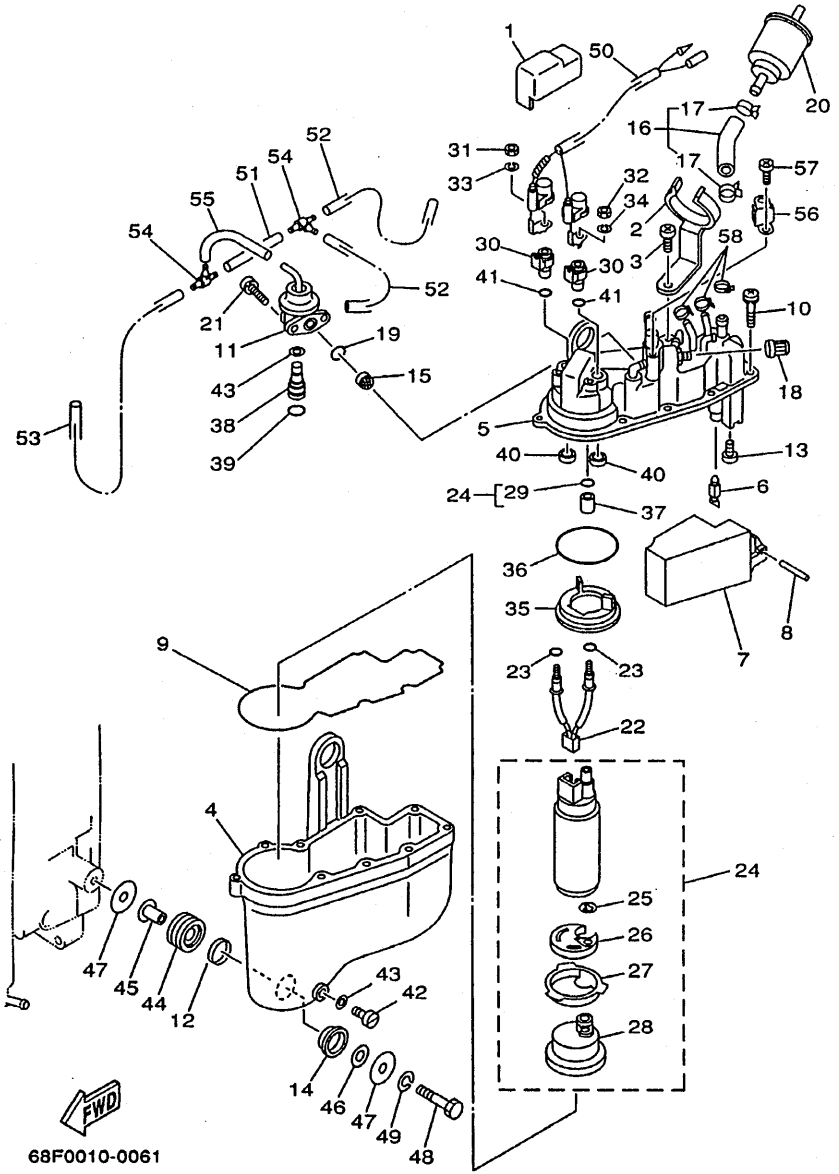
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 68F-41113-00-1S | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 29 | 650-24378-00 | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT 4 | 1 | 1 | 1 | 1 | 1 | |
| 30 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 23 | 23 | 23 | 23 | 23 | |
| 31 | 90445-09M25 | HOSE (L600)<br>DURITE (L600) | 1 | 1 | 1 | 1 | 1 | |
| 32 | 90467-08M18 | CLIP<br>JONC | 2 | 2 | 2 | 2 | 2 | |
| 33 | 6G5-12416-00 | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS | 1 | 1 | 1 | 1 | 1 | |
| 34 | 90501-16M11 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | 1 | 1 | 1 | 1 | |
| 35 | 90480-20M05 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 36 | 6G5-11382-A1 | GASKET 2<br>JOINT 2 | 1 | 1 | 1 | 1 | 1 | |
| 37 | 6G5-11372-00-1S | COVER, BYPASS 2<br>CONVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 38 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 39 | 68F-12576-00 | HOSE 1<br>TUYAU 1 | 1 | 1 | 1 | 1 | 1 | |
| 40 | 90467-23M16 | CLIP<br>JONC | 2 | 2 | 2 | 2 | 2 | |
| 41 | 94702-00399 | PLUG, SPARK (NGK BKR7ES-11)<br>BOUGIE D'ALLUMAGE (NGK BKR7ES-11) | | 6 | 6 | | 6 | |
| | 94702-00401 | PLUG, SPARK (NGK BKR6ES-11)<br>BOUGIE D'ALLUMAGE (NGK BKR6ES-11) | 6 | | | 6 | | |




68F0010-0050

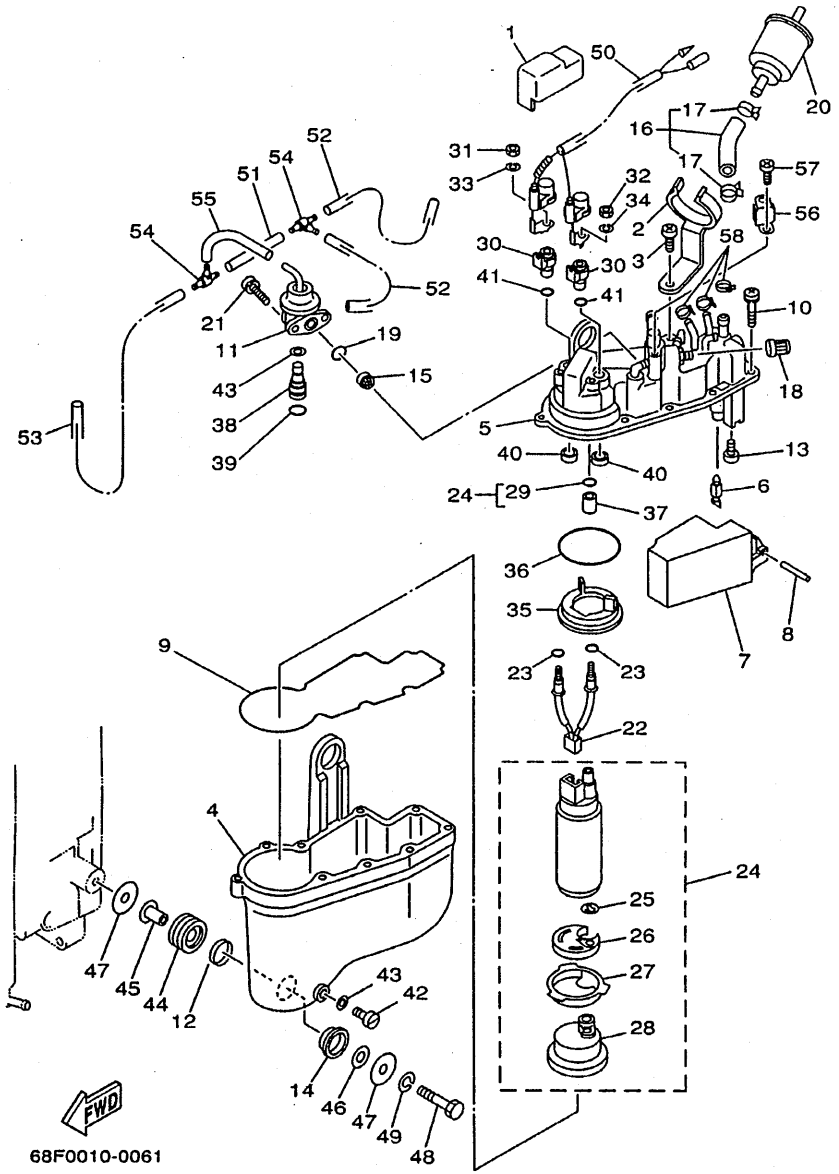
## FIG. 5 FUEL PUMP DRIVE GEAR ENGRENAGE DE POMPE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-11598-00-94 | BRACKET, TENSIONER<br>SUPPORT, TENDEUR | 1 | 1 | 1 | 1 | 1 | |
| 2 | 97013-08045 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 3 | 92903-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 4 | 68F-11590-00 | TENSIONER ASSY<br>TENDEUR (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 5 | 90119-10M72 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 6 | 90506-16M39 | SPRING, TENSION<br>RESSORT, TENSION | 1 | 1 | 1 | 1 | 1 | |
| 7 | 90445-15M03 | HOSE (L23)<br>DURITE (L23) | 1 | 1 | 1 | 1 | 1 | |
| 8 | 68F-11595-00 | PLATE,VALVE<br>PLAQUE DE SOUPAPE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 97013-08012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 10 | 68F-46241-00 | V-BELT<br>COURROIE TRAPEZOIDALE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 68F-11579-01 | COUPLING, FLYWHEEL<br>ACCOUPLEMENT, VOLANT | 1 | 1 | 1 | 1 | 1 | |
| 12 | 97013-08012 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 13 | 68F-11536-00-94 | GEAR, DRIVE<br>ENGRENAGE, MENANT | 1 | 1 | 1 | 1 | 1 | |
| 14 | 93605-10108 | PIN, DOWEL<br>GOUJON | 1 | 1 | 1 | 1 | 1 | |
| 15 | 68F-11557-00 | WASHER 1<br>RONDELLE 1 | 1 | 1 | 1 | 1 | 1 | |
| 16 | 97095-08025 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 17 | 92995-08600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 68F-11537-00-94 | GEAR, DRIVEN<br>PIGNON SECONDAIRE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 90280-03M01 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 95707-08600 | NUT, FLANGE<br>ECROU, A COLLERETTE | 1 | 1 | 1 | 1 | 1 | |




## FIG. 6 VAPOR SEPARATOR 1 VAPEUR SEPARATEUR 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-13784-00 | COVER, PUMP<br>COUVERCLE, POMPE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 68F-24216-00 | STAY<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 3 | 68F-24473-00 | SCREW<br>VIS | 1 | 1 | 1 | 1 | 1 | |
| 4 | 66K-14980-00 | BODY, FLOAT CHAMBER<br>CORPS, CUVE DE FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 5 | 68F-14182-01 | COVER, FLOAT CHAMBER<br>COUVERCLE, CUVE DE FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 6 | 65L-14546-00 | VALVE, NEEDLE<br>POINTEAU | 1 | 1 | 1 | 1 | 1 | |
| 7 | 66K-14985-00 | FLOAT<br>FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 8 | 66K-14548-01 | PIN, FLOAT ARM<br>AXE, BRAS DE FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 9 | 66K-14984-00 | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 10 | 65L-14125-00 | SCREW<br>VIS | 10 | 10 | 10 | 10 | 10 | |
| 11 | 68F-13906-00 | REGULATOR, PRESSURE<br>REGULATEUR DE PRESSION | 1 | 1 | 1 | 1 | 1 | |
| 12 | 66K-14239-00 | SEAL<br>JOINT | 3 | 3 | 3 | 3 | 3 | |
| 13 | 66K-14325-01 | SCREW, PAN HEAD<br>VIS TETE CONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 14 | 66K-14163-00 | SPACER<br>ENTRETOISE | 3 | 3 | 3 | 3 | 3 | |
| 15 | 65L-13905-00 | FILTER COMP<br>ENS FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 68F-13971-00 | PIPE, FUEL 1<br>TUBE 1, CARBURANT | 1 | 1 | 1 | 1 | 1 | |
| 17 | 65L-24387-00 | .CLIP<br>.SANDOW | 2 | 2 | 2 | 2 | 2 | |
| 18 | 65L-14966-00 | CAP<br>CAPUCHON | 1 | 1 | 1 | 1 | 1 | |
| 19 | 65L-24486-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 68F-24251-00 | STRAINER 1<br>FILTRE 1 | 1 | 1 | 1 | 1 | 1 | |
| 21 | 66K-14245-00 | SCREW, GUIDE<br>GUIDE DE VIS | 2 | 2 | 2 | 2 | 2 | |
| 22 | 68F-82509-00 | WIRE, SUB LEAD<br>FIL, SECONDAIRE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 65L-14227-00 | O-RING<br>JOINT TORIQUE | 2 | 2 | 2 | 2 | 2 | |
| 24 | 68F-13907-00 | FUEL PUMP COMP.<br>POMPE A CARBURANT COMP. | 1 | 1 | 1 | 1 | 1 | |
| 25 | 65L-14159-00 | .CLIP<br>.JONC | 1 | 1 | 1 | 1 | 1 | |
| 26 | 68F-13781-00 | .DAMPER, PUMP<br>.AMORTISSEUR, POMPE | 1 | 1 | 1 | 1 | 1 | |
| 27 | 68F-13844-00 | .PLATE 2<br>.PLAQUE 2 | 1 | 1 | 1 | 1 | 1 | |




## FIG. 6 VAPOR SEPARATOR 1 VAPEUR SEPARATEUR 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 68F-13915-00 | .FILTER<br>.FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 65L-1416A-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 30 | 66K-14271-00 | INSULATOR<br>ISOLATEUR | 2 | 2 | 2 | 2 | 2 | |
| 31 | 65L-8182A-00 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 32 | 65L-8182K-00 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 33 | 65L-8182E-00 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 65L-8182F-00 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 35 | 68F-13843-00 | PLATE 1<br>PLAQUE 1 | 1 | 1 | 1 | 1 | 1 | |
| 36 | 65L-14147-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-14274-00 | CONNECTOR<br>CONNECTEUR | 1 | 1 | 1 | 1 | 1 | |
| 38 | 66K-24376-00 | PIPE, JOINT 1<br>DURITE 1, RACCORDEMENT | 1 | 1 | 1 | 1 | 1 | |
| 39 | 66K-24489-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 40 | 68F-14271-00 | INSULATOR<br>ISOLATEUR | 2 | 2 | 2 | 2 | 2 | |
| 41 | 65L-14397-00 | O-RING<br>JOINT TORIQUE | 2 | 2 | 2 | 2 | 2 | |
| 42 | 65L-14992-00 | ROD<br>TRINGLE | 1 | 1 | 1 | 1 | 1 | |
| 43 | 65L-14997-00 | SEAL<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 44 | 65L-24375-00 | GROMMET<br>OEILLET CAOUTCHOUC | 3 | 3 | 3 | 3 | 3 | |
| 45 | 65L-24397-00 | COLLAR<br>COLLIER | 3 | 3 | 3 | 3 | 3 | |
| 46 | 65L-24576-00 | WASHER<br>RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 47 | 66K-24579-00 | WASHER 2<br>RONDELLE 2 | 6 | 6 | 6 | 6 | 6 | |
| 48 | 65L-24592-00 | BOLT<br>BOLTE | 3 | 3 | 3 | 3 | 3 | |
| 49 | 65L-24169-00 | WASHER, LOCK<br>RONDELLE-FREIN | 3 | 3 | 3 | 3 | 3 | |
| 50 | 68F-82507-00 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | 1 | 1 | |
| 51 | 66K-13542-00 | HOSE, VACUUM SENSING 1<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 52 | 66K-13544-00 | HOSE, VACUUM SENSING 2<br>DURITE | 2 | 2 | 2 | 2 | 2 | |
| 53 | 66K-13532-00 | HOSE, VACUUM SENSING 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 54 | 65L-24461-00 | PIPE, JOINT<br>DURITE, RACCORDEMENT | 2 | 2 | 2 | 2 | 2 | |

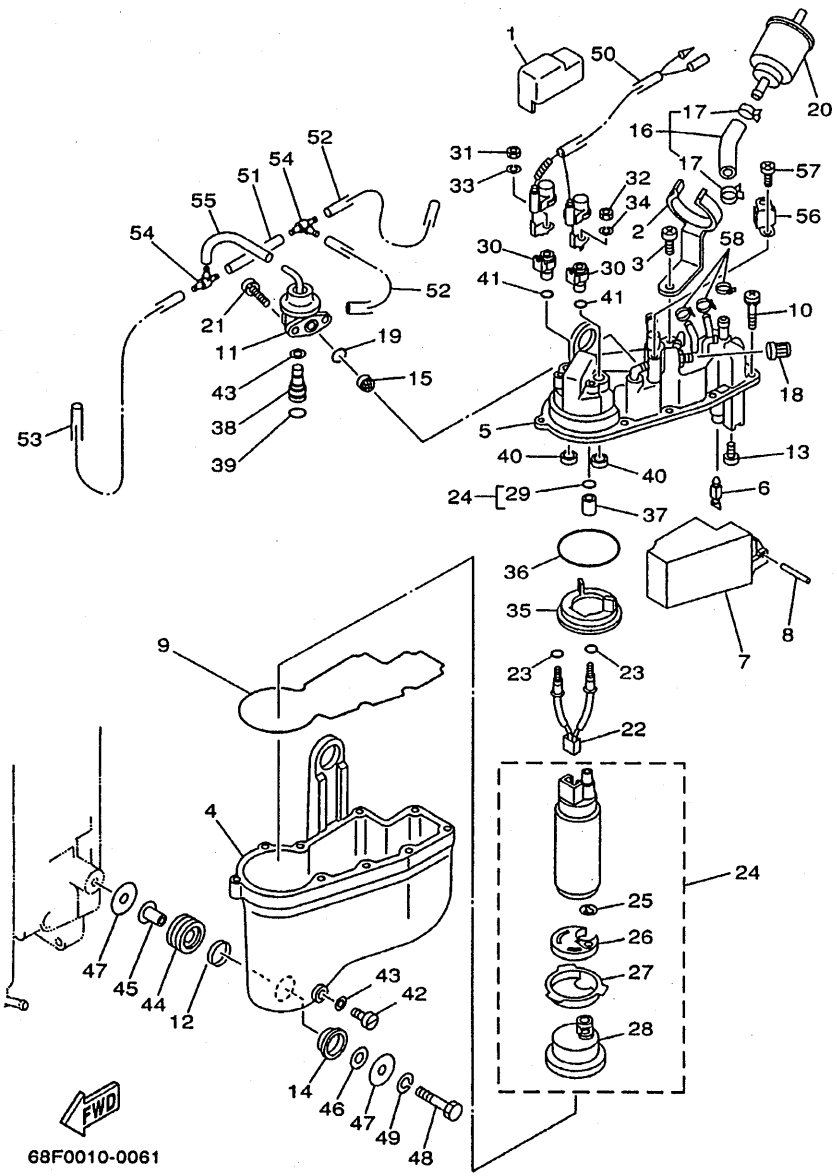
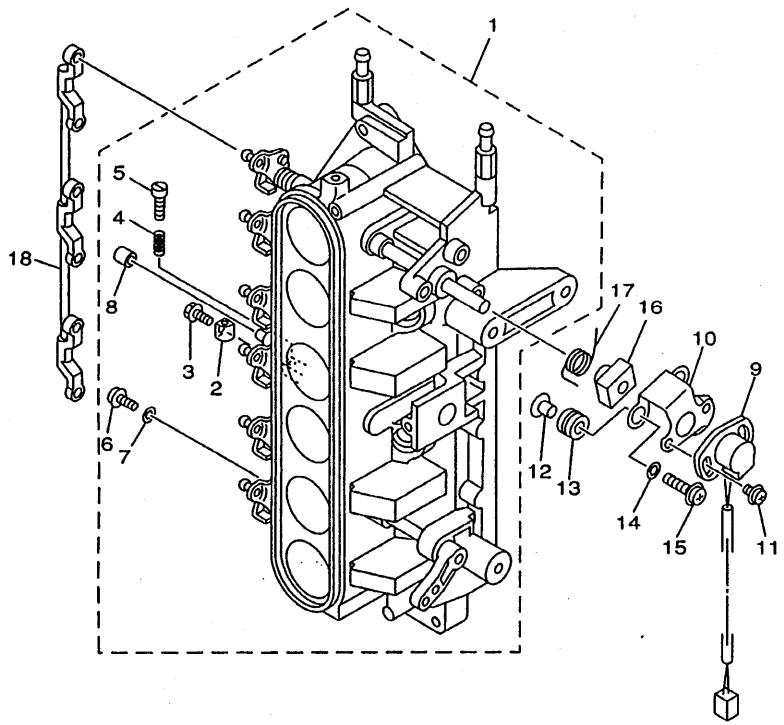



FIG. 6 VAPOR SEPARATOR 1 VAPEUR SEPARATEUR 1

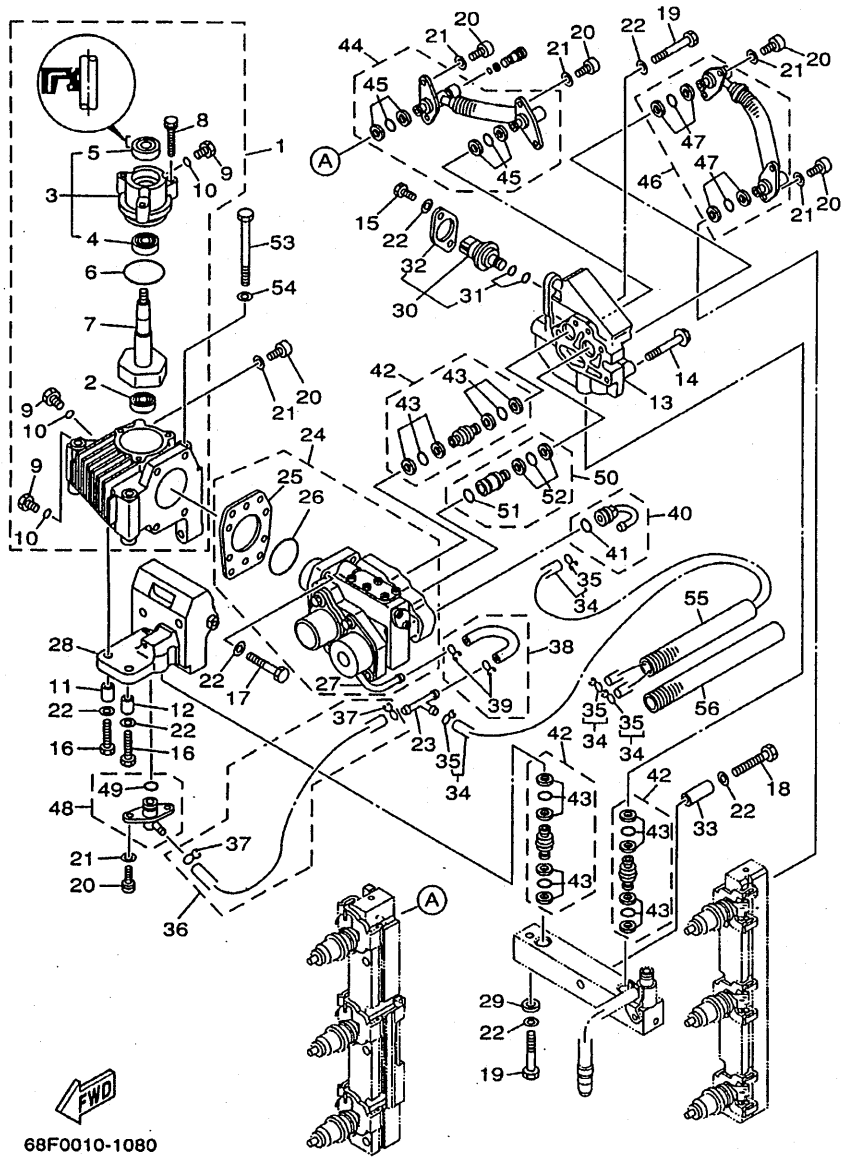
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | 66K-13533-00 | HOSE, VACUUM SENSING 4<br>DURITE 4 | 1 | 1 | 1 | 1 | 1 | |
| 56 | 65L-13898-00 | HOLDER<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 57 | 65L-14565-00 | SCREW<br>VIS | 1 | 1 | 1 | 1 | 1 | |
| 58 | 90465-11M10 | CLAMP<br>BRIDE | 3 | 3 | 3 | 3 | 3 | |




68F0010-0070

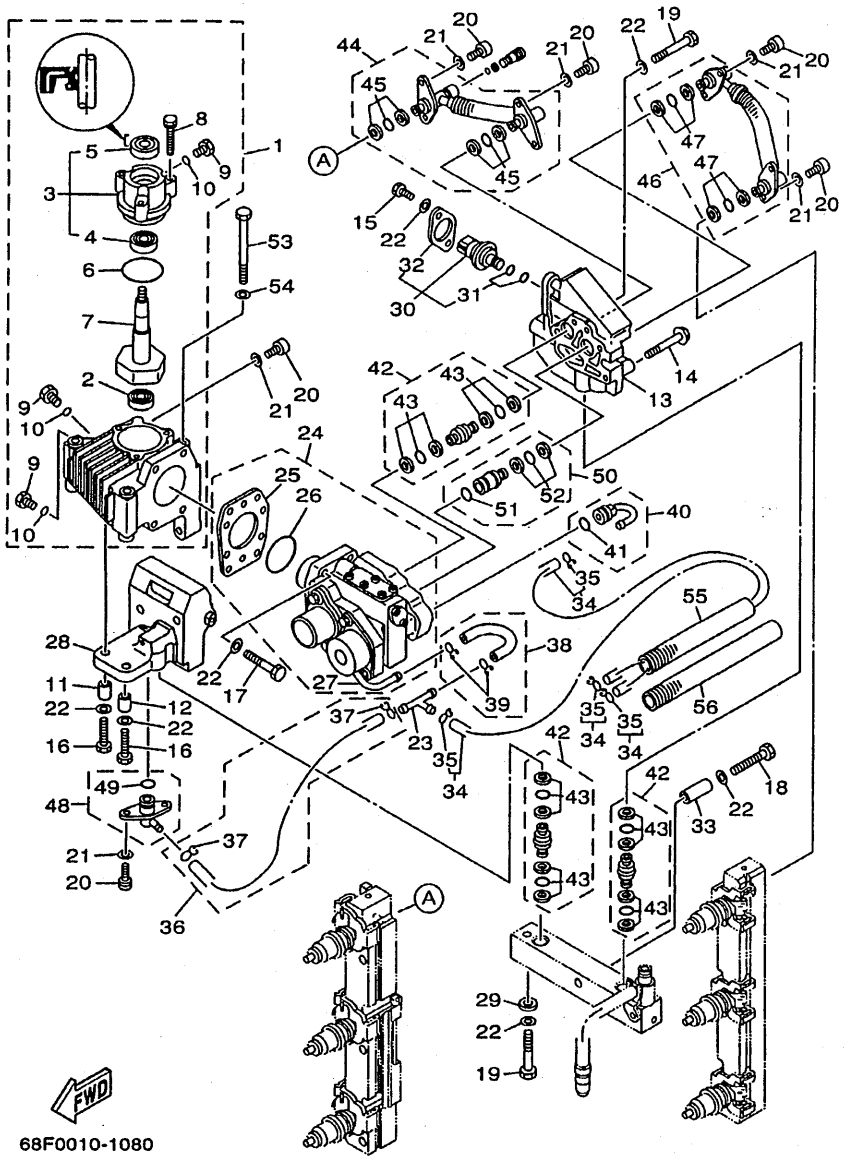
## FIG. 7 VAPOR SEPARATOR 2 — VAPEUR SEPARATEUR 2

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-13751-00 | BODY, THROTTLE 1<br>CARTER 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 | 65L-14527-00 | .PLATE<br>.PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 65L-14565-00 | .SCREW<br>.VIS | 1 | 1 | 1 | 1 | 1 | |
| 4 | 65L-14334-00 | .SPRING, AIR ADJUSTING<br>.RESSORT, VIS DE DOSEUR D'AIR | 1 | 1 | 1 | 1 | 1 | |
| 5 | 65L-14523-00 | .SCREW, STOP<br>.VIS, BUTEE | 1 | 1 | 1 | 1 | 1 | |
| 6 | 6K5-14592-00 | .SCREW<br>.VIS | 6 | 6 | 6 | 6 | 6 | |
| 7 | 90201-05552 | .WASHER, PLATE<br>.RONDELLE, PLATE | 6 | 6 | 6 | 6 | 6 | |
| 8 | 65L-14578-00 | .COLLAR<br>.COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 61A-85885-00 | THROTTLE SENSOR ASSY<br>SENSITOMETRE (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 10 | 6K7-85886-00 | BRACKET<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 11 | 97985-05212 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 12 | 90387-05M00 | COLLAR<br>COLLERETTE | 3 | 3 | 3 | 3 | 3 | |
| 13 | 90480-10M23 | GROMMET<br>PASSE-FIL | 3 | 3 | 3 | 3 | 3 | |
| 14 | 65L-14596-00 | WASHER<br>RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 15 | 97985-05330 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 16 | 65L-14573-00 | LEVER<br>LEVIER | 1 | 1 | 1 | 1 | 1 | |
| 17 | 65L-14579-00 | SPRING<br>RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 18 | 65L-41217-00 | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION | 1 | 1 | 1 | 1 | 1 | |



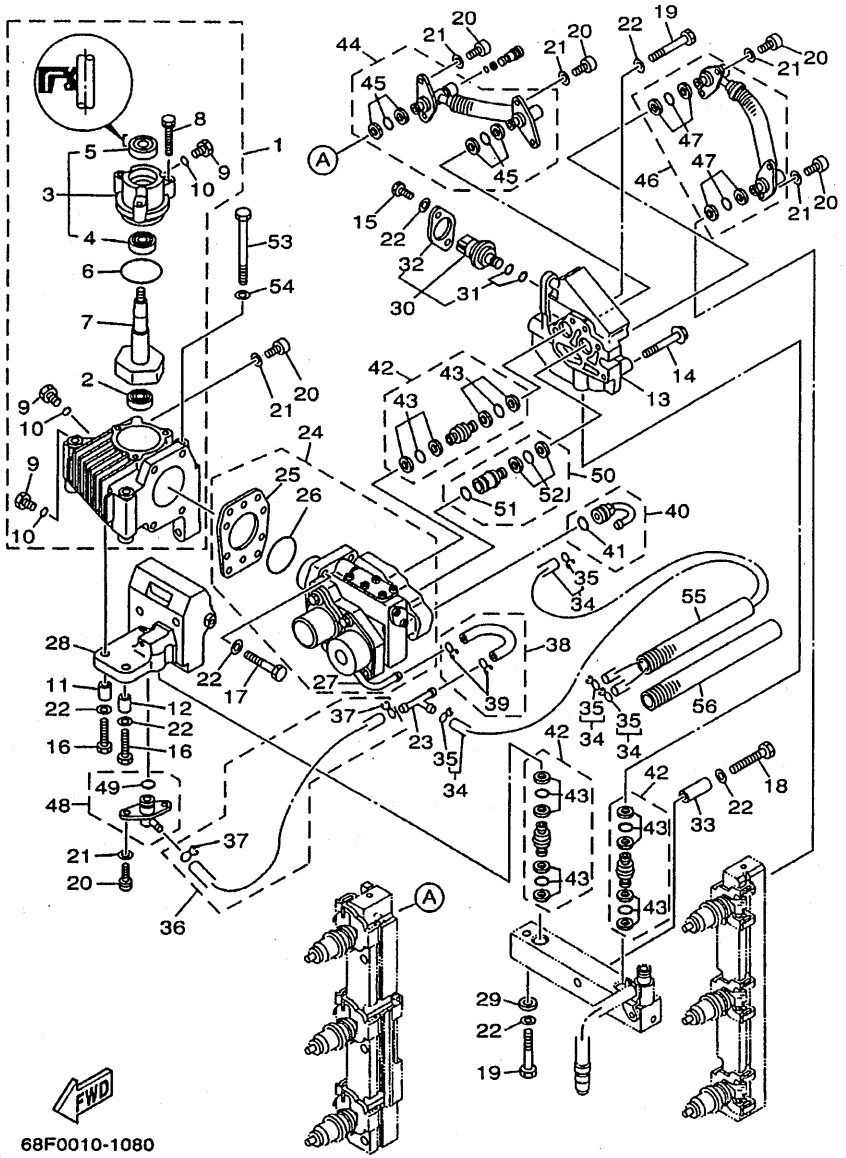

## FIG. 8 FUEL INJECTION PUMP — FUEL INJECTION PUMP

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-12170-01 | CAMSHAFT ASSY 1<br>ENS ARBRE A CAMES 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 | 93306-00001 | .BEARING<br>.ROULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 3 | 68F-12173-00 | .CAP, CAMSHAFT 1<br>.CAPUCHON, ARBRE A CAMES 1 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 93306-001U0 | ..BEARING<br>..ROULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 5 | 68F-12223-00 | ..SEAL<br>..JOINT | 1 | 1 | 1 | 1 | 1 | |
| 6 | 68F-12439-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 68F-12171-00 | .CAMSHAFT 1<br>.ARBRE A CAMES 1 | 1 | 1 | 1 | 1 | 1 | |
| 8 | 68F-12228-00 | .BOLT<br>.BOULON | 3 | 3 | 3 | 3 | 3 | |
| 9 | 68F-13455-00 | .PLUG<br>.PLOT | 3 | 3 | 3 | 3 | 3 | |
| 10 | 68F-13473-00 | .O-RING<br>.JOINT TORIQUE | 3 | 3 | 3 | 3 | 3 | |
| 11 | 68F-24372-00 | JOINT<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-24478-00 | JOINT<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 13 | 68F-13993-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 68F-24592-00 | BOLT<br>BOLTE | 3 | 3 | 3 | 3 | 3 | |
| 15 | 68F-13573-00 | BOLT 1<br>BOULON 1 | 2 | 2 | 2 | 2 | 2 | |
| 16 | 68F-13574-00 | BOLT 2<br>BOULON 2 | 2 | 2 | 2 | 2 | 2 | |
| 17 | 68F-24176-00 | BOLT 1<br>BOULON 1 | 4 | 4 | 4 | 4 | 4 | |
| 18 | 68F-12157-00 | BOLT<br>BOLTE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 68F-24178-00 | BOLT 3<br>BOULON 3 | 3 | 3 | 3 | 3 | 3 | |
| 20 | 68F-24551-00 | BOLT, JOINT<br>BOULON, RACCORDEMENT | 11 | 11 | 11 | 11 | 11 | |
| 21 | 68F-24576-00 | WASHER<br>RONDELLE | 11 | 11 | 11 | 11 | 11 | |
| 22 | 68F-24579-00 | WASHER 2<br>RONDELLE 2 | 12 | 12 | 12 | 12 | 12 | |
| 23 | 688-24378-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4 | 1 | 1 | 1 | 1 | 1 | |
| 24 | 68F-13910-00 | FUEL PUMP ASSY<br>POMPE A ESSENCE COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 25 | 68F-14005-00 | .RING,SEAL<br>.JOINTS | 1 | 1 | 1 | 1 | 1 | |
| 26 | 68F-14126-00 | .GASKET<br>.JOINT | 1 | 1 | 1 | 1 | 1 | |
| 27 | 68F-13942-00 | .VALVE, OUTLET<br>.SOUPAPE | 1 | 1 | 1 | 1 | 1 | |



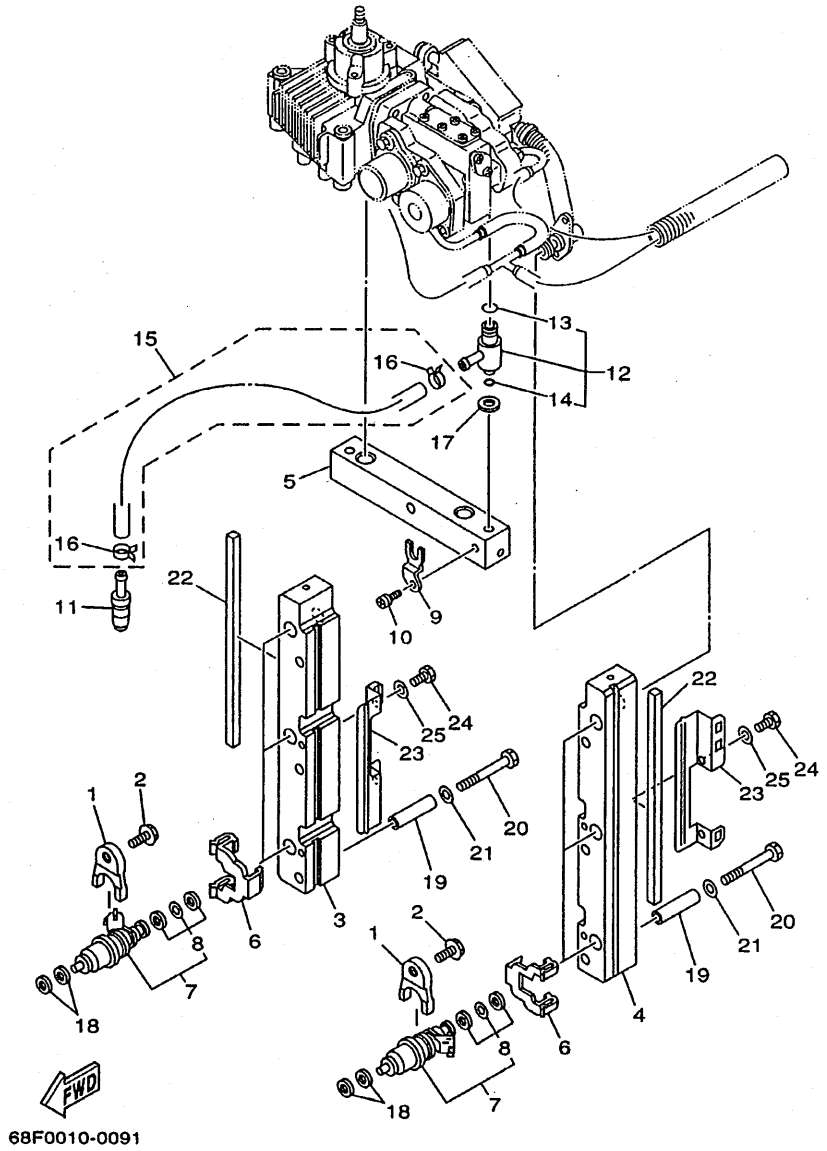

## FIG. 8 FUEL INJECTION PUMP — FUEL INJECTION PUMP

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 68F-24470-00 | FUEL REGULATOR ASSY<br>REGULATEUR D'ESSENCE CPLT | 1 | 1 | 1 | 1 | 1 | |
| 29 | 68F-12443-00 | STAY<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 30 | 68F-82380-00 | SENSOR, PRESSURE<br>SONDE DE PRESSION | 1 | 1 | 1 | 1 | 1 | |
| 31 | 68F-82384-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 1 | 1 | 1 | 1 | 1 | |
| 32 | 68F-82388-00 | .PLATE<br>.PLAQUETTE | 1 | 1 | 1 | 1 | 1 | |
| 33 | 68F-24638-00 | COLLAR<br>COLLIER | 1 | 1 | 1 | 1 | 1 | |
| 34 | 68F-24312-00 | PIPE 2<br>DURITE 2 | 2 | 2 | 2 | 2 | 2 | |
| 35 | 68F-24356-00 | .CLIP, PIPE 1<br>.JONC, TUBE 1 | 2 | 2 | 2 | 2 | 2 | |
| 36 | 68F-24313-00 | PIPE 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-24356-00 | .CLIP, PIPE 1<br>.JONC, TUBE 1 | 2 | 2 | 2 | 2 | 2 | |
| 38 | 68F-24314-00 | PIPE 4<br>DURITE 4 | 1 | 1 | 1 | 1 | 1 | |
| 39 | 68F-24356-00 | .CLIP, PIPE 1<br>.JONC, TUBE 1 | 2 | 2 | 2 | 2 | 2 | |
| 40 | 68F-13758-00 | PIPE, JOINT<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 41 | 68F-24486-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 42 | 68F-13815-00 | JOINT 1<br>RACCORD 1 | 3 | 3 | 3 | 3 | 3 | |
| 43 | 68F-2466A-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 2 | 2 | 2 | 2 | 2 | |
| 44 | 68F-13973-00 | PIPE, FUEL 3<br>TUBE 3, CARBURANT | 1 | 1 | 1 | 1 | 1 | |
| 45 | 68F-2466A-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 2 | 2 | 2 | 2 | 2 | |
| 46 | 68F-13974-00 | PIPE, FUEL 4<br>TUBE 4, CARBURANT | 1 | 1 | 1 | 1 | 1 | |
| 47 | 68F-2466A-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 2 | 2 | 2 | 2 | 2 | |
| 48 | 68F-24474-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 49 | 68F-24486-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 50 | 68F-13816-00 | JOINT 2<br>RACCORD 2 | 1 | 1 | 1 | 1 | 1 | |
| 51 | 68F-24486-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 52 | 68F-2466A-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 1 | 1 | 1 | 1 | 1 | |
| 53 | 97013-08070 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 54 | 92903-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | 3 | 3 | 3 | 3 | |



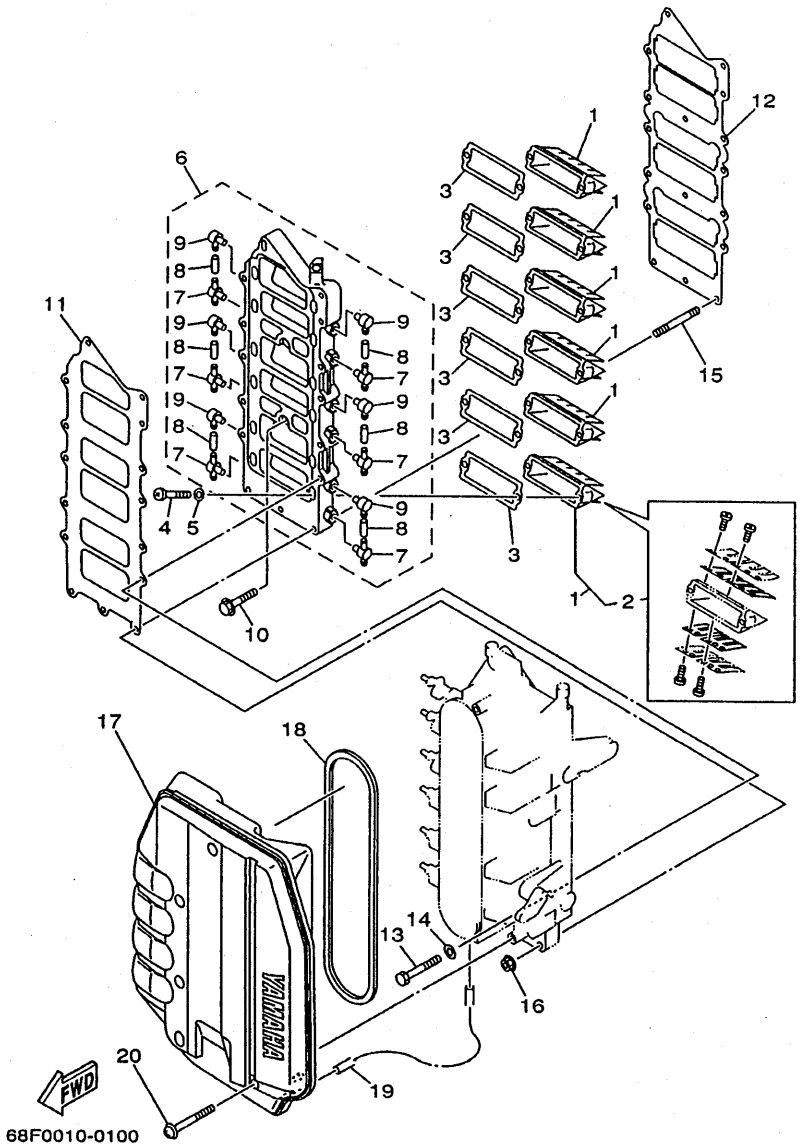

## FIG. 8 FUEL INJECTION PUMP — FUEL INJECTION PUMP

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | 90446-24MF4 | HOSE DURITE | 1 | 1 | 1 | 1 | 1 | |
| 56 | 90446-20MF5 | HOSE DURITE | 1 | 1 | 1 | 1 | 1 | |



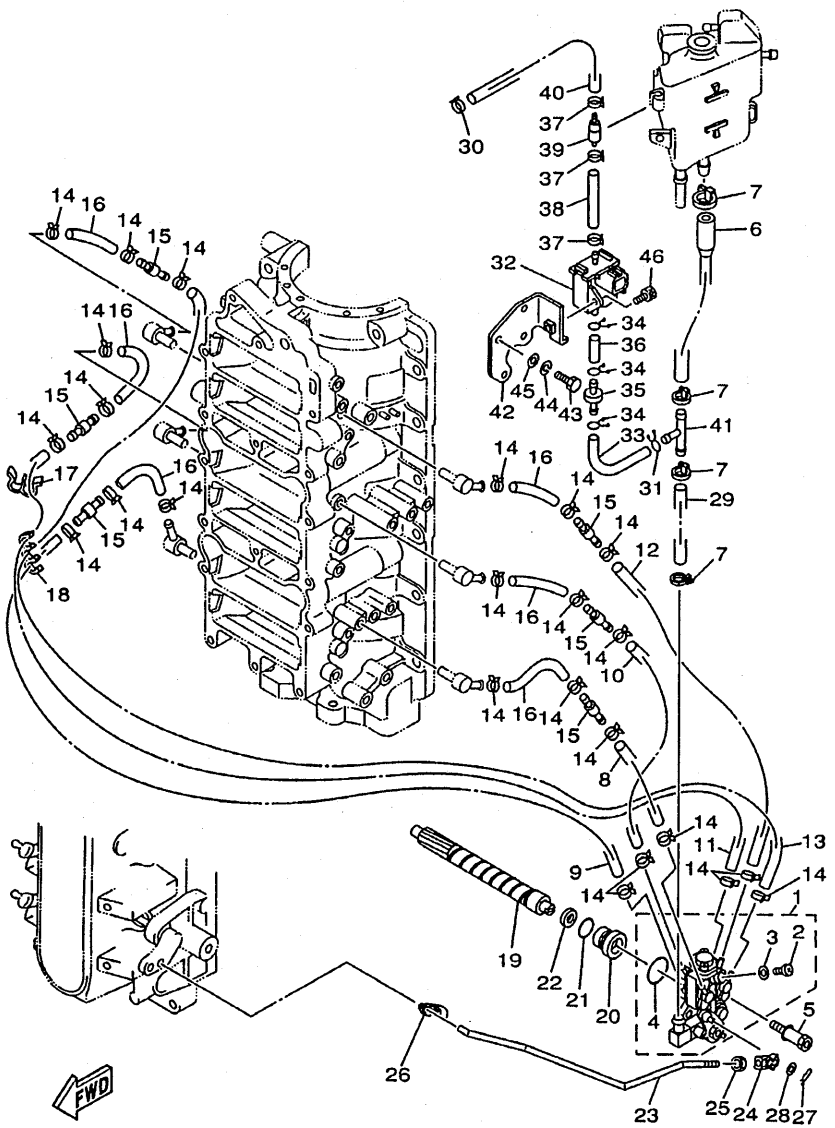

## FIG. 9 FUEL INJECTION NOZZLE — FUEL INJECTION NOZZLE

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-13767-00 | CAP, INJECTOR<br>COUVERCLE | 6 | 6 | 6 | 6 | 6 | |
| 2 | 90119-08M60 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 6 | 6 | 6 | 6 | 6 | |
| 3 | 68F-13161-00 | PIPE, DELIVERY 1<br>DURITE REFOULEMENT 1 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 68F-13171-00 | PIPE, DELIVERY 2<br>DURITE REFOULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 5 | 68F-13938-00 | PIPE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 6 | 68F-13898-00 | HOLDER<br>SUPPORT | 6 | 6 | 6 | 6 | 6 | |
| 7 | 68F-13761-00 | INJECTOR ASSY<br>INJECTEUR | 6 | 6 | 6 | 6 | 6 | |
| 8 | 68F-1410B-00 | .PACKING KIT<br>.POCHETTE DE JOINTS | 1 | 1 | 1 | 1 | 1 | |
| 9 | 68F-13853-00 | PLATE 3<br>PLAQUETTE 3 | 1 | 1 | 1 | 1 | 1 | |
| 10 | 68F-24453-00 | SCREW<br>VIS | 1 | 1 | 1 | 1 | 1 | |
| 11 | 68F-24300-00 | FUEL PIPE JOINT<br>DURITE RACCORDEMT. A ESSENCE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-13595-00 | JOINT<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 13 | 68F-24479-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 68F-24489-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 15 | 68F-13972-00 | PIPE, FUEL 2<br>TUBE 2, CARBURANT | 1 | 1 | 1 | 1 | 1 | |
| 16 | 65L-24387-00 | .CLIP<br>.SANDOW | 2 | 2 | 2 | 2 | 2 | |
| 17 | 68F-24174-00 | SPACER 1<br>ENTRETOISE 1 | 1 | 1 | 1 | 1 | 1 | |
| 18 | 68F-13764-00 | GASKET (T=2.2)<br>JOINT (T=2.2) | 12 | 12 | 12 | 12 | 12 | |
| 19 | 68F-13716-00 | COLLAR<br>COLLERETTE | 4 | 4 | 4 | 4 | 4 | |
| 20 | 97013-08055 | BOLT<br>BOULON | 6 | 6 | 6 | 6 | 6 | |
| 21 | 92903-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 6 | 6 | 6 | 6 | 6 | |
| 22 | 68F-2411J-00 | DAMPER, SIDE COVER<br>AMORTISSEUR DE CACHE LATERALE | 2 | 2 | 2 | 2 | 2 | |
| 23 | 68F-82544-00 | CLAMP<br>COLLIER | 2 | 2 | 2 | 2 | 2 | |
| 24 | 97013-06012 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 25 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |



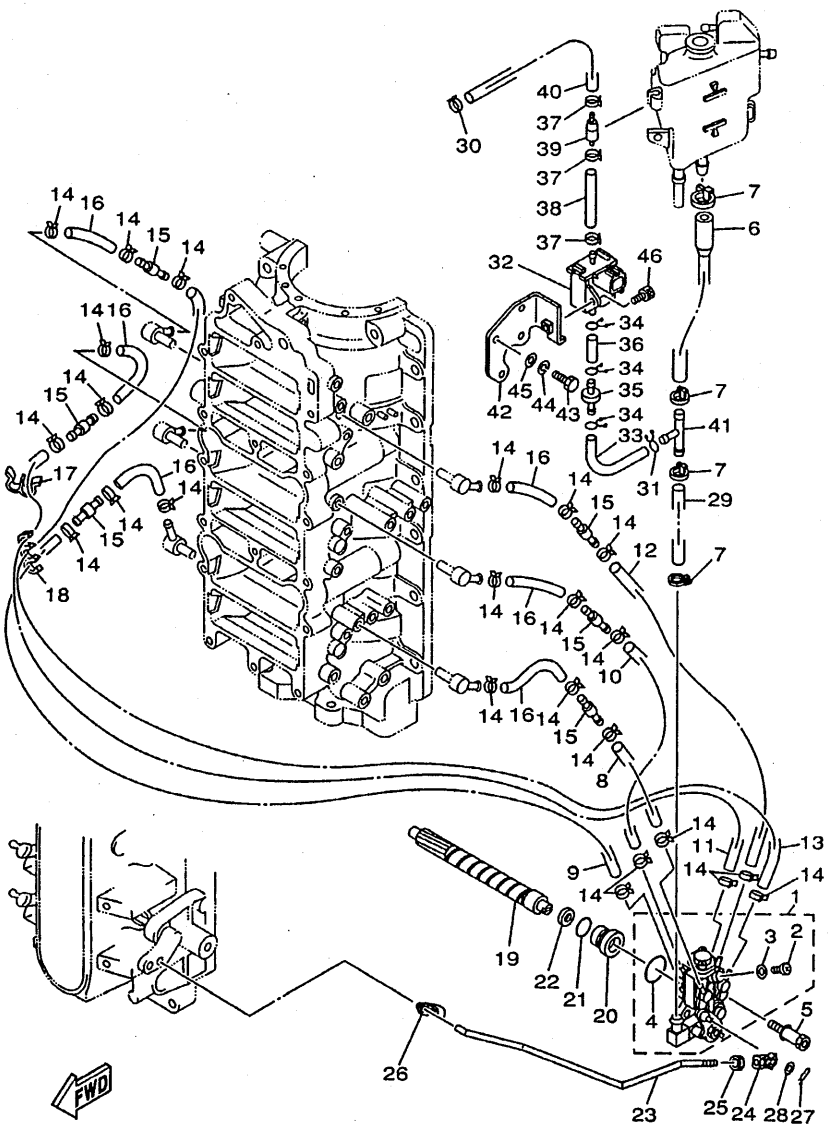

## FIG. 10 INTAKE — ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 65L-13610-01 | REED VALVE ASSY<br>CLAPET COMPLET | | | 6 | | 6 | |
| | 68H-13610-00 | REED VALVE ASSY<br>CLAPET COMPLET | 6 | 6 | | 6 | | |
| 2 | 65J-W0004-01 | .REED SET<br>.JEU DE CLAPETS | 1 | 1 | 1 | 1 | 1 | |
| 3 | 61A-13621-A0 | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET | 6 | 6 | 6 | 6 | 6 | |
| 4 | 97880-05016 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 12 | 12 | 12 | 12 | 12 | |
| 5 | 92990-05600 | WASHER, PLATE<br>RONDELLE, PLATE | 12 | 12 | 12 | 12 | 12 | |
| 6 | 68F-13624-00-1S | PLATE,REED VALVE<br>PLAQUE DE CLAPET | 1 | 1 | 1 | 1 | 1 | |
| 7 | 6F6-11372-00 | .NIPPLE, HOSE<br>.RACCORD, TUYAU | 6 | 6 | 6 | 6 | 6 | |
| 8 | 90445-07M03 | .HOSE (L34)<br>.DURITE (L34) | 6 | 6 | 6 | 6 | 6 | |
| 9 | 650-11370-00 | .CHECK VALVE ASSY<br>.CLAPET (ENS.) | 6 | 6 | 6 | 6 | 6 | |
| 10 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 11 | 65L-13646-00 | GASKET, MANIFOLD 2<br>JOINT, TUBULURE 2 | 1 | 1 | 1 | 1 | 1 | |
| 12 | 65L-13645-00 | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1 | 1 | 1 | 1 | 1 | 1 | |
| 13 | 97013-06060 | BOLT<br>BOULON | 11 | 11 | 11 | 11 | 11 | |
| 14 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 11 | 11 | 11 | 11 | 11 | |
| 15 | 95670-06660 | BOLT, STUD<br>GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 16 | 90179-06M24 | NUT<br>ECROU | 2 | 2 | 2 | 2 | 2 | |
| 17 | 67H-14440-00 | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1 | 1 | 1 | 1 | 1 | |
| 18 | 65L-14483-00 | GASKET<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 19 | 90445-07M44 | HOSE (L250)<br>DURITE (L250) | 1 | 1 | 1 | 1 | 1 | |
| 20 | 90159-06M16 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 6 | 6 | 6 | 6 | 6 | |



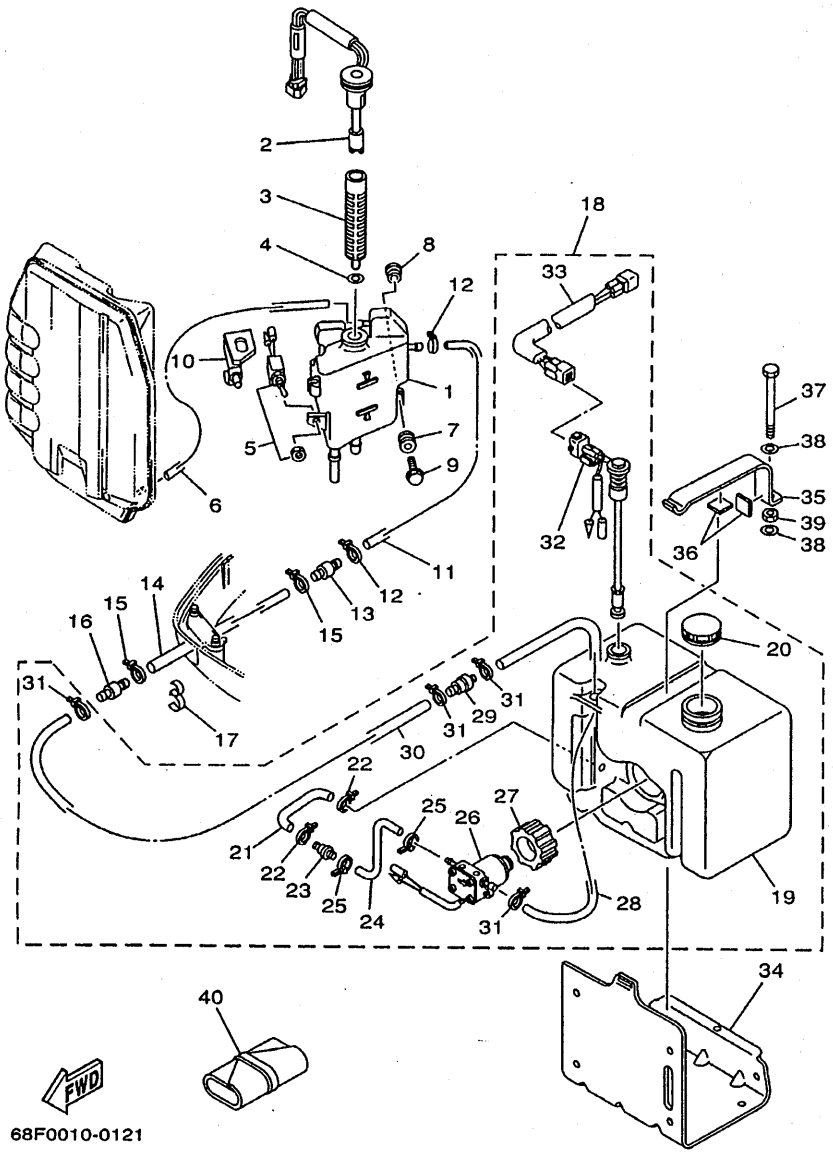

## FIG. 11 OIL PUMP — POMPE A HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-13200-00 | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | | | 1 | | 1 | |
| | 68L-13200-00 | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | | 1 | | | | |
| | 68H-13200-00 | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | 1 | | | 1 | | |
| 2 | 6R3-13471-00 | .PLUG, DRAIN<br>.PLOT, VIDANGE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6L2-13475-00 | .GASKET<br>.JOINT | 1 | 1 | 1 | 1 | 1 | |
| 4 | 93210-19M82 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 90109-06M40 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 6 | 6G5-13416-00 | PIPE, OIL 1<br>DURITE A HUILE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 90465-11M10 | CLAMP<br>BRIDE | 4 | 4 | 4 | 4 | 4 | |
| 8 | 90445-07M00 | HOSE (L100)<br>DURITE (L100) | 1 | 1 | 1 | 1 | 1 | |
| 9 | 90445-07M09 | HOSE (L380)<br>DURITE (L380) | 1 | 1 | 1 | 1 | 1 | |
| 10 | 90445-07MA5 | HOSE (L150)<br>DURITE (L150) | 1 | 1 | 1 | 1 | 1 | |
| 11 | 90445-07M10 | HOSE (L510)<br>DURITE (L510) | 1 | 1 | 1 | 1 | 1 | |
| 12 | 90445-07MA4 | HOSE (L280)<br>DURITE (L280) | 1 | 1 | 1 | 1 | 1 | |
| 13 | 90445-07M80 | HOSE (L660)<br>DURITE (L660) | 1 | 1 | 1 | 1 | 1 | |
| 14 | 90468-07M02 | CLIP<br>JONC | 24 | 24 | 24 | 24 | 24 | |
| 15 | 6R3-13183-00 | VALVE, CHECK<br>SOUPAPE DE RETENUE | 6 | 6 | 6 | 6 | 6 | |
| 16 | 90445-07M04 | HOSE (L50)<br>DURITE (L50) | 6 | 6 | 6 | 6 | 6 | |
| 17 | 90464-07M20 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 90464-07M05 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 6R3-11537-00 | GEAR, DRIVEN<br>PIGNON SECONDAIRE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 6R3-13117-00 | COLLAR, DISTANCE<br>ENTRETOISE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 93210-13M04 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 90202-08M44 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 67H-41241-00 | ROD, LINK<br>BIELLETTE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 6H1-41237-00 | JOINT, LINK<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 25 | 95380-05600 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |



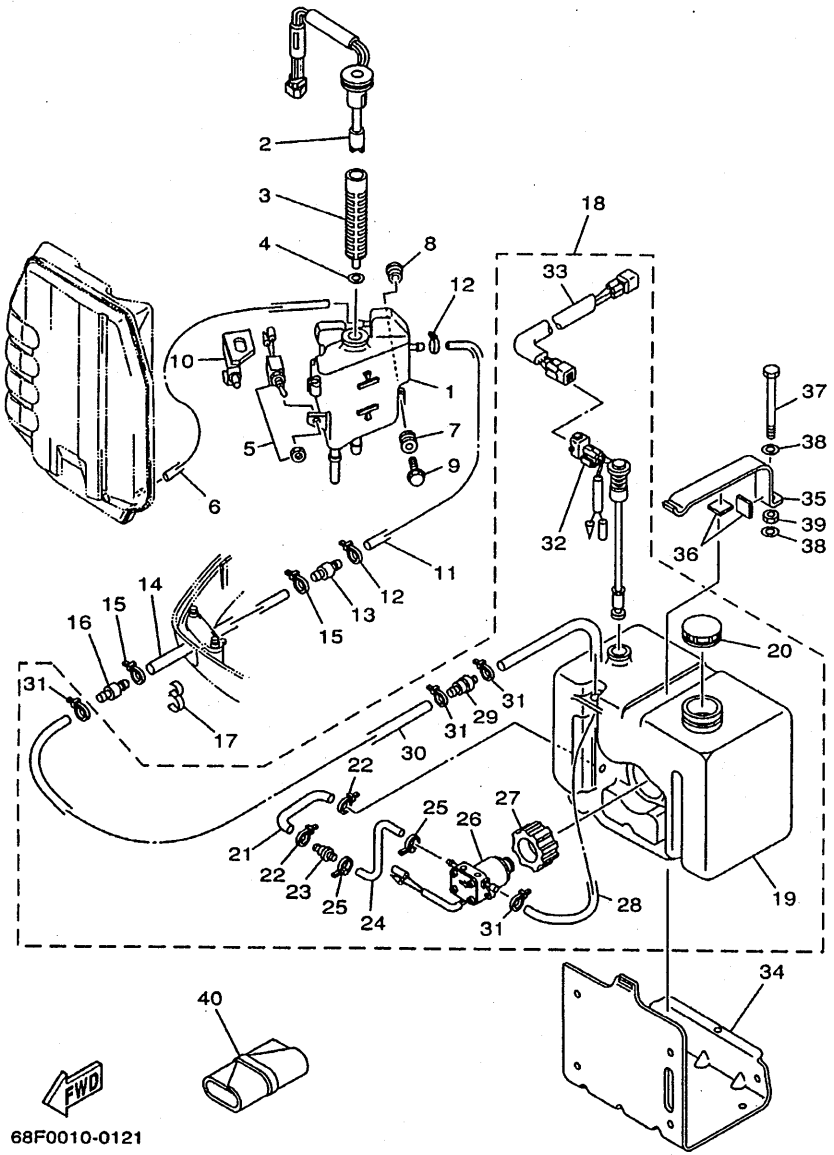

## FIG. 11 OIL PUMP — POMPE A HUILE

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 26 | 6R5-41237-00 | JOINT, LINK<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 27 | 90468-05M03 | CLIP<br>JONC | 1 | 1 | 1 | 1 | 1 | |
| 28 | 90202-05088 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 90445-12M14 | HOSE (L50)<br>DURITE (L50) | 1 | 1 | 1 | 1 | 1 | |
| 30 | 90468-07M02 | CLIP<br>JONC | 1 | 1 | 1 | 1 | 1 | |
| 31 | 90467-08M18 | CLIP<br>JONC | 1 | 1 | 1 | 1 | 1 | |
| 32 | 68F-13100-00 | SOLENOID PUMP ASSY<br>SOLENOIDE | 1 | 1 | 1 | 1 | 1 | |
| 33 | 68F-13418-00 | HOSE 4<br>DURITE 4 | 1 | 1 | 1 | 1 | 1 | |
| 34 | 68F-13184-00 | SPRING, OIL PIPE<br>RESSORT, DURITE A HUILE | 3 | 3 | 3 | 3 | 3 | |
| 35 | 68F-13440-00 | FILTER ASSY<br>ENS FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 36 | 68F-1316F-00 | HOSE 1<br>DURITE 1 | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-13133-00 | CLIP<br>JONC | 3 | 3 | 3 | 3 | 3 | |
| 38 | 68F-1316G-00 | HOSE 2<br>DURITE 2 | 1 | 1 | 1 | 1 | 1 | |
| 39 | 68F-1316A-00 | CHECK VALVE ASSY<br>CLAPET (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 40 | 68F-13416-00 | HOSE 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 41 | 68F-14485-00 | PIPE, JOINT<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 42 | 68F-1319K-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 43 | 97095-06020 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 44 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 2 | 2 | 2 | 2 | 2 | |
| 45 | 92995-06600 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 46 | 90110-06M06 | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 1 | 1 | 1 | 1 | 1 | |



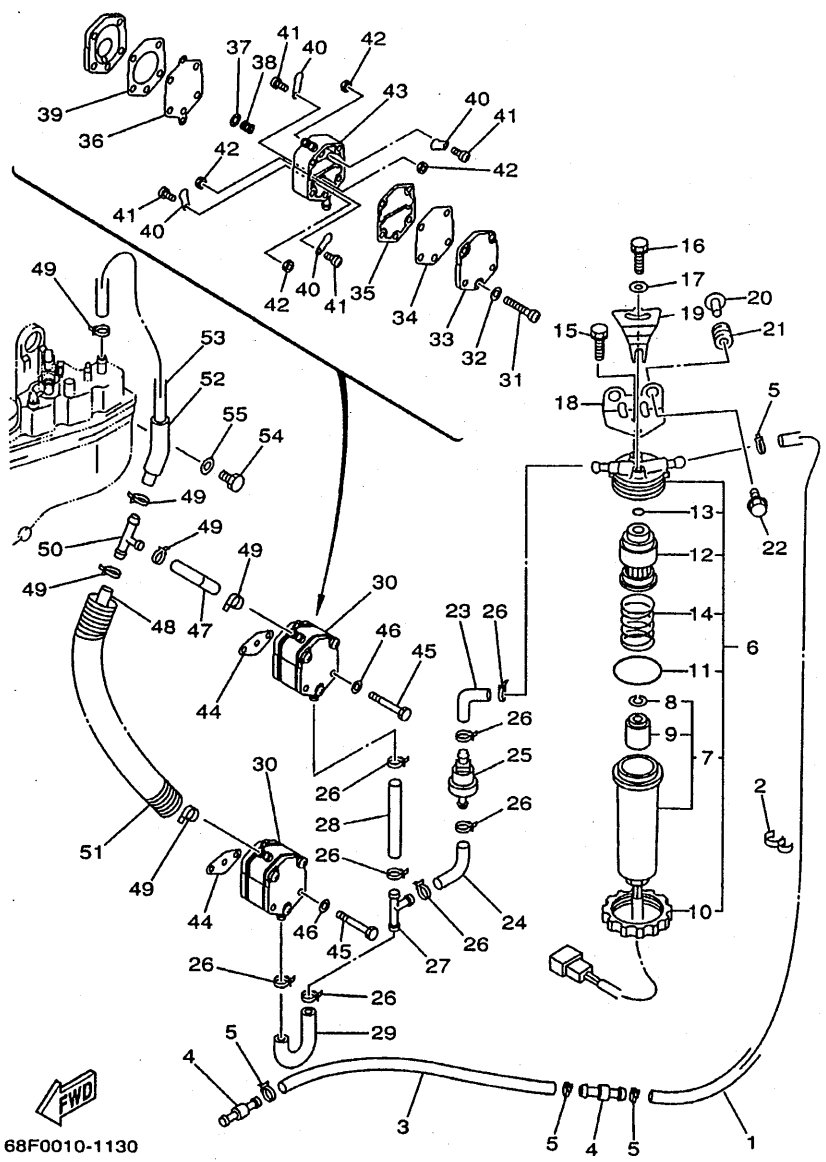

## FIG. 12 OIL TANK — RESERVOIR A PETROLE

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-21750-00 | OIL TANK ASSY<br>RESERVOIR A HUILE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 67H-85730-00 | OIL LEVEL GAUGE ASSY<br>VIEUX | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6E5-13411-00 | STRAINER, OIL<br>FILTRE, HUILE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 6E5-13414-00 | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 6R3-8259E-00 | SWITCH ASSY<br>COMMUTATEUR | 1 | 1 | 1 | 1 | 1 | |
| 6 | 90445-07M43 | HOSE (L600)<br>DURITE (L600) | 1 | 1 | 1 | 1 | 1 | |
| 7 | 6A0-82317-00 | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3 | 3 | 3 | 3 | 3 | |
| 8 | 624-42542-00 | PIPE<br>TUYAU | 2 | 2 | 2 | 2 | 2 | |
| 9 | 90119-06M65 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 10 | 90465-12M92 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 6E5-24323-00 | PIPE 12<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 90465-11M10 | CLAMP<br>BRIDE | 2 | 2 | 2 | 2 | 2 | |
| 13 | 6E5-24379-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT | 1 | 1 | 1 | 1 | 1 | |
| 14 | 90445-12M13 | HOSE (L880)<br>DURITE (L880) | 1 | 1 | 1 | 1 | 1 | |
| 15 | 90465-11M10 | CLAMP<br>BRIDE | 2 | 2 | 2 | 2 | 2 | |
| 16 | 6E5-24379-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT | 1 | 1 | 1 | 1 | 1 | |
| 17 | 90464-13M34 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 6E5-21708-08 | OIL TANK SUB-ASSY<br>RESERVIO A HOSE | 1 | 1 | 1 | 1 | 1 | AP |
| 19 | 6E5-21733-02 | .SUB TANK, OIL (10.5L)<br>.RESERVOIR A HUILE SECOURS:10. | 1 | 1 | 1 | 1 | 1 | |
| 20 | 6E5-21770-03 | .OIL TANK CAP ASSY<br>.CABOCHON DE RESERVOIR A HUILE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 6E5-24322-00 | .PIPE 11<br>.DURITE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 90465-11M10 | .CLAMP<br>.BRIDE | 2 | 2 | 2 | 2 | 2 | |
| 23 | 646-24251-02 | .STRAINER 1<br>.FILTRE 1 | 1 | 1 | 1 | 1 | 1 | |
| 24 | 6E5-24319-01 | .PIPE, OIL<br>.DURITE A HUILE | 1 | 1 | 1 | 1 | 1 | |
| 25 | 90465-11M10 | .CLAMP<br>.BRIDE | 2 | 2 | 2 | 2 | 2 | |
| 26 | 6E5-81900-01 | .OIL FEED PUMP ASSY<br>.VIEUX | 1 | 1 | 1 | 1 | 1 | |
| 27 | 6E5-81922-00 | .GROMMET<br>.OEILLET CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | |



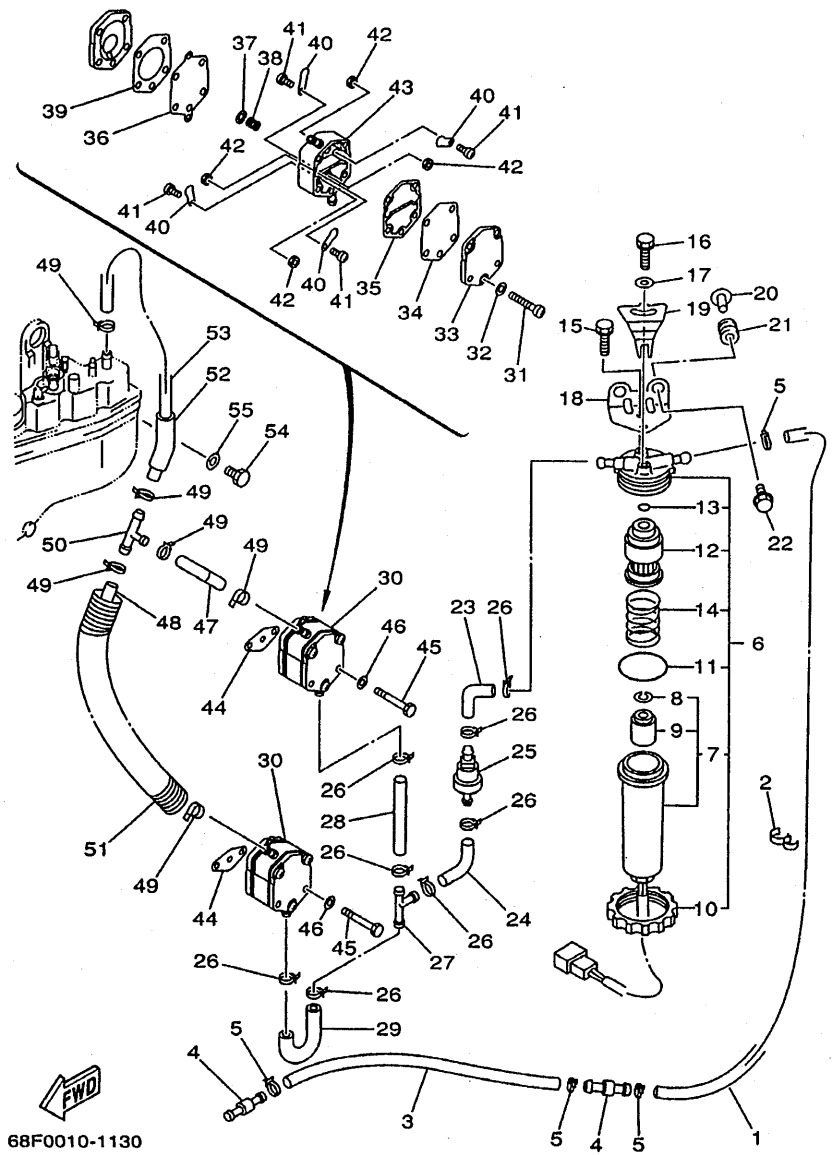

## FIG. 12 OIL TANK — RESERVOIR A PETROLE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 6E5-24321-01 | .PIPE 10<br>.DURITE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 6E5-24379-00 | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT | 1 | 1 | 1 | 1 | 1 | |
| 30 | 90445-11M81 | .HOSE (L3000)<br>.DURITE (L3000) | 1 | 1 | 1 | 1 | 1 | |
| 31 | 90465-11M10 | .CLAMP<br>.BRIDE | 4 | 4 | 4 | 4 | 4 | |
| 32 | 6E5-85720-04 | .OIL LEVEL GAUGE ASSY<br>.JAUGE A HUILE CPLT | 1 | 1 | 1 | 1 | 1 | |
| 33 | 6R3-85721-30 | .WIRE, LEAD (3M)<br>.FIL, SECONDAIRE (3M) | 1 | 1 | 1 | 1 | 1 | |
| 34 | 6E5-21734-01-33 | HOLDER, OIL SUB TANK<br>SUPPORT, RESERV AUXIL A HUILE | 1 | 1 | 1 | 1 | 1 | AP |
| 35 | 6E5-21798-01-33 | BRACKET, DAMPER<br>SUPPORT, AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | AP |
| 36 | 6E5-21746-00 | DAMPER<br>AMORTISSEUR | 2 | 2 | 2 | 2 | 2 | AP |
| 37 | 97080-06100 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | AP |
| 38 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | AP |
| 39 | 95380-06600 | NUT, HEXAGON<br>ECROU | 1 | 1 | 1 | 1 | 1 | AP |
| 40 | 68F-28100-00 | TOOL KIT<br>TROUSSE A OUTILS | 1 | 1 | 1 | 1 | 1 | |



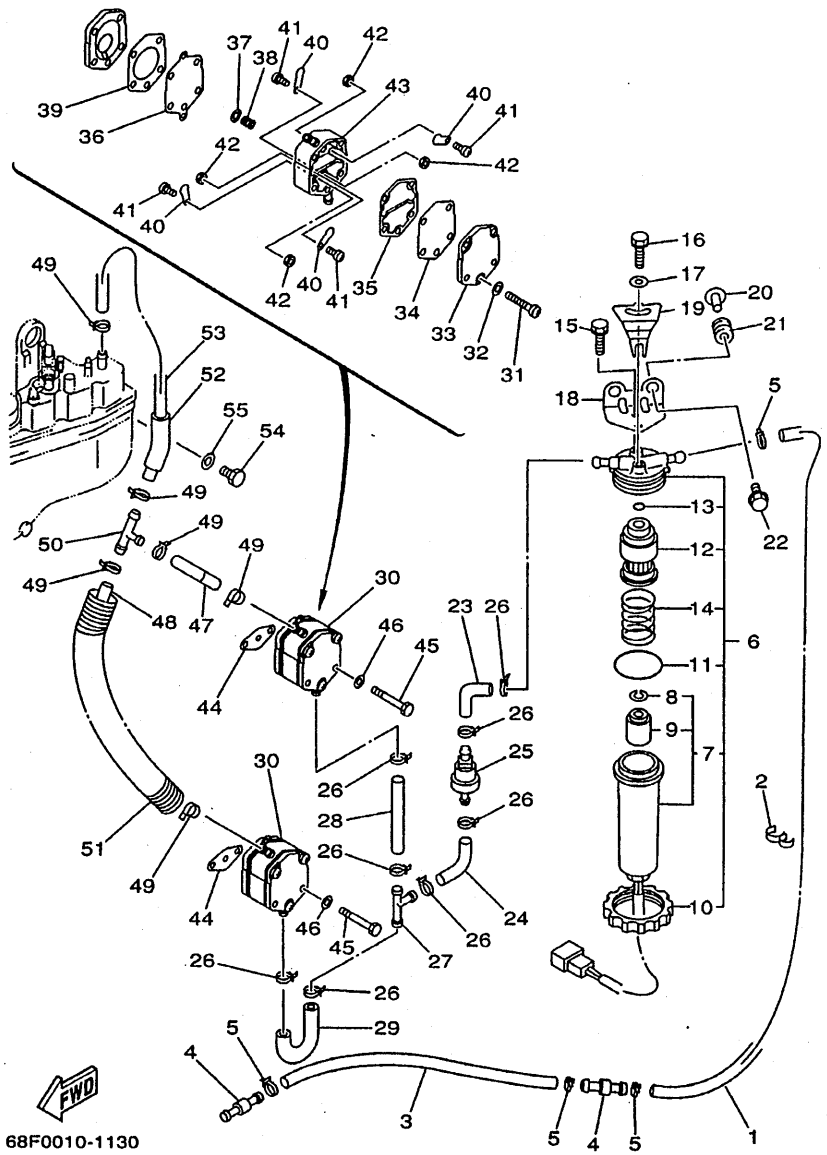

## FIG. 13 FUEL 1 — CARBURANT 1

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 61A-24313-00 | PIPE 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 2 | 90464-13M34 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6N7-24313-00 | PIPE 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 6R3-24377-00 | PIPE, JOINT 3<br>DURITE RACCORDEMENT | 2 | 2 | 2 | 2 | 2 | |
| 5 | 90465-11M10 | CLAMP<br>BRIDE | 4 | 4 | 4 | 4 | 4 | |
| 6 | 68F-24560-00 | FILTER ASSY<br>ENS FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 68F-24562-00 | .CUP, FILTER<br>.CUVETTE, FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 68F-24519-00 | ..CLIP<br>..JONC | 1 | 1 | 1 | 1 | 1 | |
| 9 | 68F-24469-00 | ..FLOAT, WATER LEVEL<br>..FLOTTEUR | 1 | 1 | 1 | 1 | 1 | |
| 10 | 65L-24531-00 | .NUT<br>.ECROU | 1 | 1 | 1 | 1 | 1 | |
| 11 | 61A-24564-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-24563-00 | .ELEMENT, FILTER<br>.ELEMENT, FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 65L-24564-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 68F-24567-00 | .SPRING<br>.RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 15 | 97595-06514 | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 97595-06416 | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 17 | 90201-06068 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 68F-24566-00 | BRACKET, FILTER<br>SUPPORT, FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 65L-24558-00 | HOLDER, FILTER<br>SUPPORT, FILTRE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 90387-06M60 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 21 | 90480-10M23 | GROMMET<br>PASSE-FIL | 2 | 2 | 2 | 2 | 2 | |
| 22 | 90119-06M88 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 23 | 61A-24311-00 | PIPE, FUEL 1<br>DURITE A ESSENCE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 61U-24316-00 | PIPE 6<br>DURITE 6 | 1 | 1 | 1 | 1 | 1 | |
| 25 | 6R5-24408-00 | FUEL FEED ASSY<br>ALIMENT D'ESSENCE | 1 | 1 | 1 | 1 | 1 | |
| 26 | 90465-11M10 | CLAMP<br>BRIDE | 8 | 8 | 8 | 8 | 8 | |
| 27 | 6E5-24378-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4 | 1 | 1 | 1 | 1 | 1 | |



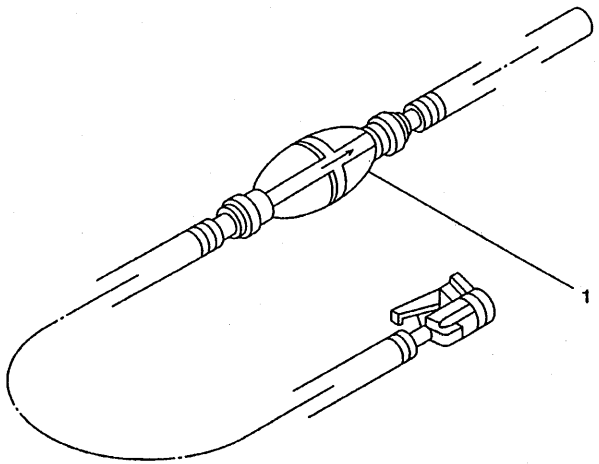

## FIG. 13 FUEL 1 — CARBURANT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 90445-13M31 | HOSE (L85)<br>DURITE (L85) | 1 | 1 | 1 | 1 | 1 | |
| 29 | 67H-24311-00 | PIPE, FUEL 1<br>DURITE A ESSENCE | 1 | 1 | 1 | 1 | 1 | |
| 30 | 6E5-24410-03 | FUEL PUMP ASSY<br>POMPE A ESSENCE | 2 | 2 | 2 | 2 | 2 | |
| 31 | 98503-05035 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 3 | 3 | 3 | 3 | 3 | |
| 32 | 92903-05600 | .WASHER, PLATE<br>.RONDELLE, PLATE | 3 | 3 | 3 | 3 | 3 | |
| 33 | 6E5-24413-00 | .BODY 2<br>.CORPS 2 | 1 | 1 | 1 | 1 | 1 | |
| 34 | 6E5-24471-00 | .DIAPHRAGM<br>.DIAPHRAGME | 1 | 1 | 1 | 1 | 1 | |
| 35 | 6E5-24435-00 | .GASKET, BODY 2<br>.JOINT, CORPS 2 | 1 | 1 | 1 | 1 | 1 | |
| 36 | 6E5-24411-00 | .DIAPHRAGM<br>.DIAPHRAGME | 1 | 1 | 1 | 1 | 1 | |
| 37 | 648-24424-00 | .SEAT, SPRING<br>.SIEGE, RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 38 | 6E5-24423-00 | .SPRING, DIAPHRAGM<br>.RESSORT, DIAPHRAGME | 1 | 1 | 1 | 1 | 1 | |
| 39 | 6E5-24434-02 | .GASKET, BODY<br>.JOINT, CORPS | 1 | 1 | 1 | 1 | 1 | |
| 40 | 6A0-24421-01 | .VALVE, CHECK<br>.SOUPAPE, RETENUE | 4 | 4 | 4 | 4 | 4 | |
| 41 | 6A0-14325-00 | .SCREW, PAN HEAD<br>.VIS TETE CONIQUE | 4 | 4 | 4 | 4 | 4 | |
| 42 | 95380-03600 | .NUT<br>.ECROU | 4 | 4 | 4 | 4 | 4 | |
| 43 | 6E5-24412-10 | .BODY 1<br>.CORPS 1 | 1 | 1 | 1 | 1 | 1 | |
| 44 | 650-24431-A0 | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE | 2 | 2 | 2 | 2 | 2 | |
| 45 | 97095-06050 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 46 | 92995-06600 | WASHER<br>RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 47 | 61U-24316-00 | PIPE 6<br>DURITE 6 | 1 | 1 | 1 | 1 | 1 | |
| 48 | 6E5-24313-00 | PIPE 3<br>DURITE 3 | 1 | 1 | 1 | 1 | 1 | |
| 49 | 90465-11M10 | CLAMP<br>BRIDE | 6 | 6 | 6 | 6 | 6 | |
| 50 | 6E5-24378-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4 | 1 | 1 | 1 | 1 | 1 | |
| 51 | 6H1-83557-00 | TUBE<br>TUBE | 1 | 1 | 1 | 1 | 1 | |
| 52 | 90446-15M07 | HOSE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 53 | 90445-13M12 | HOSE (L235)<br>DURITE (L235) | 1 | 1 | 1 | 1 | 1 | |
| 54 | 97095-06012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |




## FIG. 13 FUEL 1 — CARBURANT 1

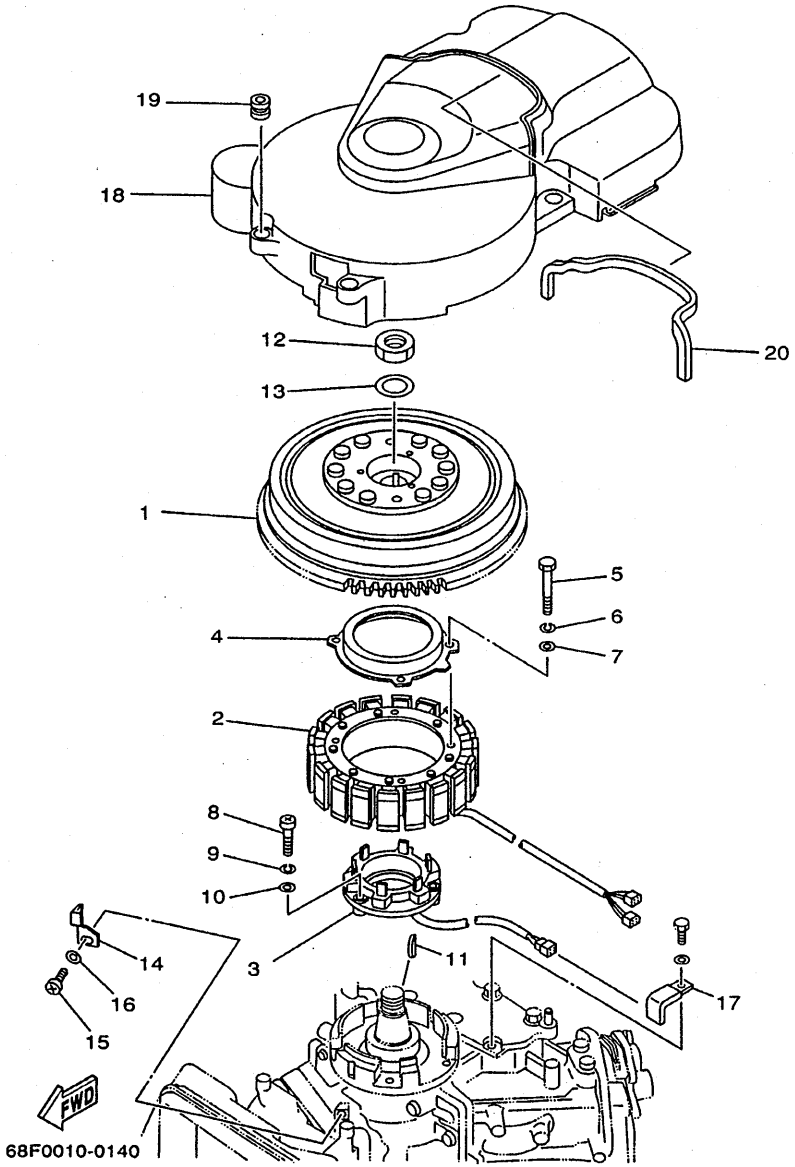
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | 1 | 1 | |




68F0300-0140

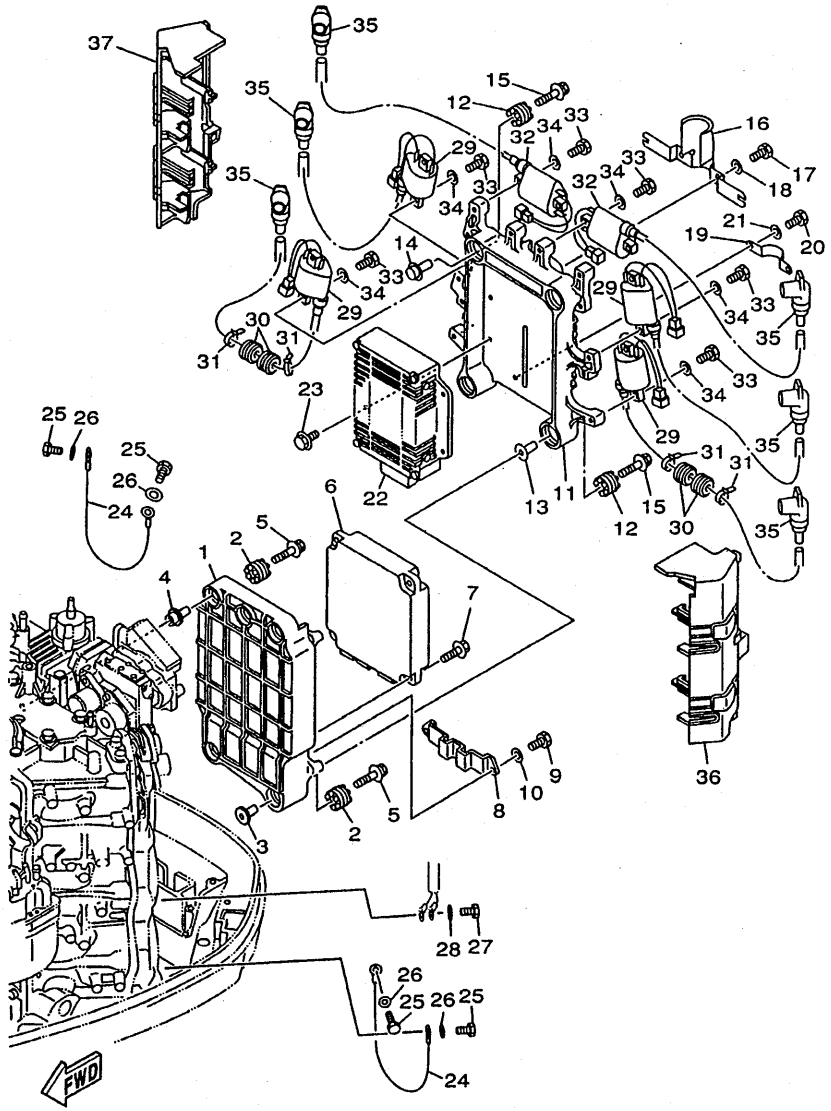
## FIG. 14 FUEL 2 — CARBURANT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6YK-24306-42 | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1 | 1 | 1 | 1 | 1 | 1 | AP |




## FIG. 15 GENERATOR — GENERATRICE

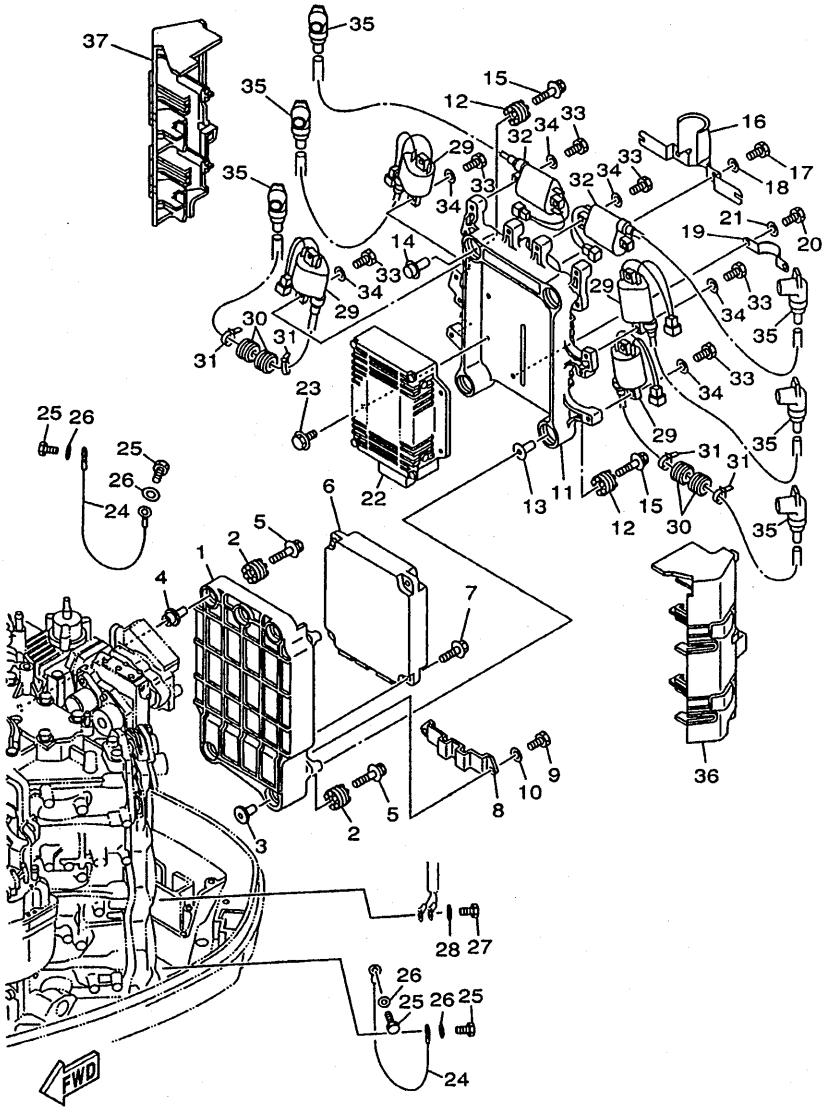
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-81450-00 | ROTOR ASSY<br>ROTOR COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 2 | 68F-81410-00 | STATOR ASSY<br>STATOR COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 3 | 68F-85580-00 | COIL, PULSER<br>BOBINE, PULSEUR | 1 | 1 | 1 | 1 | 1 | |
| 4 | 61A-83721-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 97013-06035 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 6 | 92903-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 4 | 4 | 4 | 4 | 4 | |
| 7 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | 4 | 4 | 4 | 4 | |
| 8 | 97885-05030 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 3 | 3 | 3 | 3 | 3 | |
| 9 | 92995-05100 | WASHER<br>RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 10 | 92995-05600 | WASHER<br>RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 11 | 90280-05015 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 90170-24M22 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 13 | 90201-25M02 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 6E5-81332-00 | PLATE, TIMING<br>PLATEAU, ALLUMAGE | 1 | 1 | 1 | 1 | 1 | |
| 15 | 97885-06010 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 17 | 90465-08M23 | CLAMP<br>BRIDE | 2 | 2 | 2 | 2 | 2 | |
| 18 | 68F-81337-00 | COVER, FLYWHEEL<br>COUVERCLE, VOLANT | 1 | 1 | 1 | 1 | 1 | |
| 19 | 663-82317-01 | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 4 | 4 | 4 | 4 | 4 | |
| 20 | 68F-85547-00 | DAMPER<br>AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | |




68F0010-0150

## FIG. 16 ELECTRICAL 1 — PARTIE ELECTRIQUE 1

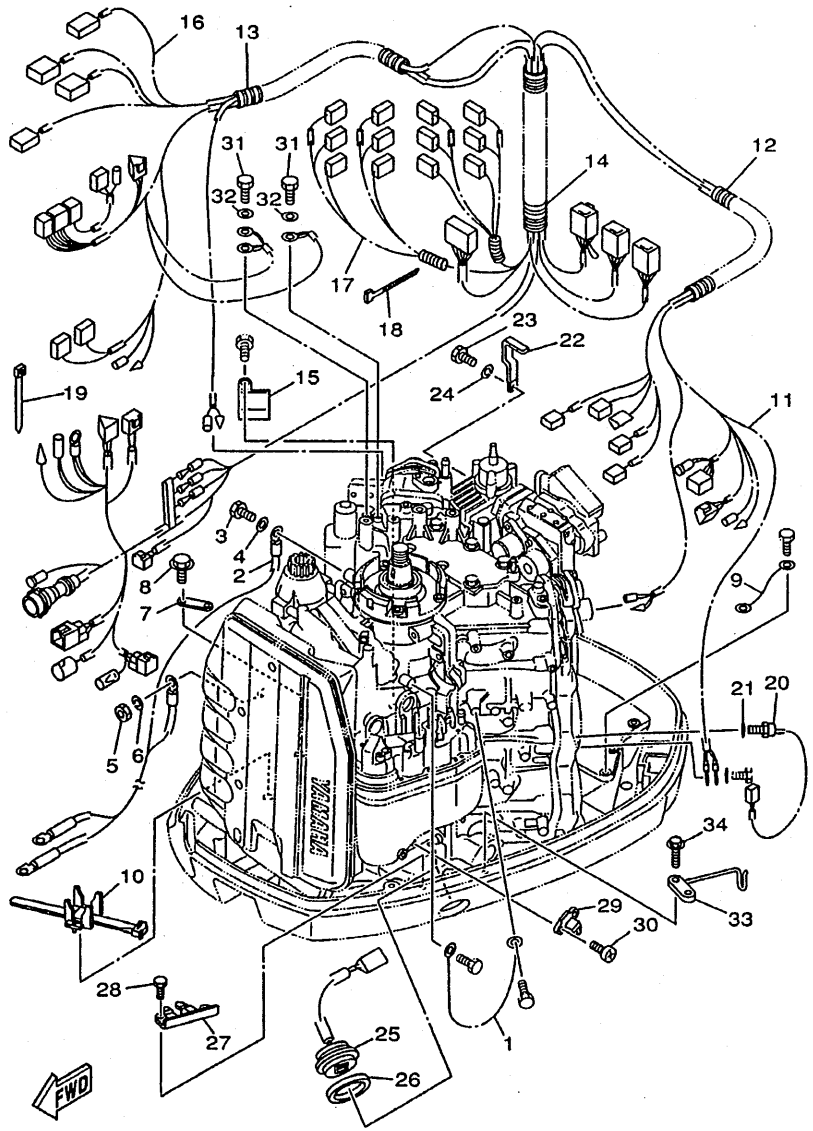
| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-85542-00-94 | BRACKET<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 2 | 68F-85516-01 | SPACER<br>ENTRETOISE | 5 | 5 | 5 | 5 | 5 | |
| 3 | 68F-86129-00 | COLLAR<br>COLLERETTE | 3 | 3 | 3 | 3 | 3 | |
| 4 | 68F-86129-10 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 5 | 68F-85119-00 | BOLT<br>BOULON | 5 | 5 | 5 | 5 | 5 | |
| 6 | 68F-8591A-10 | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL | | | 1 | | | L |
| | 68F-8591A-01 | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL | | | 1 | | 1 | X |
| | 68L-8591A-00 | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL | | 1 | | | | |
| | 68J-8591A-00 | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL | 1 | | | | | L |
| | 68H-8591A-00 | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL | 1 | | | 1 | | X |
| 7 | 90119-06MA3 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 8 | 68F-85548-01 | HOLDER<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 9 | 97013-06014 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 10 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 11 | 68F-85142-00-94 | BRACKET, REFLECTOR 2<br>SUPPORT, CATADIOPTRE 2 | 1 | 1 | 1 | 1 | 1 | |
| 12 | 68F-85516-01 | SPACER<br>ENTRETOISE | 4 | 4 | 4 | 4 | 4 | |
| 13 | 68F-86129-00 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 14 | 68F-86129-10 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 15 | 68F-85119-00 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 16 | 68F-85599-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 17 | 97013-06012 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 18 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 19 | 68F-85644-00 | PLATE<br>PLAQUETTE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 97013-06012 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 21 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 22 | 68F-8591B-00 | DRIVER, INJECTOR ASSY<br>OUTIL D'INSERTION,INJECTEUR | 1 | 1 | 1 | 1 | 1 | |
| 23 | 90119-06MA2 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |




68F0010-0150

## FIG. 16 ELECTRICAL 1 — PARTIE ELECTRIQUE 1

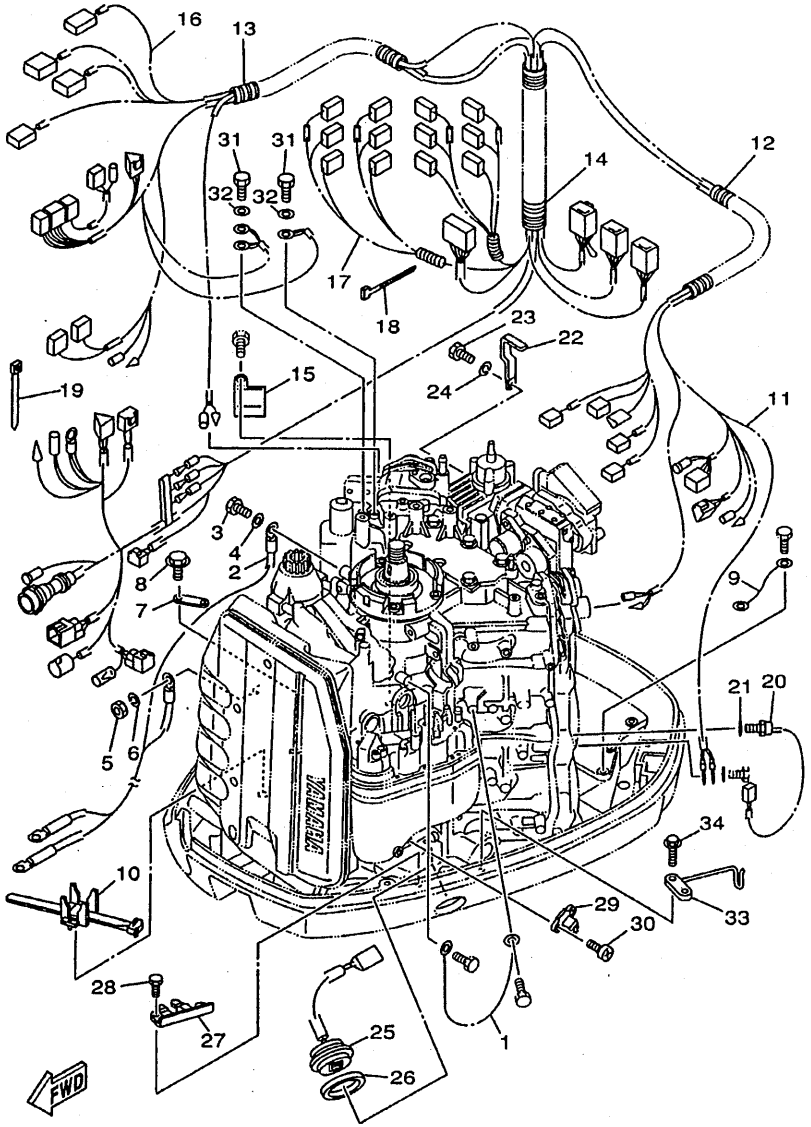
| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 24 | 6G0-82519-00 | WIRE, EARTH LEAD<br>FIL, MASSE | 2 | 2 | 2 | 2 | 2 | |
| 25 | 97095-06012 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 26 | 92995-06600 | WASHER<br>RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 27 | 97095-06012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 28 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 68F-82310-00 | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE | 4 | 4 | 4 | 4 | 4 | |
| 30 | 90480-22M15 | GROMMET<br>PASSE-FIL | 4 | 4 | 4 | 4 | 4 | |
| 31 | 90465-11M10 | CLAMP<br>BRIDE | 4 | 4 | 4 | 4 | 4 | |
| 32 | 68F-82310-10 | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE | 2 | 2 | 2 | 2 | 2 | |
| 33 | 97013-05020 | BOLT<br>BOULON | 12 | 12 | 12 | 12 | 12 | |
| 34 | 92903-05600 | WASHER, PLATE<br>RONDELLE, PLATE | 12 | 12 | 12 | 12 | 12 | |
| 35 | 68F-82370-01 | PLUG CAP ASSY<br>ANTIPARASITE | 6 | 6 | 6 | 6 | 6 | |
| 36 | 68F-8252U-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-8252U-10 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |




68F0010-0161

## FIG. 17 ELECTRICAL 2 — PARTIE ELECTRIQUE 2

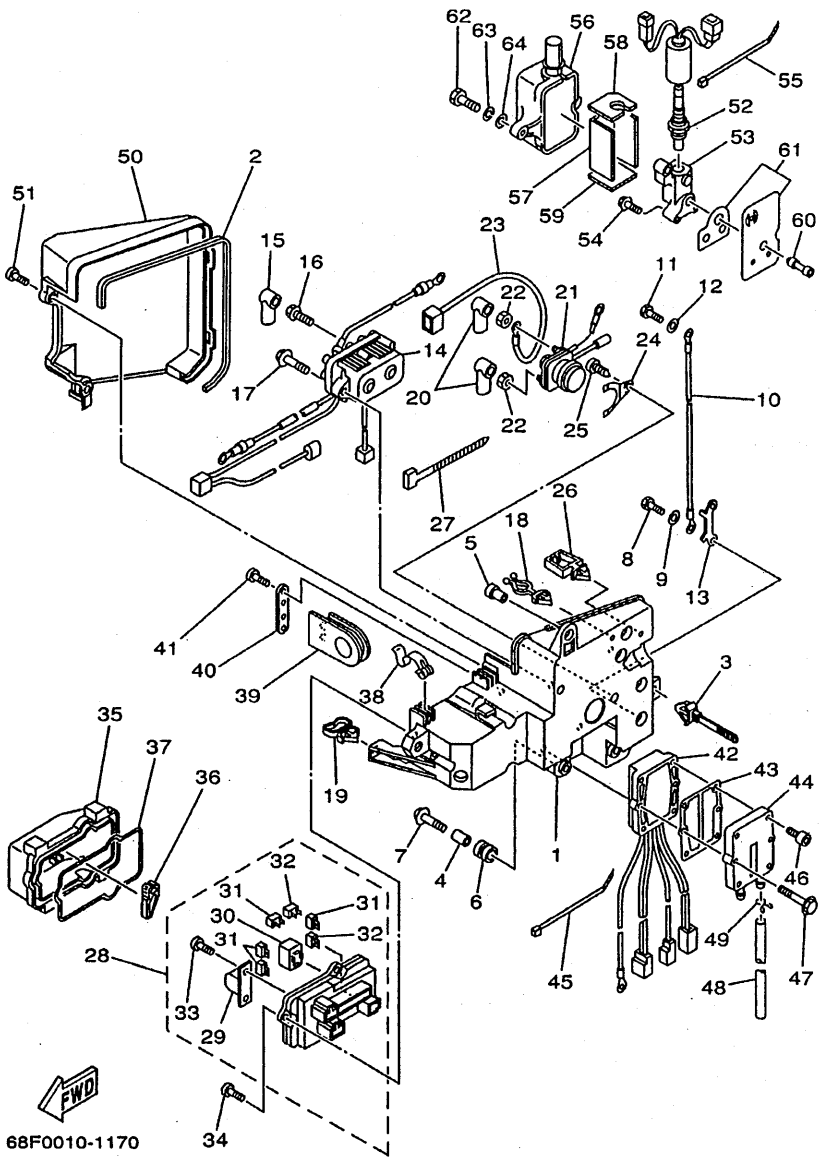
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6H2-81949-11 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | 1 | 1 | |
| 2 | 68F-82105-00 | WIRE HARNESS<br>FAISCEAU DE FILS | 1 | 1 | 1 | 1 | 1 | |
| 3 | 97095-08016 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 4 | 92995-08600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 95333-08600 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 6 | 92903-08100 | WASHER, SPRING<br>RONDELLE, GROWER | 1 | 1 | 1 | 1 | 1 | |
| 7 | 6E5-82588-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 95895-06020 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 6E5-82531-10 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | 1 | 1 | |
| 10 | 688-82594-00 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 68F-82590-00 | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 12 | 90446-24MF6 | HOSE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 90446-24MF7 | HOSE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 90446-34MF8 | HOSE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 15 | 90465-08M89 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 68F-8259M-00 | WIRE HARNESS ASSY 2<br>FAISCEAU DE FILS | 1 | 1 | 1 | 1 | 1 | |
| 17 | 68F-8259N-00 | WIRE HARNESS ASSY 3<br>FAISCEAU DE FILS | 1 | 1 | 1 | 1 | 1 | |
| 18 | 90465-11M10 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 90465-11M52 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 61A-85790-00 | THERMOSENSOR ASSY<br>SENSITOMETRE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 92990-10600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 90465-12M93 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 97095-06012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 24 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 1 | 1 | 1 | 1 | 1 | |
| 25 | 6R3-82563-00 | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1 | 1 | 1 | 1 | 1 | |
| 26 | 6E5-82587-00 | GASKET<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 27 | 6R3-83614-00 | BRACKET<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |




68F0010-0161

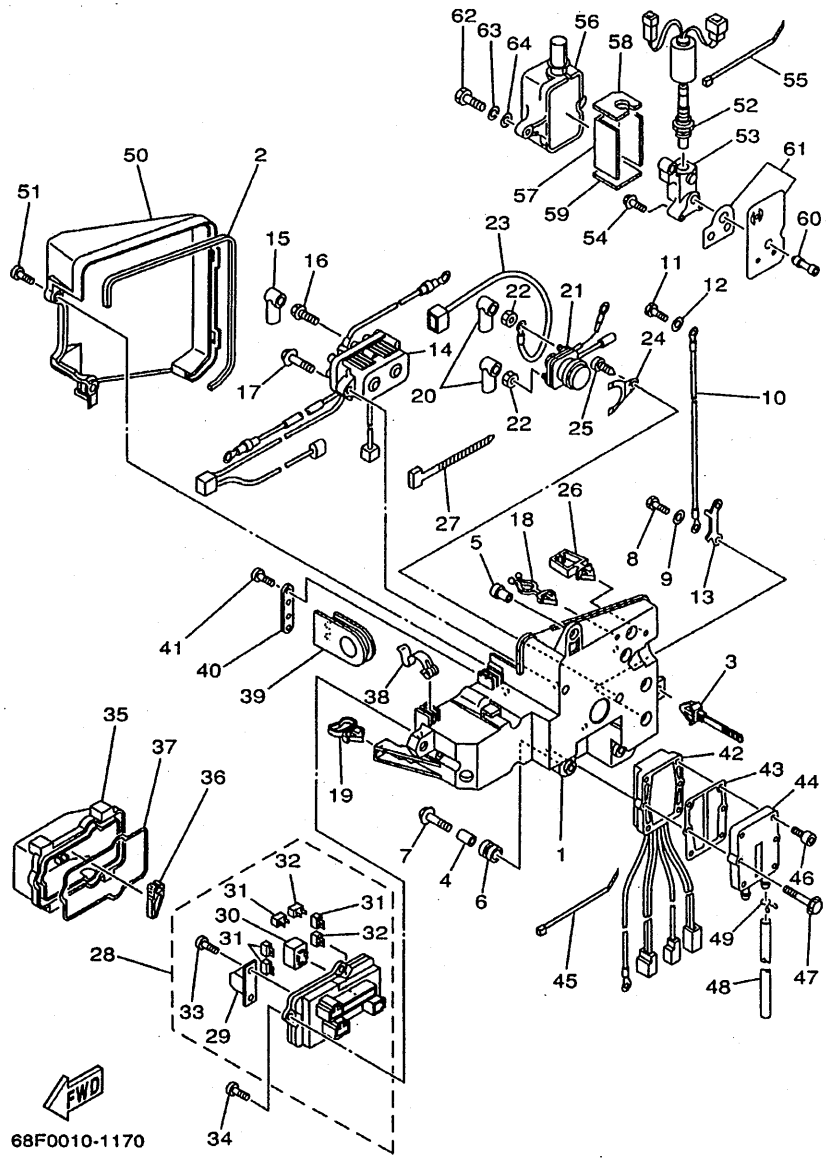
## FIG. 17 ELECTRICAL 2 — PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 90109-06M80 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 29 | 67H-82380-00 | SENSOR, PRESSURE<br>SONDE DE PRESSION | 1 | 1 | 1 | 1 | 1 | |
| 30 | 98580-06520 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 31 | 97095-06014 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 32 | 92995-06600 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 33 | 6K7-82588-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 95895-06020 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 1 | 1 | 1 | 1 | 1 | |



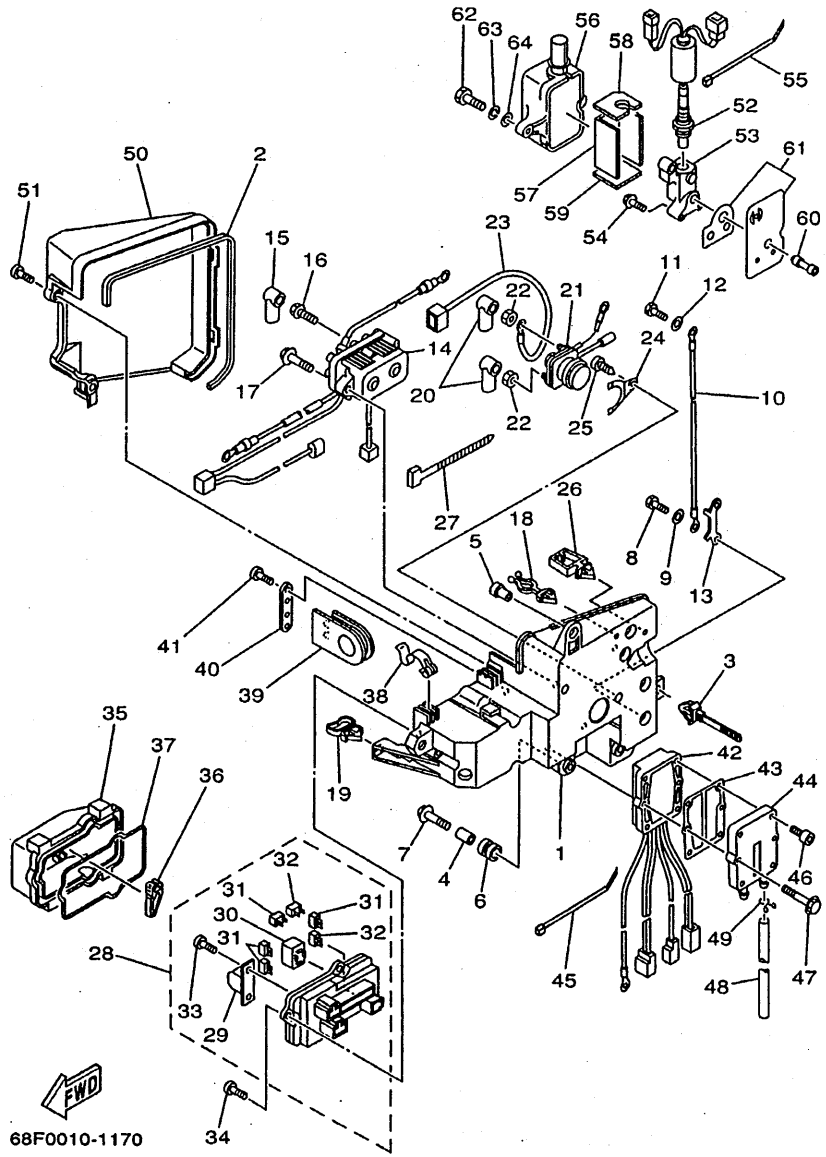

## FIG. 18 ELECTRICAL 3 — PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-81948-00 | BRACKET<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 68F-82535-00 | GROMMET<br>RONDELLE CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | |
| 3 | 90465-12M56 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 624-42542-00 | PIPE<br>TUYAU | 4 | 4 | 4 | 4 | 4 | |
| 5 | 90387-06M91 | COLLAR<br>COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 6 | 6A0-82317-00 | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 5 | 5 | 5 | 5 | 5 | |
| 7 | 90119-06M65 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 5 | 5 | 5 | 5 | 5 | |
| 8 | 97095-06012 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 9 | 92995-06600 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 10 | 68F-81949-20 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | 1 | 1 | |
| 11 | 97095-06012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 12 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 61A-87149-00 | CONNECTOR<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 14 | 68F-81950-00 | RELAY ASSY<br>RELAIS COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 15 | 682-82119-01 | COVER, LEAD WIRE<br>GARNITURE, FIL | 1 | 1 | 1 | 1 | 1 | |
| 16 | 97595-06610 | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 17 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 18 | 90464-18M46 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 90464-23199 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 682-82119-01 | COVER, LEAD WIRE<br>GARNITURE, FIL | 2 | 2 | 2 | 2 | 2 | |
| 21 | 61A-8194A-00 | RELAY<br>RELAIS | 1 | 1 | 1 | 1 | 1 | |
| 22 | 95780-06300 | NUT, FLANGE<br>ECROU, A COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 23 | 68F-82117-00 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | 1 | 1 | |
| 24 | 61A-81952-00 | HOLDER, RELAY<br>SUPPORT, RELAIS | 1 | 1 | 1 | 1 | 1 | |
| 25 | 97780-50612 | SCREW, TAPPING<br>VIS, TETE FRAISEE | 1 | 1 | 1 | 1 | 1 | |
| 26 | 90464-05141 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 27 | 90465-11M52 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |



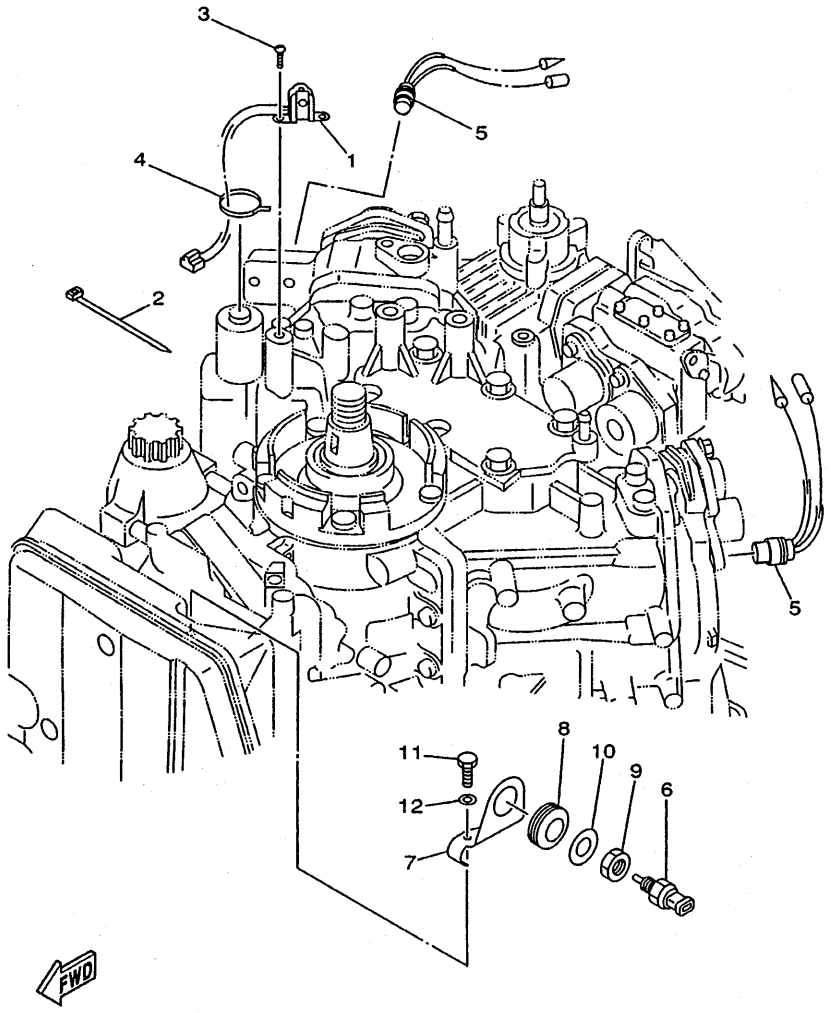

## FIG. 18 ELECTRICAL 3 — PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 68F-82170-00 | FUSE BOX ASSY<br>BOITE A FUSIBLES | 1 | 1 | 1 | 1 | 1 | |
| 29 | 68F-82151-00 | .FUSE (80A)<br>.FUSIBLE (80A) | 2 | 2 | 2 | 2 | 2 | |
| 30 | 68F-8195A-00 | .RELAY ASSY<br>.RELAIS COMPLET | 2 | 2 | 2 | 2 | 2 | |
| 31 | 67F-82151-00 | .FUSE (20A)<br>.FUSIBLE (20A) | 4 | 4 | 4 | 4 | 4 | |
| 32 | 67F-82151-10 | .FUSE (30A)<br>.FUSIBLE (30A) | 2 | 2 | 2 | 2 | 2 | |
| 33 | 68F-82846-00 | .SCREW, PAN HEAD (M5)<br>.VIS, TETE TRONCONIQUE (M5) | 4 | 4 | 4 | 4 | 4 | |
| 34 | 97780-50620 | SCREW, TAPPING<br>VIS, TETE FRAISEE | 3 | 3 | 3 | 3 | 3 | |
| 35 | 68F-85544-00 | CASE<br>BOITIER | 1 | 1 | 1 | 1 | 1 | |
| 36 | 67F-2812A-00 | PULLER, FUSE<br>TENDEUR, FUSIBLE | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-82176-00 | DAMPER<br>AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 38 | 68F-8572S-00 | SPRING<br>RESSORT | 2 | 2 | 2 | 2 | 2 | |
| 39 | 68F-81336-00 | GROMMET<br>OEILLET CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | |
| 40 | 68F-81128-00 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 41 | 97780-50616 | SCREW, TAPPING<br>VIS, TETE FRAISEE | 2 | 2 | 2 | 2 | 2 | |
| 42 | 68F-81960-00 | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1 | 1 | 1 | 1 | 1 | |
| 43 | 61A-81975-A0 | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1 | 1 | 1 | 1 | 1 | |
| 44 | 61A-81972-00-1S | COVER, RECTIFIER<br>COUVERCLE, REDRESSEUR | 1 | 1 | 1 | 1 | 1 | |
| 45 | 90465-13M18 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 46 | 90110-06M07 | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 4 | 4 | 4 | 4 | 4 | |
| 47 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 48 | 90445-09097 | HOSE<br>DURITE | 1 | 1 | 1 | 1 | 1 | |
| 49 | 90467-08M18 | CLIP<br>JONC | 1 | 1 | 1 | 1 | 1 | |
| 50 | 68F-81942-00 | COVER<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 51 | 90169-05M00 | SCREW, TRUSS HEAD TAPPING<br>VIS, TETE FRAISEE | 2 | 2 | 2 | 2 | 2 | |
| 52 | 68F-8592A-00 | SENSOR<br>SONDE | 1 | 1 | 1 | 1 | 1 | |
| 53 | 65L-11395-00 | HOLDER<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 54 | 90119-06M74 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | 3 | 3 | 3 | 3 | |




## FIG. 18 ELECTRICAL 3 — PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | 90465-13M18 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 56 | 65L-85832-00 | CASE, UNDER<br>FOURREAU | 1 | 1 | 1 | 1 | 1 | |
| 57 | 65L-11354-00 | GASKET<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 58 | 65L-1131N-00 | GASKET, HOLDER<br>JOINT, SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 59 | 65L-11396-00 | GASKET, HOLDER<br>JOINT, SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 60 | 68F-11353-00 | JOINT<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 61 | 68F-W1135-00 | SEAL, CYLINDER<br>JOINT, SPY CYLINDRE | 1 | 1 | 1 | 1 | 1 | |
| 62 | 97095-06030 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 63 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 2 | 2 | 2 | 2 | 2 | |
| 64 | 92995-06600 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |

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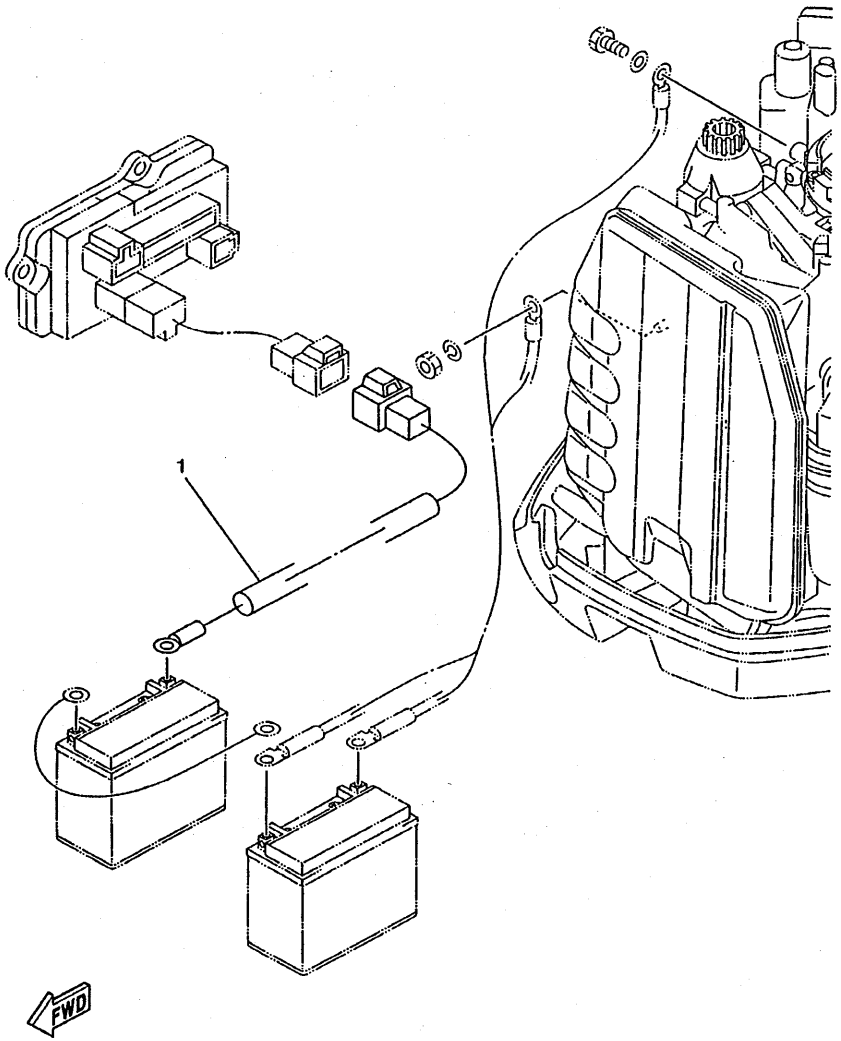
## FIG. 19 ELECTRICAL 4 — PARTIE ELECTRIQUE 4

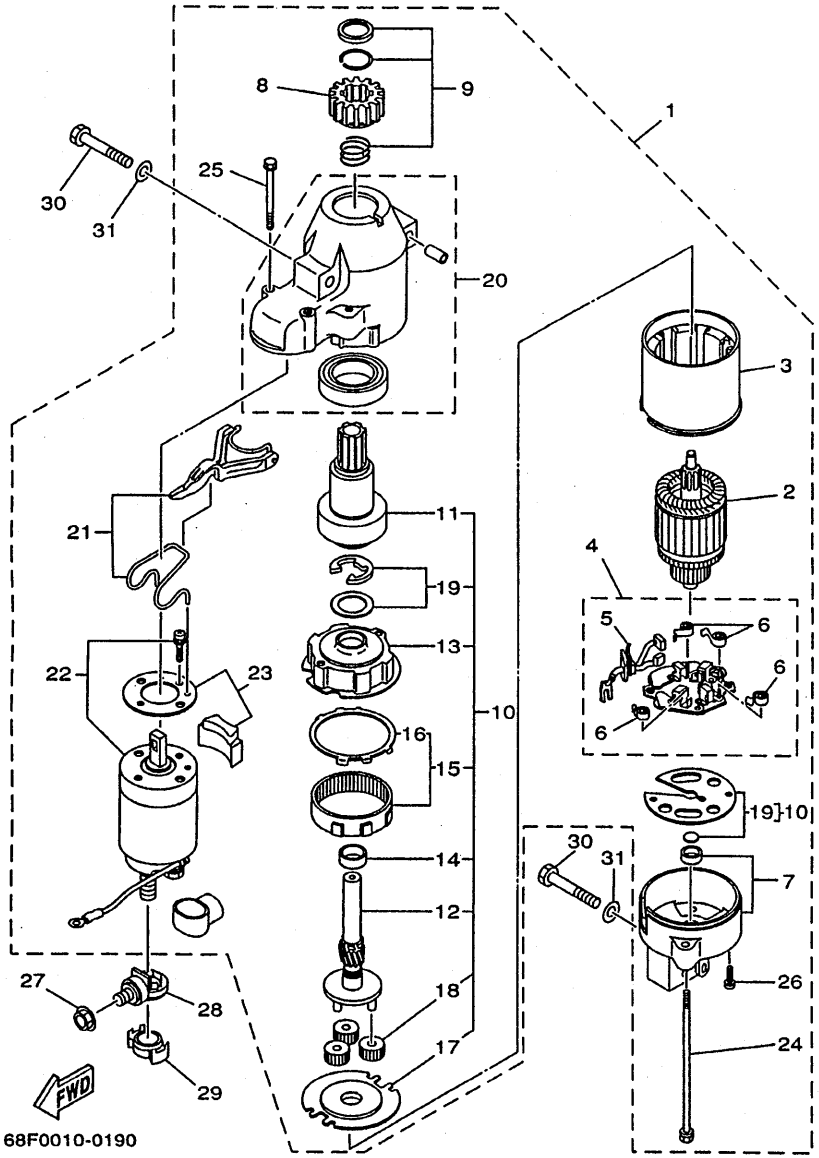
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 61A-85895-00 | CRANK POSITION SENDER<br>SONDE, REGLAGE DE VILEBREQUIN | 1 | 1 | 1 | 1 | 1 | |
| 2 | 90465-13M18 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 97885-05012 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 4 | 90465-13M18 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 688-82560-10 | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET | 2 | 2 | 2 | 2 | 2 | |
| 6 | 65L-85886-00 | THERMOSENSOR<br>SENSITOMETRE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 68F-8431R-00 | STAY, SETTING<br>SUPPORT DE REGLAGE DE PHARE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 90480-17M80 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 9 | 90179-12M37 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 10 | 90201-12M08 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 97095-06016 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 12 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |




68F0010-1190

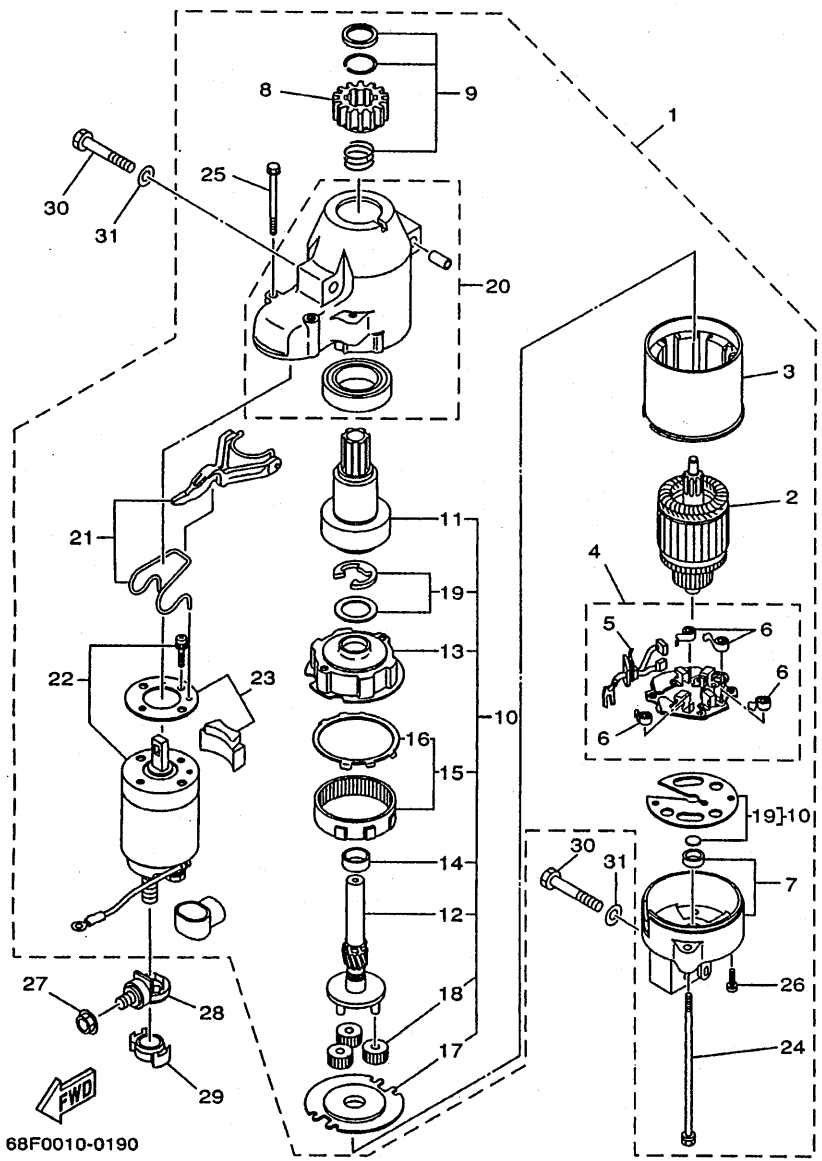
## FIG. 20 OPTIONAL PARTS — PIECES OPTIONNELLES

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-81949-00 | WIRE, LEAD FIL | 1 | 1 | 1 | 1 | 1 | AP |




## FIG. 21 STARTING MOTOR — DEMARREUR ELECTRIQUE

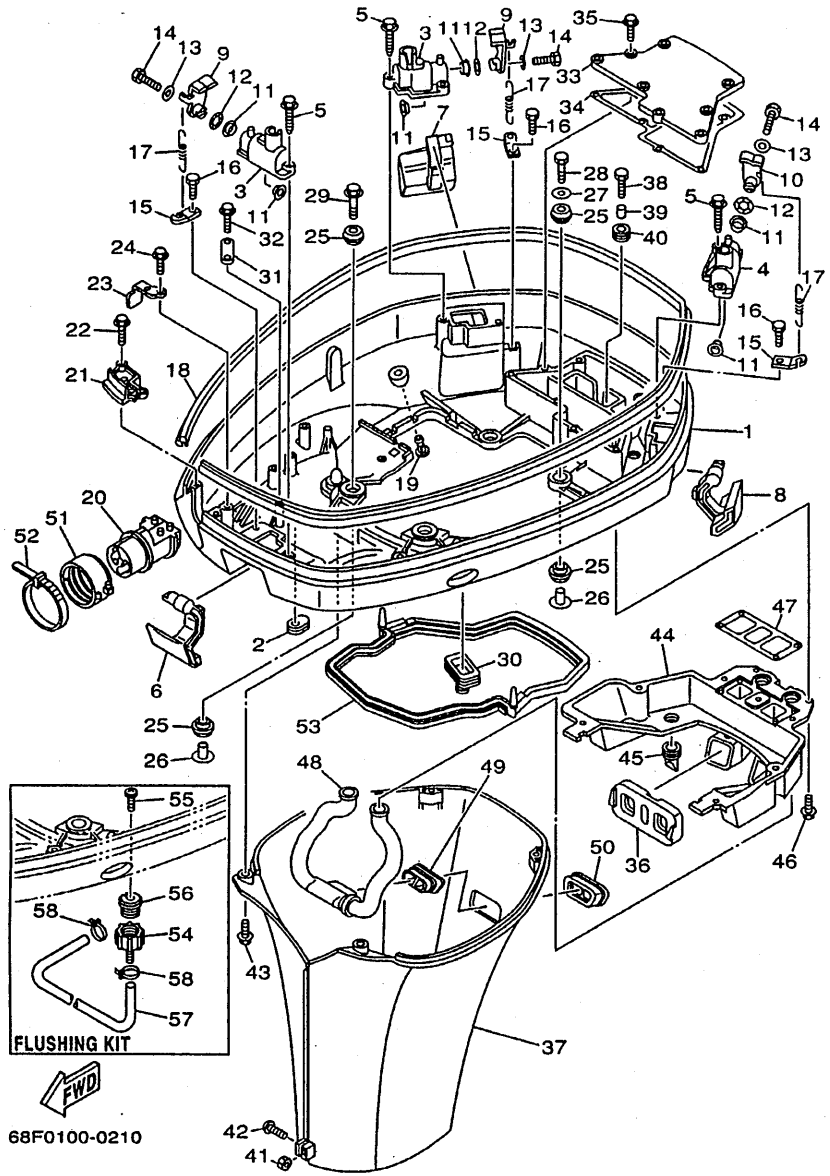
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-81800-01 | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 2 | 67F-81850-00 | .ARMATURE ASSY<br>.INDUIT | 1 | 1 | 1 | 1 | 1 | |
| 3 | 67F-81810-00 | .STATOR ASSY<br>.STATOR COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 4 | 68F-81840-00 | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON | 1 | 1 | 1 | 1 | 1 | |
| 5 | 67F-81801-00 | ..BRUSH SET<br>..CHARBON | 1 | 1 | 1 | 1 | 1 | |
| 6 | 67F-81813-00 | ..SPRING, BRUSH<br>..RESSORT, DE CHARBON | 4 | 4 | 4 | 4 | 4 | |
| 7 | 68F-81820-00 | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 8 | 67F-81808-00 | .PINION ASSY<br>.PIGNON | 1 | 1 | 1 | 1 | 1 | |
| 9 | 67F-81857-00 | .PINION STOPPER SET<br>.BUTEE PIGNON | 1 | 1 | 1 | 1 | 1 | |
| 10 | 67F-81807-00 | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 67F-81832-00 | ..CLUTCH, OVER RUN<br>..EMBRAYAGE, ROUE LIBRE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 67F-81836-00 | ..SHAFT, PINION<br>..AXE, PIGNON | 1 | 1 | 1 | 1 | 1 | |
| 13 | 67F-81821-00 | ..BRACKET, CENTER 1<br>..SUPPORT, CENTRE 1 | 1 | 1 | 1 | 1 | 1 | |
| 14 | 67F-81841-00 | ..BEARING<br>..ROULEMENT | 1 | 1 | 1 | 1 | 1 | |
| 15 | 67F-81891-00 | ..GEAR, RING<br>..ROUE DENTEE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 67F-8183R-00 | ...GASKET<br>...JOINT | 1 | 1 | 1 | 1 | 1 | |
| 17 | 67F-81830-00 | ..BRACKET, CENTER 2<br>..SUPPORT, CENTRE 2 | 1 | 1 | 1 | 1 | 1 | |
| 18 | 67F-8183T-00 | ..GEAR, IDLER<br>..PIGNON, INTERMEDIAIRE | 3 | 3 | 3 | 3 | 3 | |
| 19 | 67F-81809-00 | ..WASHER KIT<br>..JEU DE RONDELLES | 1 | 1 | 1 | 1 | 1 | |
| 20 | 67F-81842-00 | .COVER<br>.COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 67F-81839-00 | .LEVER ASSY<br>.LEVIER COMPLET | 1 | 1 | 1 | 1 | 1 | |
| 22 | 68F-81941-01 | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 23 | 67F-81869-00 | .COVER, DUST<br>.COUVERCLE, POUSSIERE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 6K7-81826-10 | .BOLT<br>.BOULON | 2 | 2 | 2 | 2 | 2 | |
| 25 | 67F-81828-00 | .BOLT 2<br>.RONDELLE, BUTEE 2 | 2 | 2 | 2 | 2 | 2 | |
| 26 | 67F-81846-00 | .SCREW<br>.VIS | 2 | 2 | 2 | 2 | 2 | |
| 27 | 90179-08003 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |



68F0010-0190

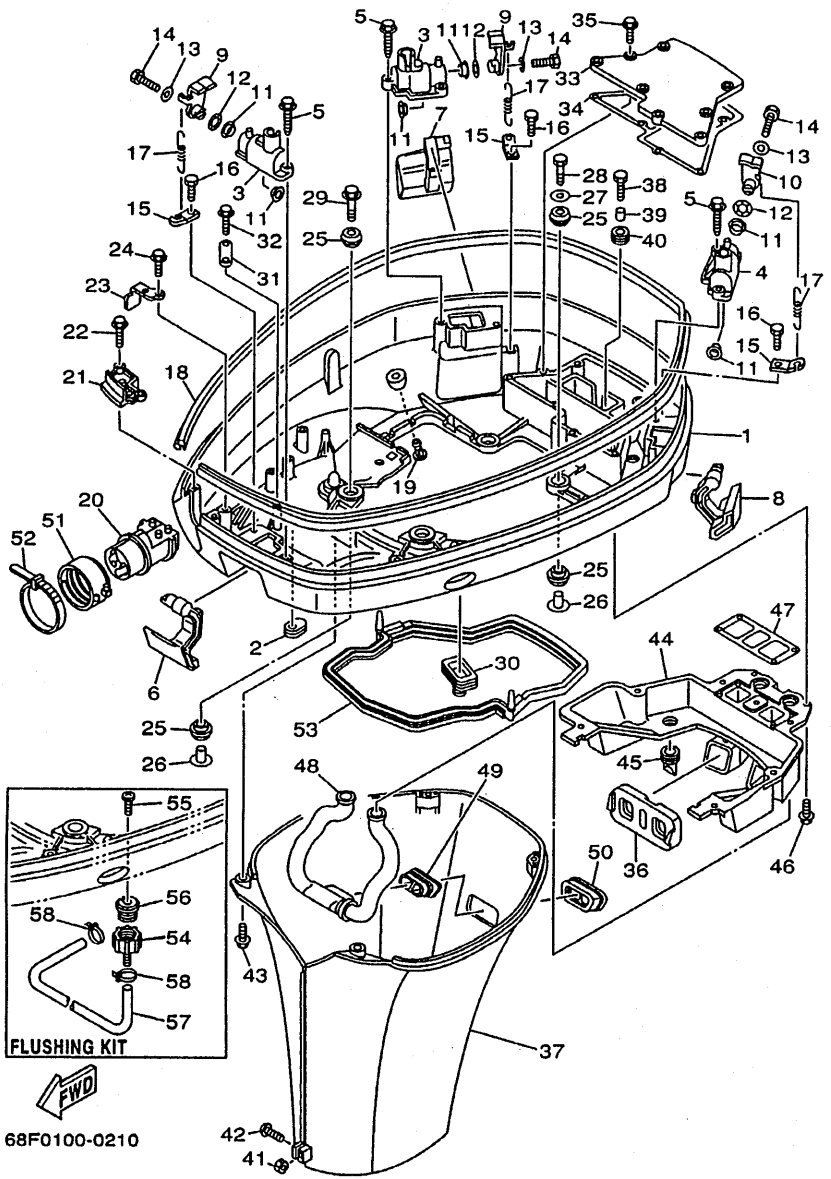
## FIG. 21 STARTING MOTOR — DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 68F-81925-00 | TERMINAL<br>BORNE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 68F-82582-00 | COVER, WIRE HARNESS<br>COUVERCLE, FAISCEAU DE FILS | 1 | 1 | 1 | 1 | 1 | |
| 30 | 97013-08045 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 31 | 92903-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | 3 | 3 | 3 | 3 | |



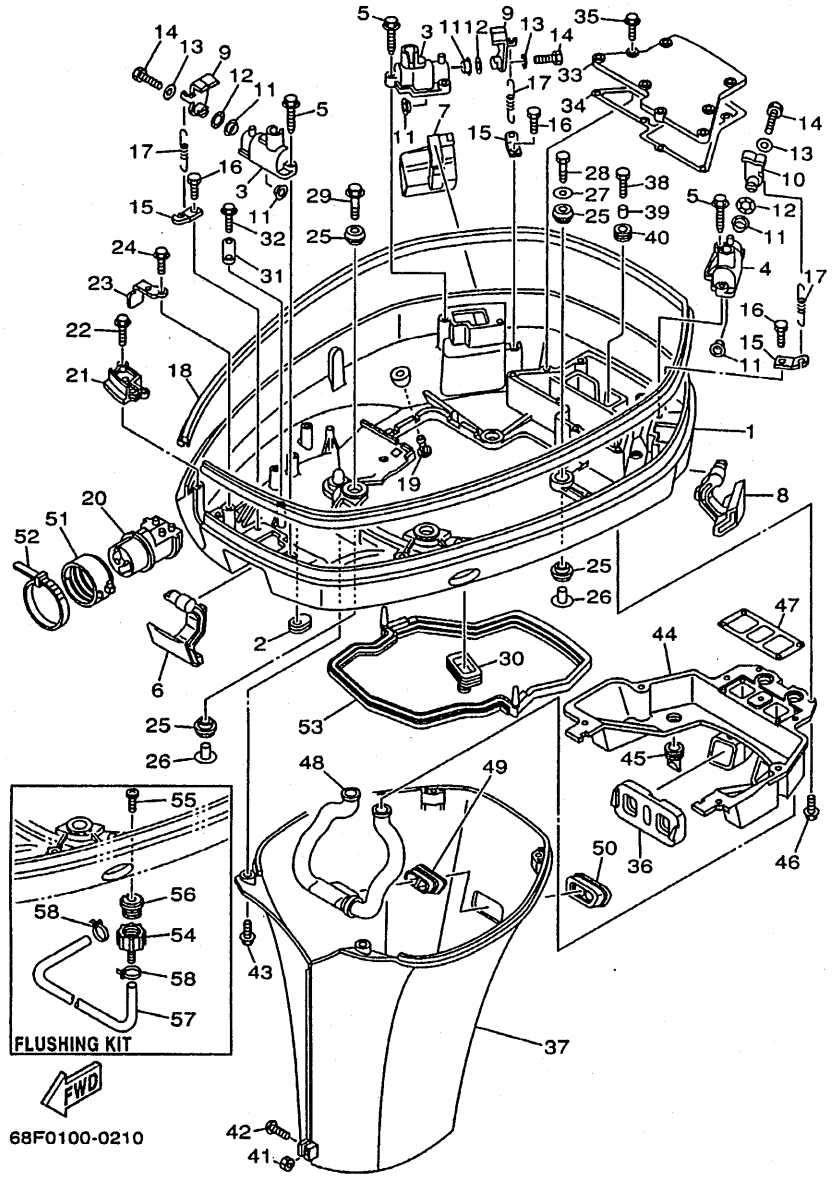

## FIG. 22 BOTTOM COWLING — CAPOT INFERIEUR

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-42711-00-8D | COWLING, BOTTOM<br>CUVETTE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 61A-42727-00 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 3 | 68F-42828-00-94 | PLATE, CLAMP<br>PLAQUE, PRESSE | 2 | 2 | 2 | 2 | 2 | |
| 4 | 68F-42828-10-94 | PLATE, CLAMP<br>PLAQUE, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 90109-06M82 | BOLT<br>BOULON | 6 | 6 | 6 | 6 | 6 | |
| 6 | 68F-42815-00-8D | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 68F-42816-00-8D | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 68F-42817-00-8D | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 68F-42818-00 | LEVER, CLAMP<br>LEVIER, PRESSE | 2 | 2 | 2 | 2 | 2 | |
| 10 | 67F-42818-00 | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 90386-15M73 | BUSH<br>DOUILLE | 6 | 6 | 6 | 6 | 6 | |
| 12 | 90206-15M18 | WASHER, WAVE<br>RONDELLE, ONDULEE | 3 | 3 | 3 | 3 | 3 | |
| 13 | 90201-06068 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | 3 | 3 | 3 | 3 | |
| 14 | 97095-06016 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 15 | 64D-43144-00 | HOOK, SPRING<br>CROCHET | 3 | 3 | 3 | 3 | 3 | |
| 16 | 90109-06M80 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 17 | 90506-16M34 | SPRING, TENSION<br>RESSORT, TENSION | 3 | 3 | 3 | 3 | 3 | |
| 18 | 68F-42615-00 | SEAL<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 19 | 6E5-44391-00 | NIPPLE, HOSE<br>RACCORD D'ESSENCE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 68F-42725-00 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 21 | 68F-42738-00-5B | PLATE, FITTING<br>ETRIER | 1 | 1 | 1 | 1 | 1 | |
| 22 | 90109-06M86 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 23 | 64D-42738-10-5B | PLATE, FITTING<br>ETRIER | 1 | 1 | 1 | 1 | 1 | |
| 24 | 90109-06M80 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 25 | 90480-22M81 | GROMMET<br>PASSE-FIL | 8 | 8 | 8 | 8 | 8 | |
| 26 | 90387-08M37 | COLLAR<br>COLLERETTE | 4 | 4 | 4 | 4 | 4 | |
| 27 | 90201-08M54 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |



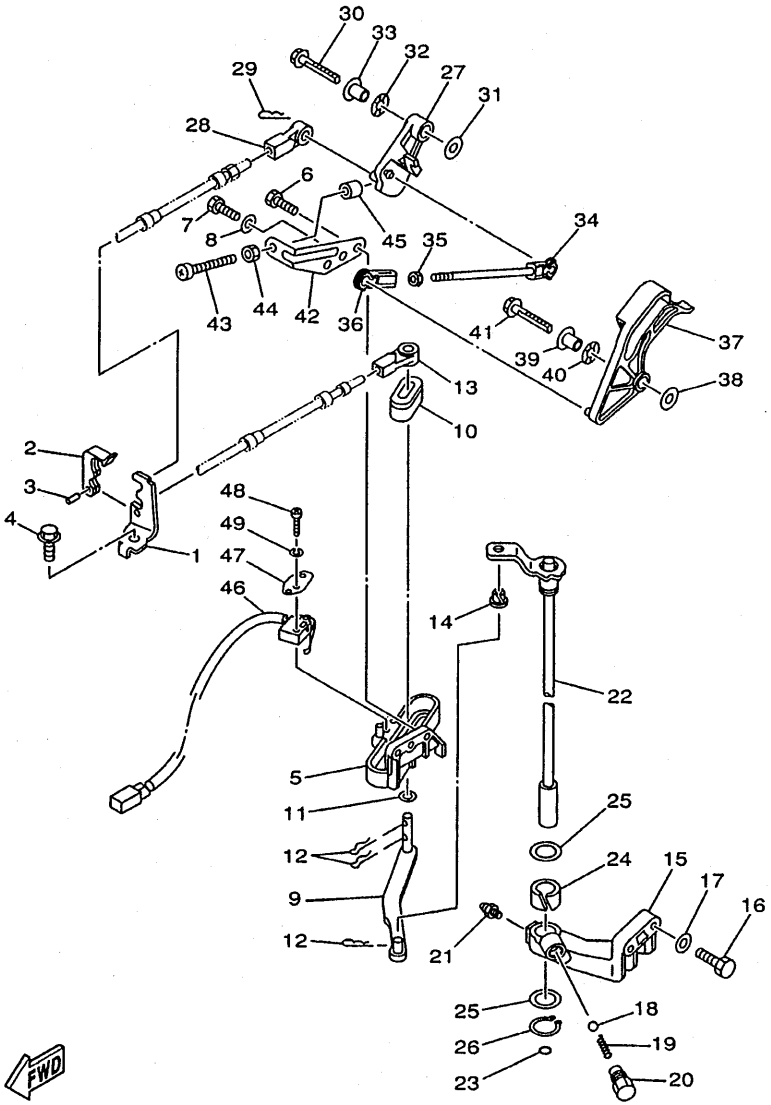

## FIG. 22 BOTTOM COWLING — CAPOT INFERIEUR

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 97075-08035 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 29 | 90119-08M22 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | 3 | 3 | 3 | 3 | |
| 30 | 688-42726-10 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 31 | 6E5-82588-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 32 | 95895-06020 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 33 | 68F-42723-00-94 | COVER, BOTTOM<br>COUVERCLE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 68F-42721-00 | GASKET 1<br>JOINT 1 | 1 | 1 | 1 | 1 | 1 | |
| 35 | 95895-06020 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 8 | 8 | 8 | 8 | 8 | |
| 36 | 68F-42769-00 | SEAL, RUBBER<br>BOURRELET, CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-42741-00-4D | APRON<br>CAPOT LATERAL | 1 | | 1 | | | L |
| | 68F-42741-10-4D | APRON<br>CAPOT LATERAL | 1 | 1 | 1 | 1 | 1 | X |
| 38 | 90109-06M80 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 39 | 90387-06M43 | COLLAR<br>COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 40 | 90480-13M24 | GROMMET<br>PASSE-FIL | 2 | 2 | 2 | 2 | 2 | |
| 41 | 95380-06600 | NUT, HEXAGON<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 42 | 90159-06M03 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 43 | 95895-06016 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 44 | 68F-42771-00 | APRON<br>CAPOT LATERAL | 1 | 1 | 1 | 1 | 1 | |
| 45 | 61A-42717-00 | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2 | 4 | 4 | 4 | 4 | 4 | |
| 46 | 95895-06016 | BOLT, FLANGE<br>BOULON, A COLLERETTE | 9 | 9 | 9 | 9 | 9 | |
| 47 | 68F-42722-00 | GASKET 2<br>JOINT 2 | 1 | 1 | 1 | 1 | 1 | |
| 48 | 68F-12577-00 | HOSE 2<br>TUYAU 2 | 1 | | 1 | | | L |
| | 68F-12577-10 | HOSE 2<br>TUYAU 2 | 1 | 1 | 1 | 1 | 1 | X |
| 49 | 68F-12582-01 | JOINT, HOSE 2<br>RACCORD DE TUYAU 1 | 1 | | 1 | | | L |
| | 68F-12582-10 | JOINT, HOSE 2<br>RACCORD DE TUYAU 1 | 1 | 1 | 1 | 1 | 1 | X |
| 50 | 68F-42718-00 | RUBBER, SEAL 3<br>JOINT | 1 | 1 | 1 | 1 | 1 | |
| 51 | 68F-42753-00 | FASTNER<br>ATTACHE | 1 | 1 | 1 | 1 | 1 | |




## FIG. 22 BOTTOM COWLING — CAPOT INFERIEUR

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 52 | 90601-20022 | CLAMP<br>COLLIER DE DURITE | 1 | 1 | 1 | 1 | 1 | |
| 53 | 6E5-42716-10 | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1 | 1 | 1 | 1 | 1 | 1 | |
| 54 | 6R3-12572-00 | ADAPTER<br>ADAPTATEUR | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 55 | 90169-05M00 | SCREW, TRUSS HEAD TAPPING<br>VIS, TETE FRAISEE | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 56 | 6R3-12580-00 | JOINT ASSY<br>ARTICULER (ENS.) | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 57 | 90445-11M35 | HOSE (L540)<br>DURITE (L540) | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 58 | 90465-11M10 | CLAMP<br>BRIDE | 2 | 2 | 2 | 2 | 2 | FLUSHING KIT |

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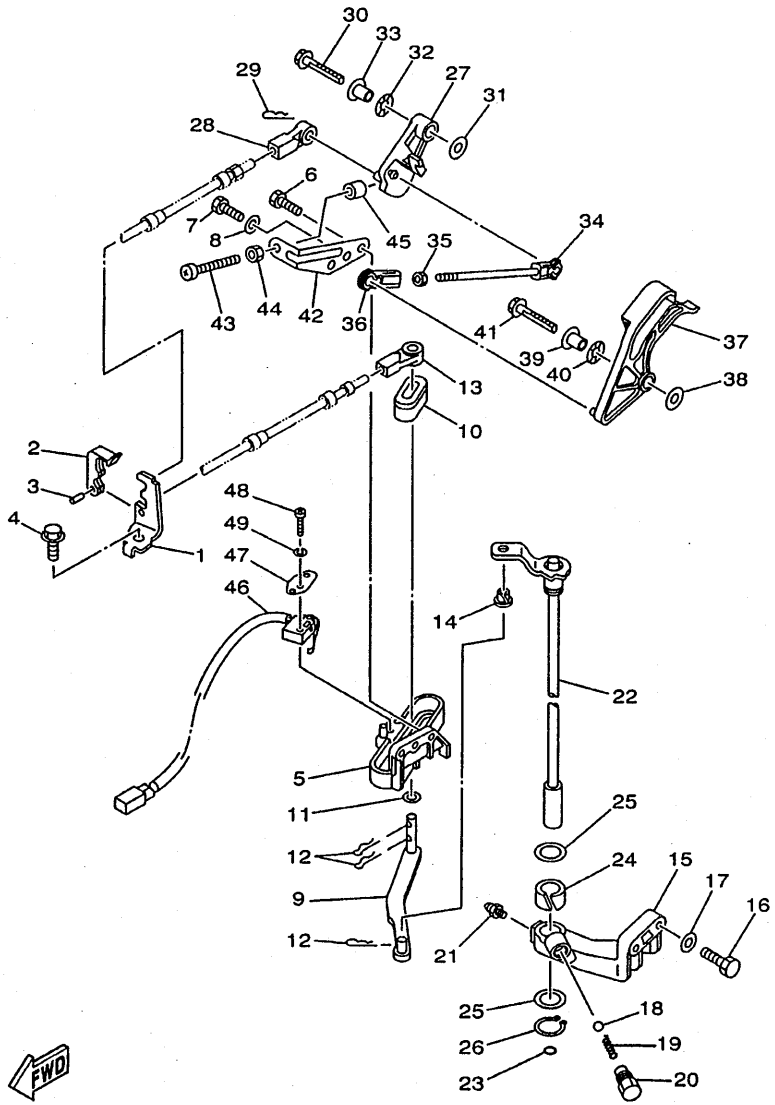
## FIG. 23 CONTROL — COMMANDE

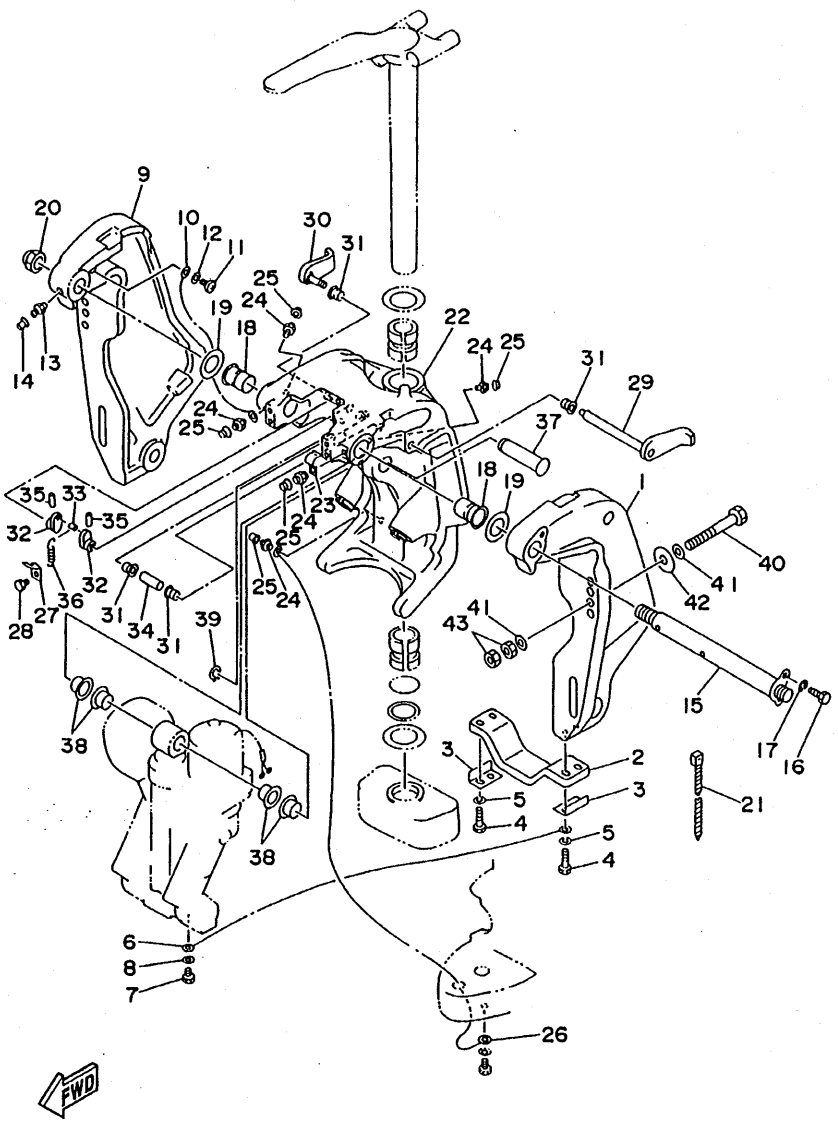
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-48531-00 | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 663-48538-00 | CLAMP, CABLE 1<br>COLLIER | 1 | 1 | 1 | 1 | 1 | |
| 3 | 91690-30010 | PIN, SPRING<br>GOUPILLE, ELASTIQUE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 90109-06M80 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 5 | 68F-44117-00-1S | BRACKET<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 6 | 97095-06020 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 7 | 97013-06012 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 8 | 92903-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 68F-44121-00 | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION | 1 | 1 | 1 | 1 | 1 | |
| 10 | 68F-44122-00 | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 90202-08M20 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 90468-18008 | CLIP<br>JONC | 3 | 3 | 3 | 3 | 3 | |
| 13 | 6E5-48344-00 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 90386-06M12 | BUSH<br>DOUILLE | 1 | 1 | 1 | 1 | 1 | |
| 15 | 6E5-44118-01-1S | BRACKET<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 16 | 97013-08030 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 17 | 92903-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 18 | 93501-04M02 | BALL<br>BILLE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 90501-12082 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | 1 | 1 | 1 | 1 | |
| 20 | 648-42715-00 | BUSHING<br>COUSSINET | 1 | 1 | 1 | 1 | 1 | |
| 21 | 93700-06M03 | NIPPLE, GREASE<br>GRAISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 22 | 6E5-44120-03 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1 | | 1 | | | L |
| | 6E5-44120-23 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1 | 1 | 1 | 1 | 1 | X |
| 23 | 93210-09165 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 90386-16M66 | BUSH<br>DOUILLE | 1 | 1 | 1 | 1 | 1 | |
| 25 | 90202-16061 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 26 | 93410-16006 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | 1 | 1 | |




68F0010-0210

## FIG. 23 CONTROL — COMMANDE

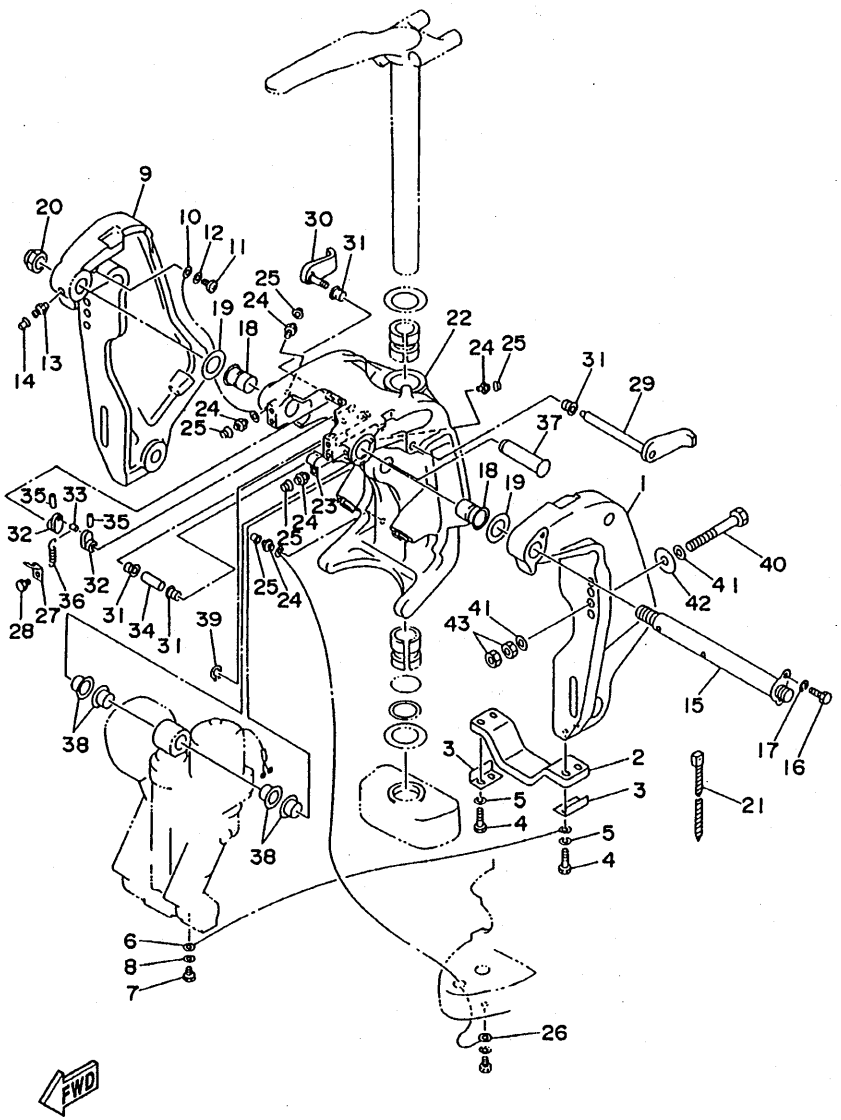
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 27 | 67H-41632-00 | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE | 1 | 1 | 1 | 1 | 1 | |
| 28 | 6E5-48344-00 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 90468-18008 | CLIP<br>JONC | 1 | 1 | 1 | 1 | 1 | |
| 30 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 31 | 90201-06M31 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 32 | 90206-10M04 | WASHER, WAVE<br>RONDELLE, ONDULEE | 1 | 1 | 1 | 1 | 1 | |
| 33 | 90387-06M29 | COLLAR<br>COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 61A-41237-00 | JOINT, LINK<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 35 | 95380-05600 | NUT<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 36 | 682-41237-00 | JOINT, LINK<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 37 | 68F-41213-00 | CAM, ACCEL.<br>CAME, ACCELERATION | 1 | 1 | 1 | 1 | 1 | |
| 38 | 90201-06M31 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 39 | 90387-06M29 | COLLAR<br>COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 40 | 90206-10M04 | WASHER, WAVE<br>RONDELLE, ONDULEE | 1 | 1 | 1 | 1 | 1 | |
| 41 | 90119-06MA4 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 42 | 68F-42744-00 | STAY<br>SUPPORT | 1 | 1 | 1 | 1 | 1 | |
| 43 | 90157-06M11 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 1 | 1 | 1 | 1 | 1 | |
| 44 | 95380-06600 | NUT, HEXAGON<br>ECROU | 1 | 1 | 1 | 1 | 1 | |
| 45 | 688-44194-00 | CAP<br>CAPUCHON | 1 | 1 | 1 | 1 | 1 | |
| 46 | 68F-8259F-00 | SWITCH ASSY<br>COMMUTATEUR | 1 | 1 | 1 | 1 | 1 | |
| 47 | 61A-82588-00 | PLATE<br>PLAQUE | 1 | 1 | 1 | 1 | 1 | |
| 48 | 97885-04016 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 49 | 92995-04100 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |




6N60010-7160

## FIG. 24 BRACKET 1 SUPPORT 1

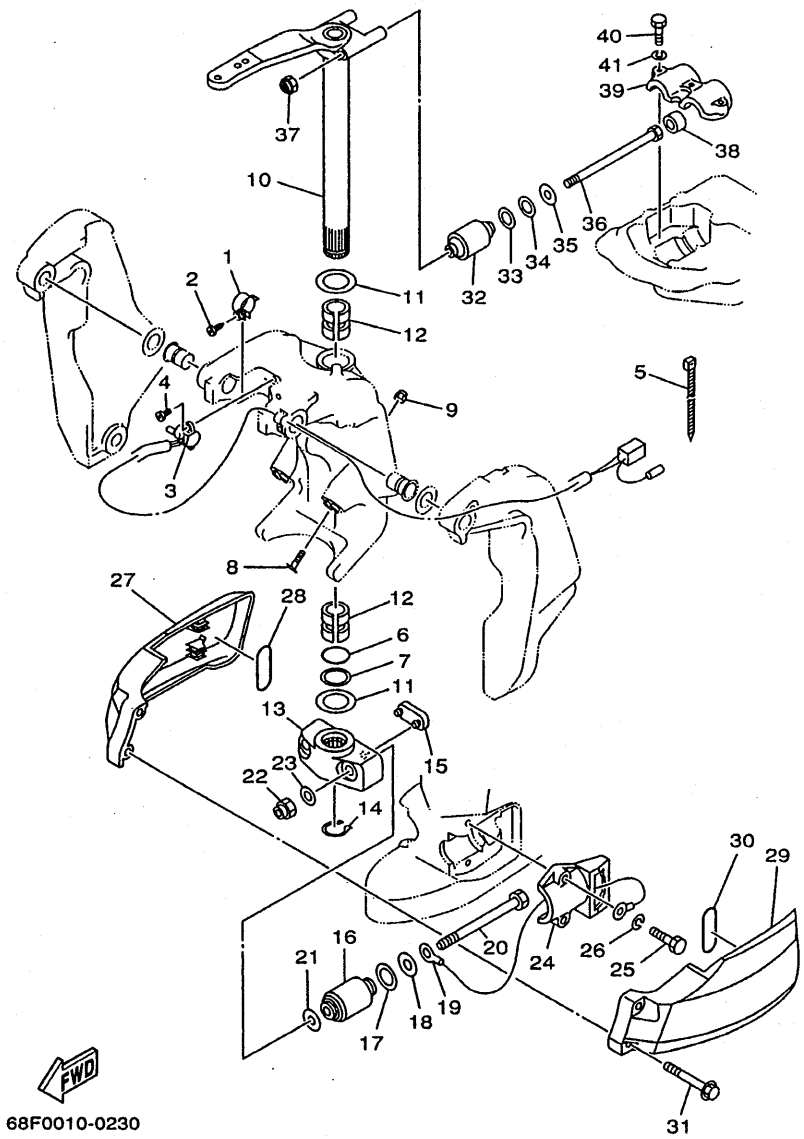
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 64E-43111-01-8D | BRACKET, CLAMP<br>PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 6G5-45251-01 | ANODE<br>ANODE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6G5-44526-00 | PLATE<br>PLAQUE | 2 | 2 | 2 | 2 | 2 | |
| 4 | 97095-06030 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 5 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 4 | 4 | 4 | 4 | 4 | |
| 6 | 6E5-82148-00 | WIRE, LEAD 4<br>FIL 4 | 1 | 1 | 1 | 1 | 1 | |
| 7 | 97095-06010 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 8 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 64E-43112-01-8D | BRACKET, CLAMP<br>PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 10 | 6E5-82148-00 | WIRE, LEAD 4<br>FIL 4 | 1 | 1 | 1 | 1 | 1 | |
| 11 | 97880-06012 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 93700-06M03 | NIPPLE, GREASE<br>GRAISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 14 | 663-45119-00 | CAP, GREASE NIPPLE<br>CAPUCHON, GRAISSEUR | 1 | 1 | 1 | 1 | 1 | AP |
| 15 | 64E-43131-01 | BOLT, CLAMP BRACKET<br>BOULON, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 97095-08020 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 17 | 92995-08100 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 90386-25M31 | BUSH<br>DOUILLE | 2 | 2 | 2 | 2 | 2 | |
| 19 | 90201-26M59 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 20 | 90185-22M11 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 1 | 1 | 1 | 1 | 1 | |
| 21 | 90465-11M10 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 64E-43311-10-8D | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1 | 1 | | 1 | | | L |
| | 64E-43311-20-8D | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1 | 1 | 1 | 1 | 1 | 1 | X |
| 23 | 90465-08M63 | CLAMP<br>BRIDE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 93700-06M03 | NIPPLE, GREASE<br>GRAISSEUR | 5 | 5 | 5 | 5 | 5 | |
| 25 | 663-45119-00 | CAP, GREASE NIPPLE<br>CAPUCHON, GRAISSEUR | 5 | 5 | 5 | 5 | 5 | AP |
| 26 | 6E5-82147-00 | WIRE, LEAD 4<br>FIL 4 | 1 | | 1 | | | L |




6N60010-7160

FIG. 24 BRACKET 1 SUPPORT 1

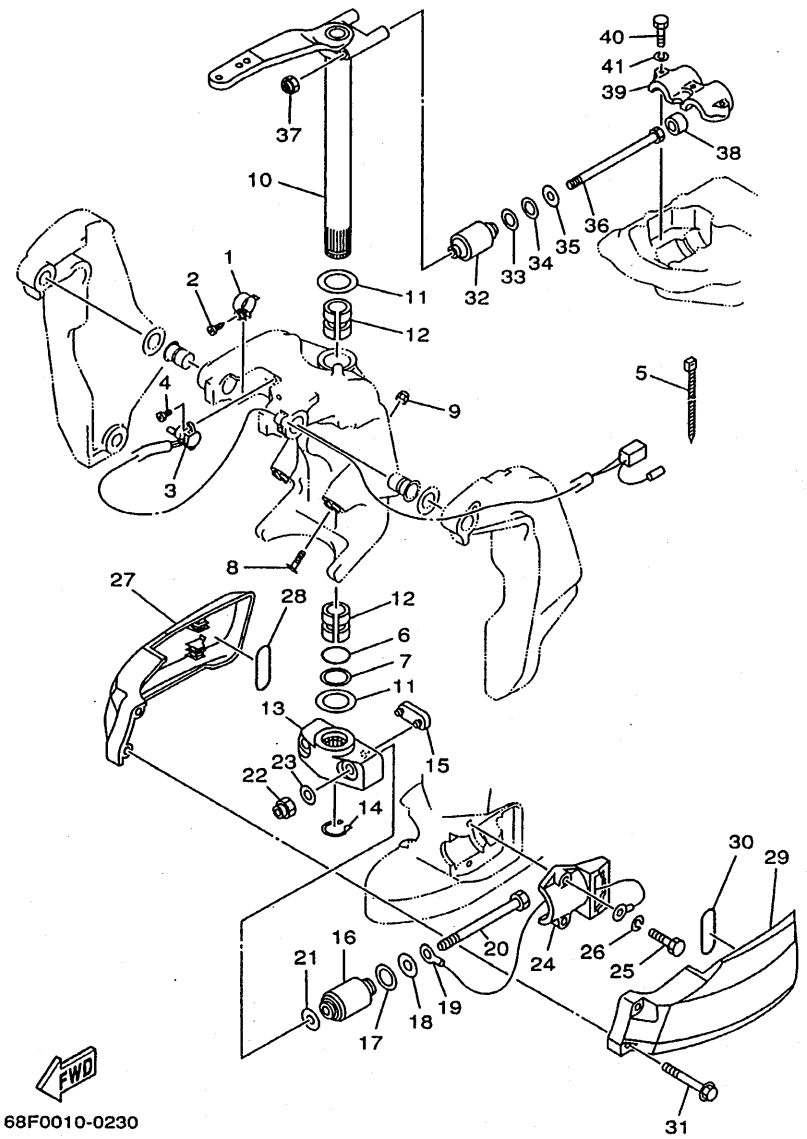
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 26 | 6E5-82147-20 | WIRE, LEAD 4<br>FIL 4 | 1 | 1 | 1 | 1 | 1 | X |
| 27 | 6G5-43144-00 | HOOK, SPRING<br>CROCHET | 1 | 1 | 1 | 1 | 1 | |
| 28 | 97095-06010 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 29 | 6G5-43181-02 | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1 | 1 | 1 | 1 | 1 | |
| 30 | 6G5-43185-02 | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1 | 1 | 1 | 1 | 1 | |
| 31 | 90386-10M16 | BUSH<br>DOUILLE | 4 | 4 | 4 | 4 | 4 | |
| 32 | 6G5-43148-00 | COLLAR, DISTANCE<br>ENTRETOISE | 2 | 2 | 2 | 2 | 2 | |
| 33 | 90249-06M19 | PIN<br>GOUPILLE | 1 | 1 | 1 | 1 | 1 | |
| 34 | 90387-10M05 | COLLAR<br>COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 35 | 91690-30020 | PIN, SPRING<br>GOUPILLE, ELASTIQUE | 2 | 2 | 2 | 2 | 2 | |
| 36 | 90506-14M24 | SPRING, TENSION<br>RESSORT, TENSION | 1 | 1 | 1 | 1 | 1 | |
| 37 | 64E-43126-00 | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 38 | 90386-22M98 | BUSH<br>DOUILLE | 4 | 4 | 4 | 4 | 4 | |
| 39 | 93410-22M11 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | 1 | 1 | |
| 40 | 90101-12M03 | BOLT (L:115MM)<br>BOULON (L:115MM) | 4 | | 4 | 4 | 4 | |
| | 90101-12M05 | BOLT (L:130MM)<br>BOULON (L:130MM) | | 4 | | | | |
| 41 | 90201-13M01 | WASHER, PLATE<br>RONDELLE, PLATE | 8 | 8 | 8 | 8 | 8 | |
| 42 | 90201-12M05 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | 4 | 4 | 4 | 4 | |
| 43 | 95380-12600 | NUT<br>ECROU | 8 | 8 | 8 | 8 | 8 | |




68F0010-0230

## FIG. 25 BRACKET 2 — SUPPORT 2

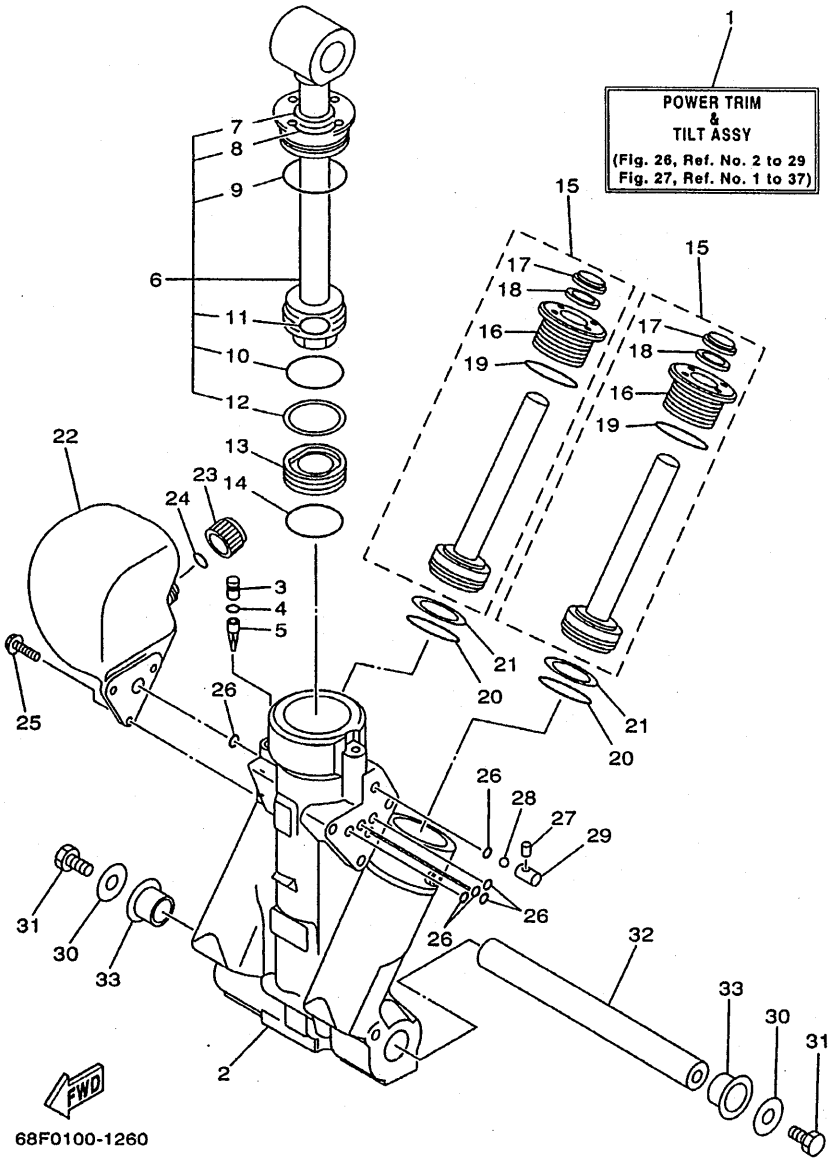
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 64E-43139-01 | CAM, TRIM SENDER<br>VILEBREQUIN TRUM | 1 | 1 | 1 | 1 | 1 | |
| 2 | 97780-60525 | SCREW, TAPPING<br>VIS, TETE FRAISEE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 64E-83672-02 | TRIM SENDER<br>INCLINER RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 4 | 97885-06016 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 5 | 90465-11M10 | CLAMP<br>BRIDE | 3 | 3 | 3 | 3 | 3 | |
| 6 | 93210-37MH7 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 90202-40M47 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 61A-43376-00 | BOLT, THRUST RECEIVER<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 9 | 95780-10300 | NUT, FLANGE<br>ECROU, A COLLERETTE | 2 | 2 | 2 | 2 | 2 | |
| 10 | 68F-42510-A0-8D | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.) | 1 | | 1 | | | L |
| | 68F-42510-B0-8D | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.) | 1 | 1 | 1 | 1 | 1 | X |
| 11 | 90201-38M60 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 12 | 90386-38M32 | BUSH<br>DOUILLE | 2 | 2 | 2 | 2 | 2 | |
| 13 | 68F-44551-00-8D | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 1 | 1 | 1 | 1 | 1 | |
| 14 | 93410-37M04 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | 1 | 1 | |
| 15 | 6E5-44575-00 | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR | 1 | 1 | 1 | 1 | 1 | |
| 16 | 6G5-44555-00-94 | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFERIEUR LATERAL | 2 | 2 | 2 | 2 | 2 | |
| 17 | 90202-32M19 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 18 | 90201-16M55 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 19 | 6E5-82149-00 | WIRE, LEAD 3<br>FIL 3 | 1 | 1 | 1 | 1 | 1 | |
| 20 | 90109-14MA5 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 21 | 90201-15M58 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 22 | 90185-14M00 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 2 | 2 | 2 | 2 | 2 | |
| 23 | 92995-14600 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 24 | 68F-44552-00-8D | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 2 | 2 | 2 | 2 | 2 | |
| 25 | 97095-10045 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 26 | 92995-10100 | WASHER<br>RONDELLE | 4 | 4 | 4 | 4 | 4 | |




68F0010-0230

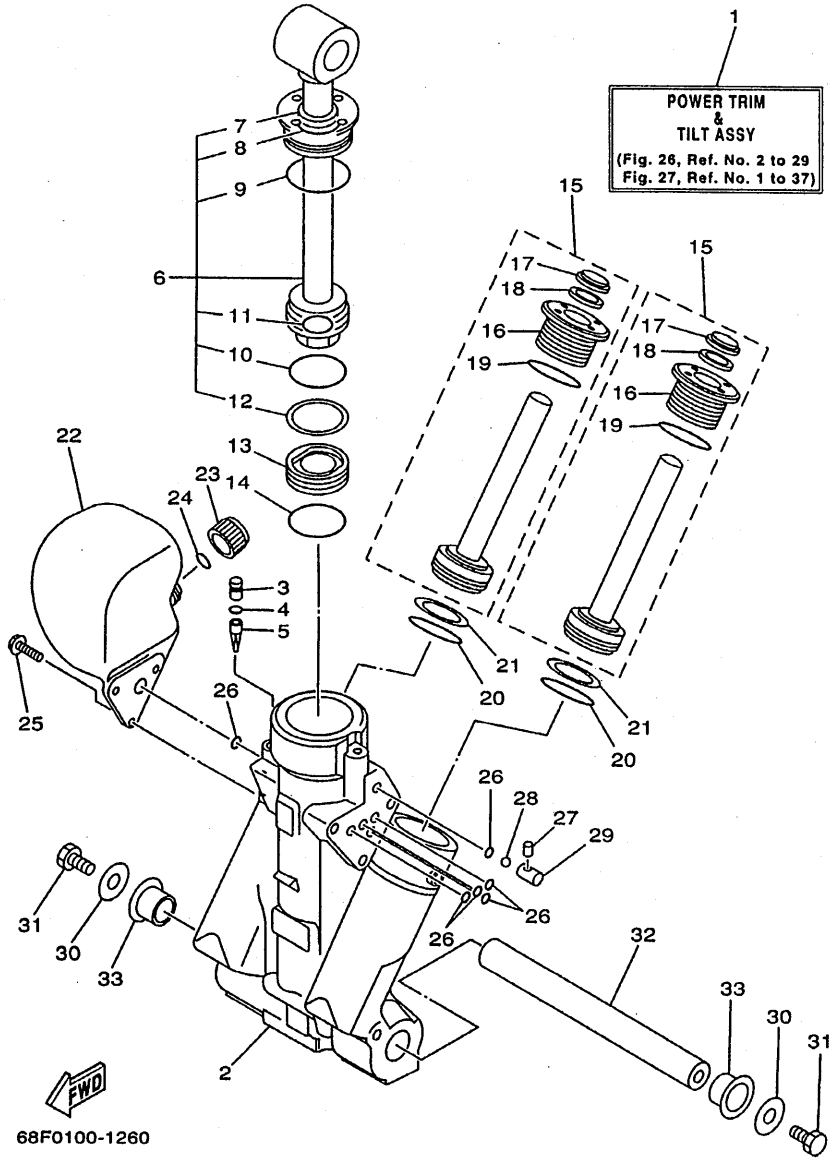
## FIG. 25 BRACKET 2 — SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 27 | 68F-44553-00-4D | COVER, LOWER MOUNT<br>COUVERCLE, SUSPENSION INFERIEU | 1 | 1 | 1 | 1 | 1 | |
| 28 | 93210-41042 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 68F-44556-00-4D | COVER, LOWER MOUNT 2<br>COUVERCLE,SUSPENSION INFERIEU | 1 | 1 | 1 | 1 | 1 | |
| 30 | 93210-41042 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 31 | 90119-06MA8 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 32 | 6G5-44514-00-94 | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPERIEUR LATERAL | 2 | 2 | 2 | 2 | 2 | |
| 33 | 90201-26M57 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 34 | 90202-26M18 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 35 | 90201-14M56 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 36 | 90109-12M37 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 37 | 90185-12M12 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 2 | 2 | 2 | 2 | 2 | |
| 38 | 663-44575-00 | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR | 2 | 2 | 2 | 2 | 2 | |
| 39 | 6E5-44511-00-5B | COVER, UPPER MOUNT<br>COUVERCLE, SUSPENSION SUPERIEU | 1 | 1 | 1 | 1 | 1 | |
| 40 | 97095-10045 | BOLT<br>BOULON | 3 | 3 | 3 | 3 | 3 | |
| 41 | 92995-10100 | WASHER<br>RONDELLE | 3 | 3 | 3 | 3 | 3 | |



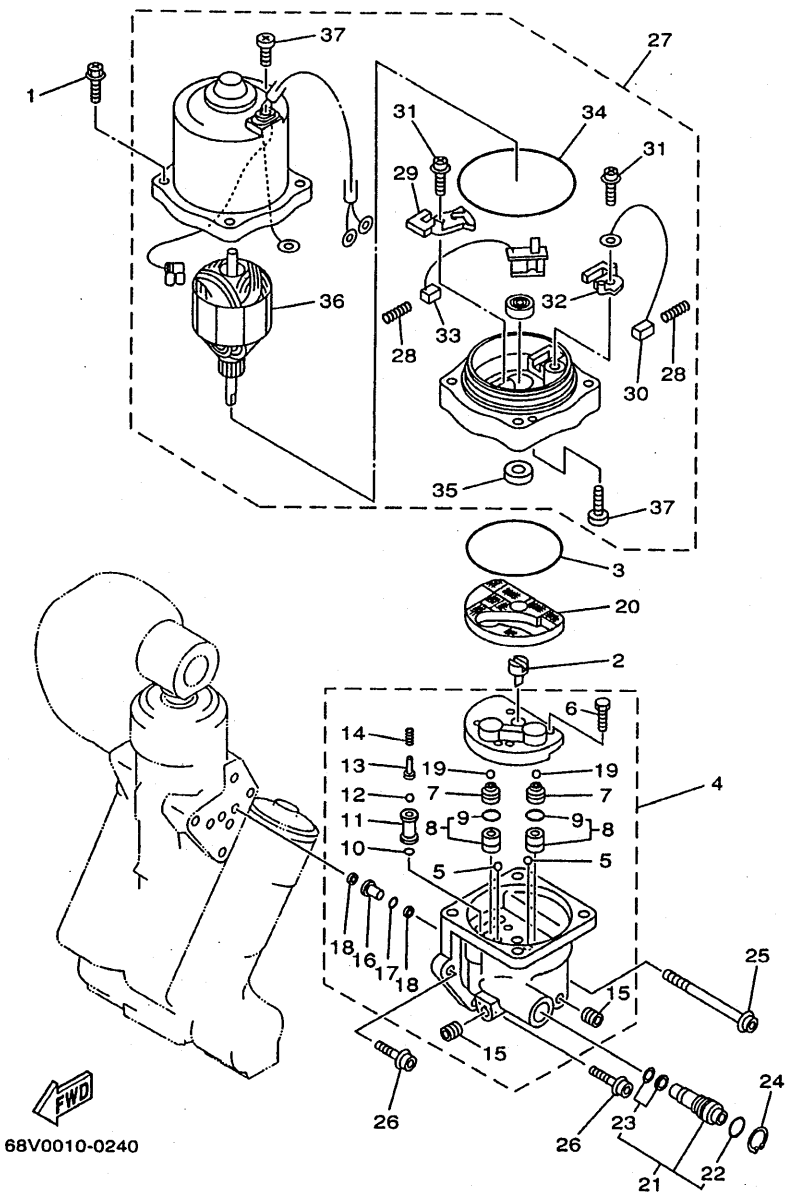

## FIG. 26 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-43800-00-4D | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 2 | 64E-43825-00 | HOUSING, TRIM & TILT<br>CARTER | 1 | 1 | 1 | 1 | 1 | |
| 3 | 64E-4388J-00 | PLUG 2<br>BOUCHON 2 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 93210-10M74 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 64E-43817-00 | FILTER 2<br>FILTRE 2 | 1 | 1 | 1 | 1 | 1 | |
| 6 | 64E-43810-00 | PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 7 | 64E-43898-00 | .SEAL ,DUST 2<br>.JOINT ANTI-PUSSIERE | 1 | 1 | 1 | 1 | 1 | |
| 8 | 64E-43867-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 64E-43866-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 10 | 6E5-43862-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 64E-43883-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 6E5-43872-00 | .RING, BACK UP<br>.RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 13 | 6E5-43814-02 | PISTON, FREE<br>PISTON | 1 | 1 | 1 | 1 | 1 | |
| 14 | 6E5-43862-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 15 | 64E-43820-00 | PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.) | 2 | 2 | 2 | 2 | 2 | |
| 16 | 64E-43821-00 | .SCREW, TRIM CYLINDER END<br>.VIS | 1 | 1 | 1 | 1 | 1 | |
| 17 | 64E-43822-00 | .SEAL, TRIM DUST<br>.JOINT | 1 | 1 | 1 | 1 | 1 | |
| 18 | 64E-4384J-00 | .SEAL, TRIM DOWN<br>.JOINT | 1 | 1 | 1 | 1 | 1 | |
| 19 | 6G5-43864-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 6E5-43864-00 | O-RING<br>JOINT TORIQUE | 2 | 2 | 2 | 2 | 2 | |
| 21 | 6E5-43874-01 | RING, BACK UP<br>RESSORT | 2 | 2 | 2 | 2 | 2 | |
| 22 | 64E-43828-00 | BODY, RESERVOIR<br>CORPS | 1 | 1 | 1 | 1 | 1 | |
| 23 | 64E-43829-00 | PLUG, RESERVOIR<br>BOUCHON | 1 | 1 | 1 | 1 | 1 | |
| 24 | 64E-43897-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 25 | 64E-4388E-00 | BOLT ,SCREW<br>BOUCHON | 3 | 3 | 3 | 3 | 3 | |
| 26 | 64E-43869-00 | O-RING<br>JOINT TORIQUE | 6 | 6 | 6 | 6 | 6 | |
| 27 | 64E-4381G-00 | PIN<br>COUPILL | 1 | 1 | 1 | 1 | 1 | |



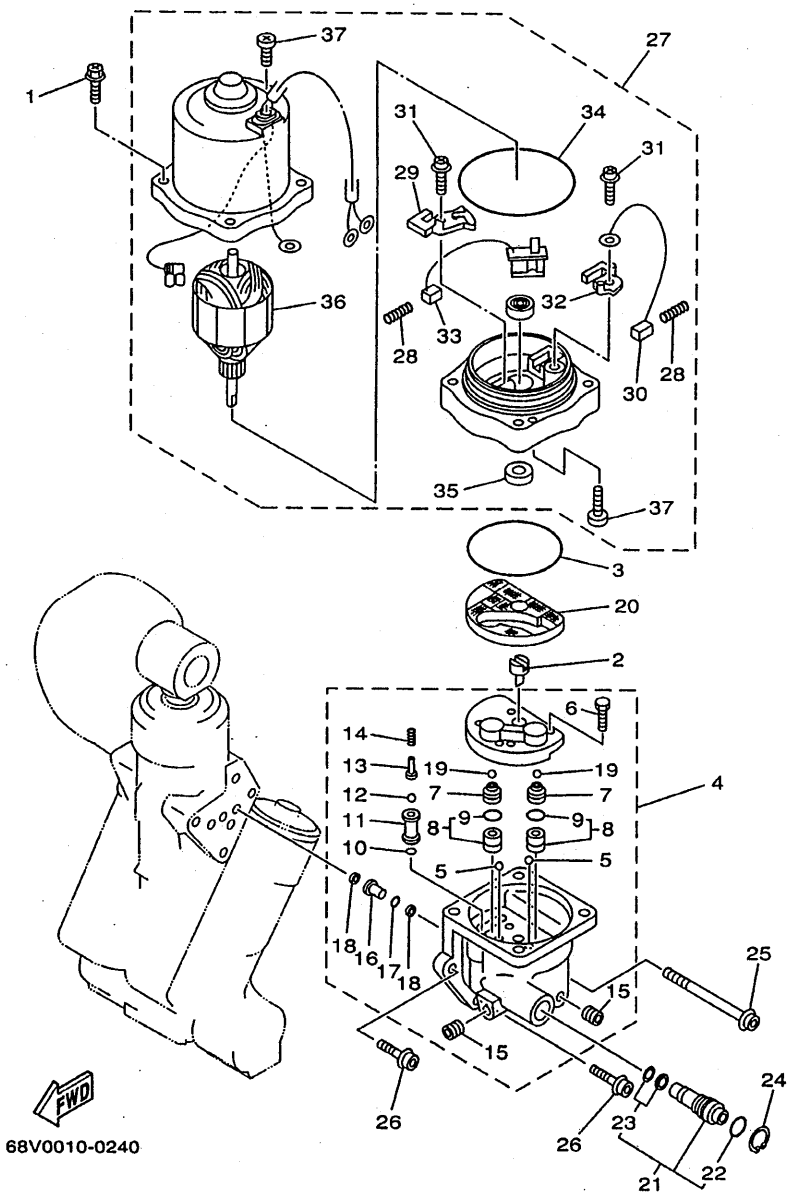

## FIG. 26 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 6E5-43858-00 | BALL<br>BILLE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 64E-4382G-00 | VALVE, SEAT<br>JEU DE POINTEAUX | 1 | 1 | 1 | 1 | 1 | |
| 30 | 90201-08M14 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 31 | 97080-08016 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 32 | 64E-43818-01 | PIN, LOWER SHOCK MOUNT<br>AXE, INFERIEUR AMORTISSEUR | 1 | 1 | 1 | 1 | 1 | |
| 33 | 90386-22M98 | BUSH<br>DOUILLE | 2 | 2 | 2 | 2 | 2 | |




## FIG. 27 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

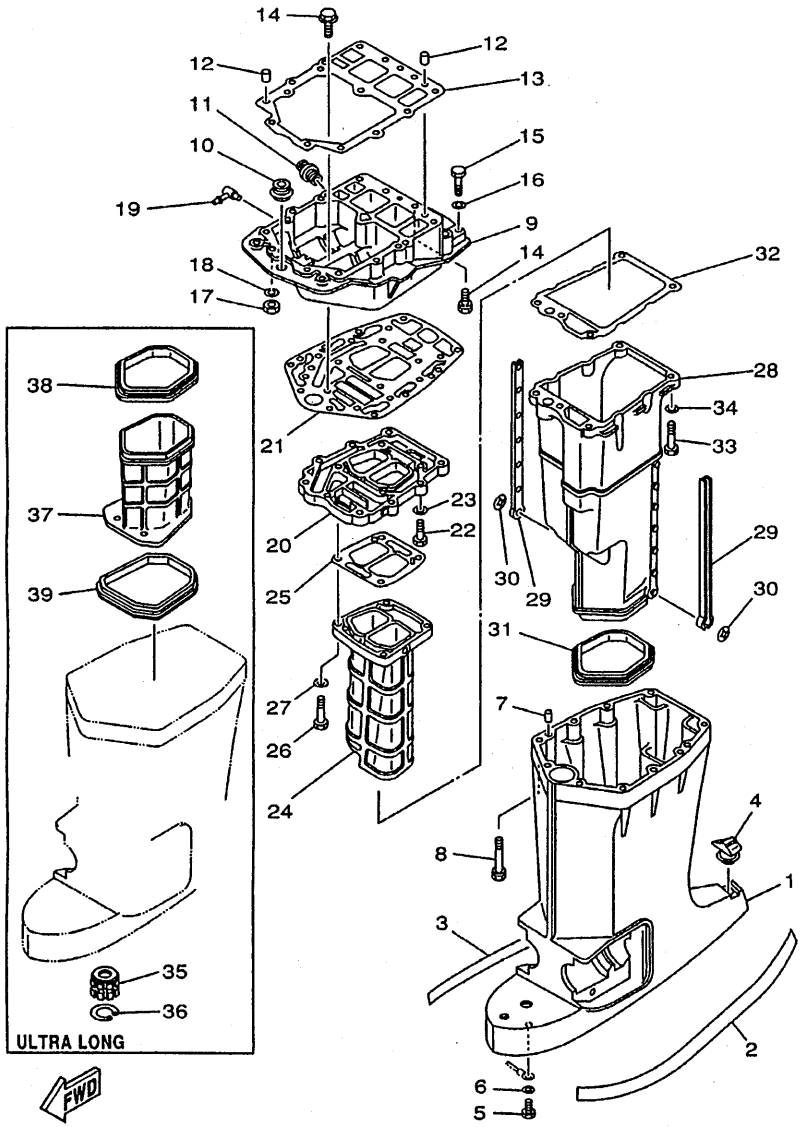
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 64E-4388E-00 | BOLT ,SCREW<br>BOUCHON | 4 | 4 | 4 | 4 | 4 | |
| 2 | 64E-43831-00 | CONNECTOR, SHAFT<br>RACCORD | 1 | 1 | 1 | 1 | 1 | |
| 3 | 64E-43868-00 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 64E-43830-00 | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 5 | 72X-43858-00 | .BALL<br>.BILLE | 2 | 2 | 2 | 2 | 2 | |
| 6 | 64E-43843-00 | .SCREW, VALVE LOCK<br>.VIS | 4 | 4 | 4 | 4 | 4 | |
| 7 | 64E-43841-00 | .PISTON, SHUTTLE<br>.PISTON | 2 | 2 | 2 | 2 | 2 | |
| 8 | 64E-43802-00 | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.) | 2 | 2 | 2 | 2 | 2 | |
| 9 | 6E5-43896-00 | ..O-RING<br>..JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 10 | 6G5-43863-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 11 | 64E-43851-00 | .SEAT, RELIEF VALVE<br>.SIEGE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 64E-43858-00 | .BALL<br>.BILLE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 64E-43859-00 | .PIN, VALVE SUPPORT<br>.GOUPILLE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 64E-43855-00 | .SPRING, UP RELIEF<br>.RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 15 | 6E5-43826-01 | .PLUG, TAPER SCREW<br>.BOUCHON | 2 | 2 | 2 | 2 | 2 | |
| 16 | 64E-43850-00 | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 17 | 64E-43865-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 64E-43816-00 | .FILTER 1<br>.FILTRE 1 | 2 | 2 | 2 | 2 | 2 | |
| 19 | 64E-43858-00 | .BALL<br>.BILLE | 2 | 2 | 2 | 2 | 2 | |
| 20 | 64E-43817-10 | FILTER 2<br>FILTRE 2 | 1 | 1 | 1 | 1 | 1 | |
| 21 | 64E-43860-00 | MANUAL VALVE SUB-ASSY<br>SOUPAPE, MANUEL (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 22 | 72X-85075-L0 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 64E-43827-00 | .RING SET<br>.BILLE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 64E-43875-00 | RING, SNAP<br>RESSORT | 1 | 1 | 1 | 1 | 1 | |
| 25 | 64E-43879-10 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 26 | 64E-43879-00 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 27 | 67H-43880-00 | MOTOR ASSY<br>MOTEUR (ENS.) | 1 | 1 | 1 | 1 | 1 | |




68V0010-0240

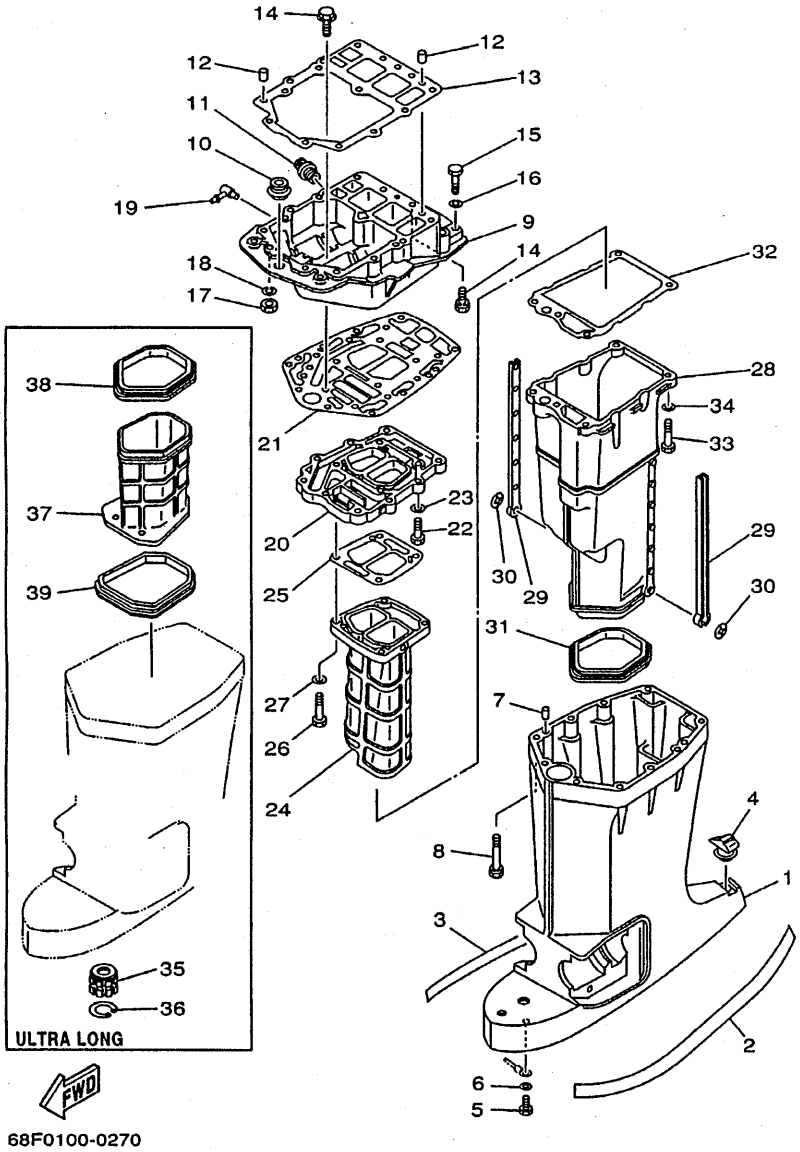
## FIG. 27 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 6H1-4386K-10 | .SPRING, BRUSH<br>.RESSORT, BALAI | 2 | 2 | 2 | 2 | 2 | |
| 29 | 64E-4380J-00 | .HOLDER, BRUSH<br>.PORTE-BALAI | 1 | 1 | 1 | 1 | 1 | |
| 30 | 64E-43891-00 | .BRUSH 1<br>.BALAI 1 | 1 | 1 | 1 | 1 | 1 | |
| 31 | 98507-04010 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 2 | 2 | 2 | 2 | 2 | |
| 32 | 64E-4380F-00 | .HOLDER, BRUSH 2<br>.PORTE-BALAI 2 | 1 | 1 | 1 | 1 | 1 | |
| 33 | 64E-43892-00 | .BRUSH 2<br>.BALAI 2 | 1 | 1 | 1 | 1 | 1 | |
| 34 | 6G5-43865-00 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 35 | 93102-08M43 | .OIL SEAL<br>.JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 36 | 64E-43805-00 | .ARMATURE ASSY<br>.INDUIT (ENS.) | 1 | 1 | 1 | 1 | 1 | |
| 37 | 64E-43843-10 | .SCREW, VALVE LOCK<br>.VIS | 3 | 3 | 3 | 3 | 3 | |



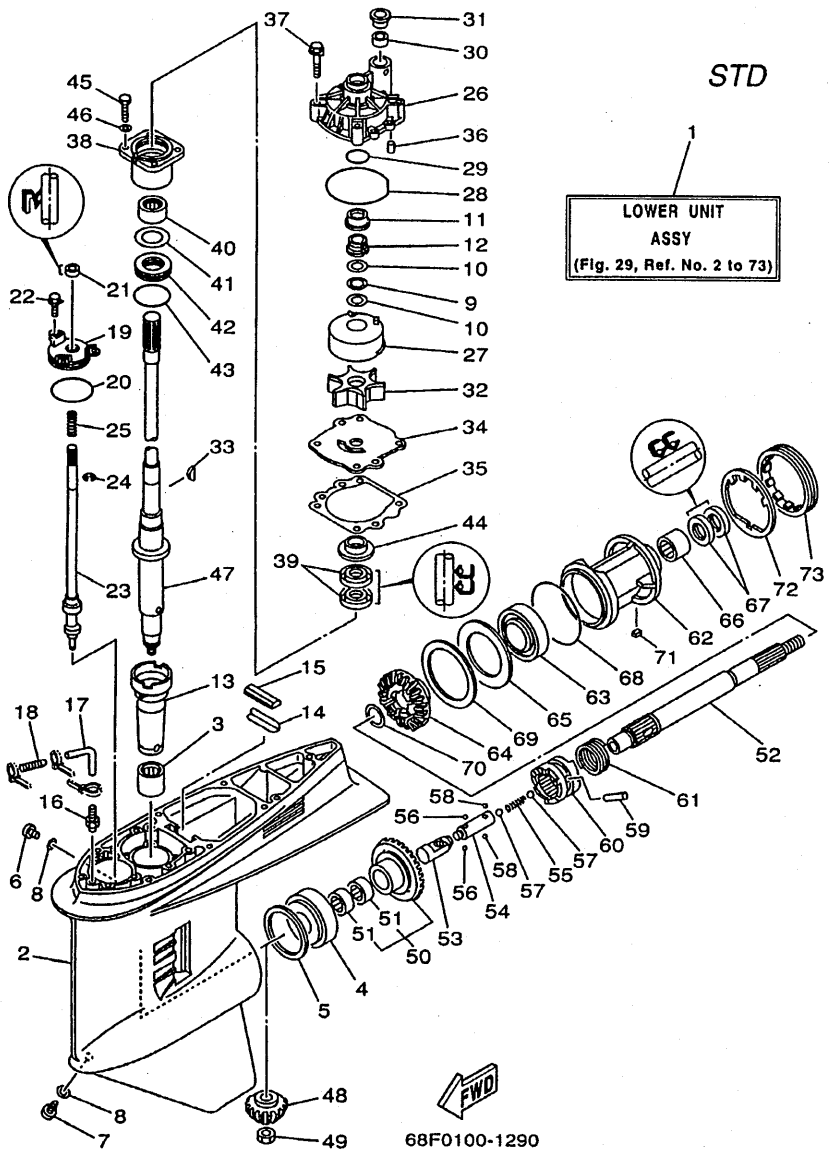

## FIG. 28 UPPER CASING — FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6E5-45111-02-8D | CASING, UPPER<br>FOURREAU | 1 | | 1 | | | L |
| | 6E5-45111-23-8D | CASING, UPPER<br>FOURREAU | 1 | 1 | 1 | 1 | 1 | X |
| 2 | 6R3-42791-41 | MARK 1<br>ETIQUETTE 1 | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6R3-42792-41 | MARK<br>ETIQUETTE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 6E5-45155-00 | CAP<br>CAPUCHON | 1 | 1 | 1 | 1 | 1 | |
| 5 | 97095-06010 | BOLT<br>BOULON | 1 | 1 | 1 | 1 | 1 | |
| 6 | 92995-06600 | WASHER<br>RONDELLE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 93608-12M05 | PIN, DOWEL<br>GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 8 | 90119-08M78 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 6 | 6 | 6 | 6 | 6 | |
| 9 | 6G5-41137-11-94 | GUIDE, EXHAUST<br>COLLECTEUR D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 10 | 6E5-42724-00 | GROMMET<br>PASSE-FIL | 1 | 1 | 1 | 1 | 1 | |
| 11 | 6G5-12581-00 | JOINT, HOSE 1<br>JOINT DE TUYAU | 1 | 1 | 1 | 1 | 1 | |
| 12 | 93608-12M05 | PIN, DOWEL<br>GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 13 | 68F-45113-00 | GASKET, UPPER CASING<br>JOINT, TUBE D'ARBRE | 1 | 1 | 1 | 1 | 1 | |
| 14 | 90119-08M79 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 6 | 6 | 6 | 6 | 6 | |
| 15 | 97095-08045 | BOLT<br>BOULON | 2 | 2 | 2 | 2 | 2 | |
| 16 | 92995-08100 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 17 | 95380-08700 | NUT<br>ECROU | 2 | 2 | 2 | 2 | 2 | |
| 18 | 92995-08100 | WASHER<br>RONDELLE | 2 | 2 | 2 | 2 | 2 | |
| 19 | 6H1-11372-00 | NIPPLE, HOSE<br>RACCORD, TUYAU | 1 | 1 | 1 | 1 | 1 | FLUSHING KIT |
| 20 | 6G5-41131-01-5B | MANIFOLD, EXT. 1<br>PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 21 | 6G5-45114-A0 | GASKET, UPPER CASING<br>JOINT, TUBE D'ARBRE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 97095-08030 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |
| 23 | 92995-08600 | WASHER<br>RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 24 | 64D-41132-00-5B | MANIFOLD, EXHAUST<br>PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 25 | 6G5-41134-A0 | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 26 | 97095-08045 | BOLT<br>BOULON | 4 | 4 | 4 | 4 | 4 | |



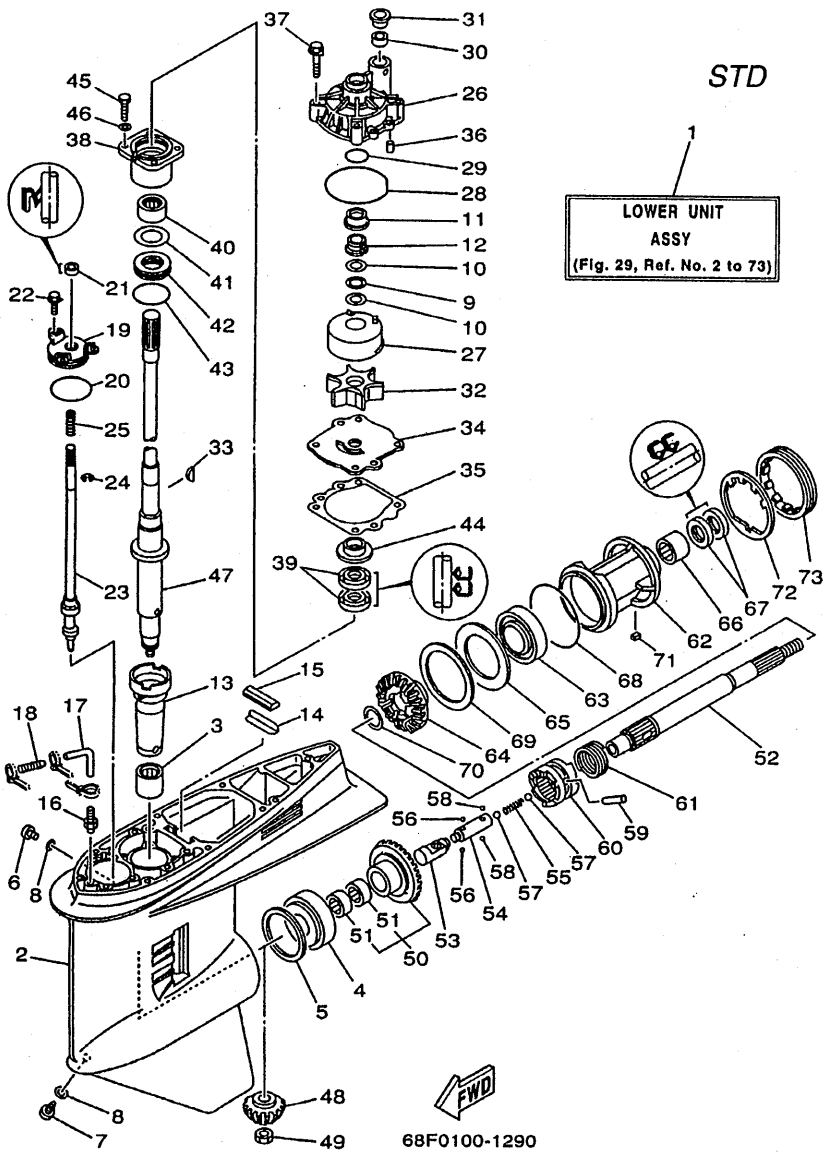

## FIG. 28 UPPER CASING — FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 27 | 92995-08600 | WASHER<br>RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 28 | 6E5-14711-01-5B | MUFFLER 1<br>POT D'ECHAPPEMENT 1 | 1 | 1 | 1 | 1 | 1 | |
| 29 | 6E5-14737-00 | DAMPER, MUFFLER<br>AMORTISSEUR DE POT D'ECHAPPT | 2 | 2 | 2 | 2 | 2 | |
| 30 | 90183-05M02 | NUT, SPRING<br>ECROU, RESSORT | 2 | 2 | 2 | 2 | 2 | |
| 31 | 6E5-45123-00 | GASKET, MUFFLER<br>JOINT, POT DE DETENTE | 1 | 1 | 1 | 1 | 1 | |
| 32 | 6E5-41135-A0 | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 33 | 97095-08045 | BOLT<br>BOULON | 5 | 5 | 5 | 5 | 5 | |
| 34 | 92995-08600 | WASHER<br>RONDELLE | 5 | 5 | 5 | 5 | 5 | |
| 35 | 6E5-45318-00 | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR | 1 | 1 | 1 | 1 | 1 | X |
| 36 | 93420-36M01 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | 1 | 1 | X |
| 37 | 64D-14721-20-5B | MUFFLER 2<br>POT D'ECHAPPEMENT 2 | 1 | 1 | 1 | 1 | 1 | X |
| 38 | 64D-45123-00 | GASKET, MUFFLER<br>JOINT, POT DE DETENTE | 1 | 1 | 1 | 1 | 1 | X |
| 39 | 64D-45375-00 | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC | 1 | 1 | 1 | 1 | 1 | X |



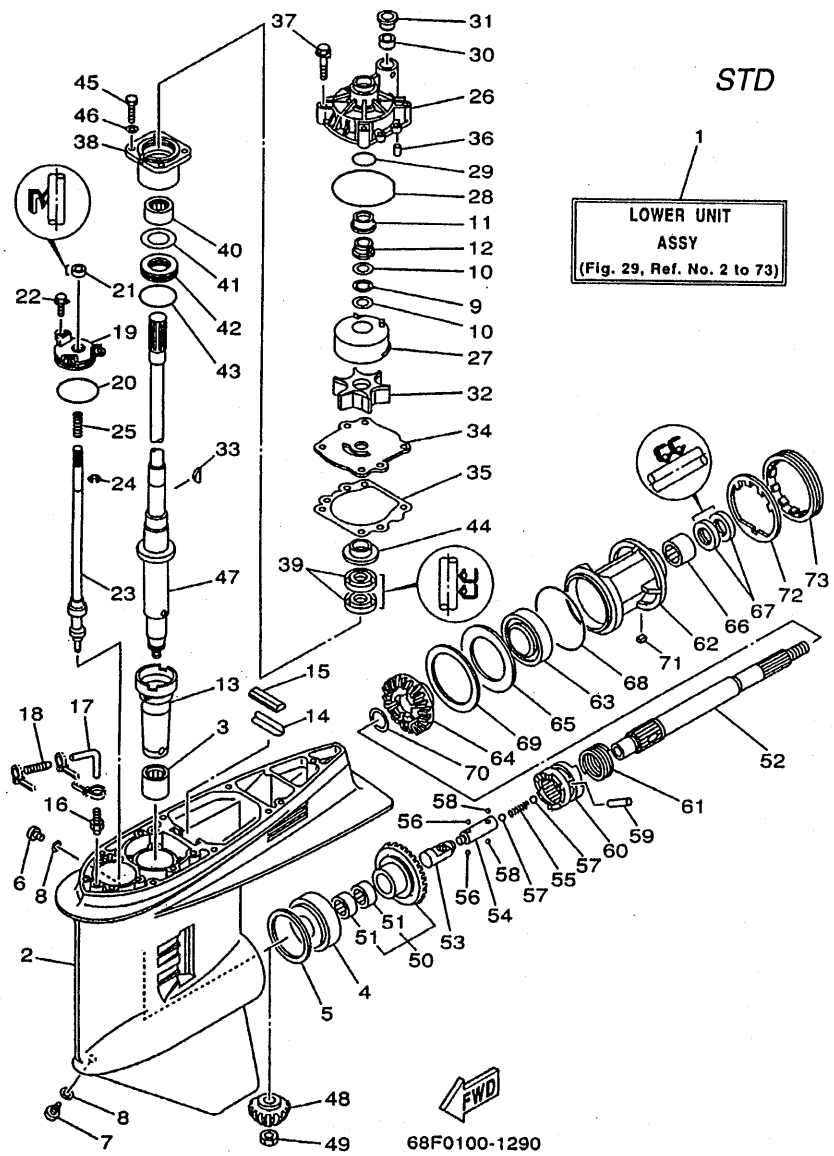

## FIG. 29 LOWER CASING. DRIVE 1 — BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 64E-45300-01-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.) | 1 | | 1 | | | L |
| | 64E-45300-21-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.) | 1 | 1 | 1 | | | X |
| 2 | 6J9-45301-04-8D | CASING, LOWER<br>BEQUILLE | 1 | 1 | 1 | | | |
| 3 | 93311-928U5 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 4 | 93332-000V3 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 5 | 6G5-45567-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45567-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | 1 | 1 | | | UR |
| 6 | 90340-08M04 | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT | 1 | 1 | 1 | | | |
| 7 | 688-45341-00 | PLUG, DRAIN<br>BOUCHON DE VIDANGE | 1 | 1 | 1 | | | |
| 8 | 90430-08020 | GASKET<br>JOINT | 2 | 2 | 2 | | | |
| 9 | 90206-22M19 | WASHER, WAVE<br>RONDELLE, ONDULEE | 1 | 1 | 1 | | | |
| 10 | 90201-22M01 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | 2 | 2 | | | |
| 11 | 61A-45527-00 | COLLAR, DRIVE SHAFT<br>ENTRETOISE | 1 | 1 | 1 | | | |
| 12 | 61A-45538-00 | SPACER 1<br>ENTRETOISE | 1 | 1 | 1 | | | |
| 13 | 6G5-45536-01 | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1 | 1 | 1 | | | |
| 14 | 663-45376-00-94 | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1 | | 1 | | | L |
| | 64D-45376-00-94 | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1 | 1 | 1 | | | X |
| 15 | 688-45375-00 | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC | 1 | 1 | 1 | | | |
| 16 | 6E5-45378-00 | NIPPLE, HOSE<br>RACCORD, TUYAU | 1 | 1 | 1 | | | |
| 17 | 90445-07ME8 | HOSE (L80)<br>DURITE (L80) | 1 | | 1 | | | L |
| | 90445-07ME9 | HOSE (L120)<br>DURITE (L120) | 1 | 1 | 1 | | | X |
| 18 | 6E5-83558-10 | END, NIPPLE<br>RACCORD DE NIPPLE | 1 | 1 | 1 | | | |



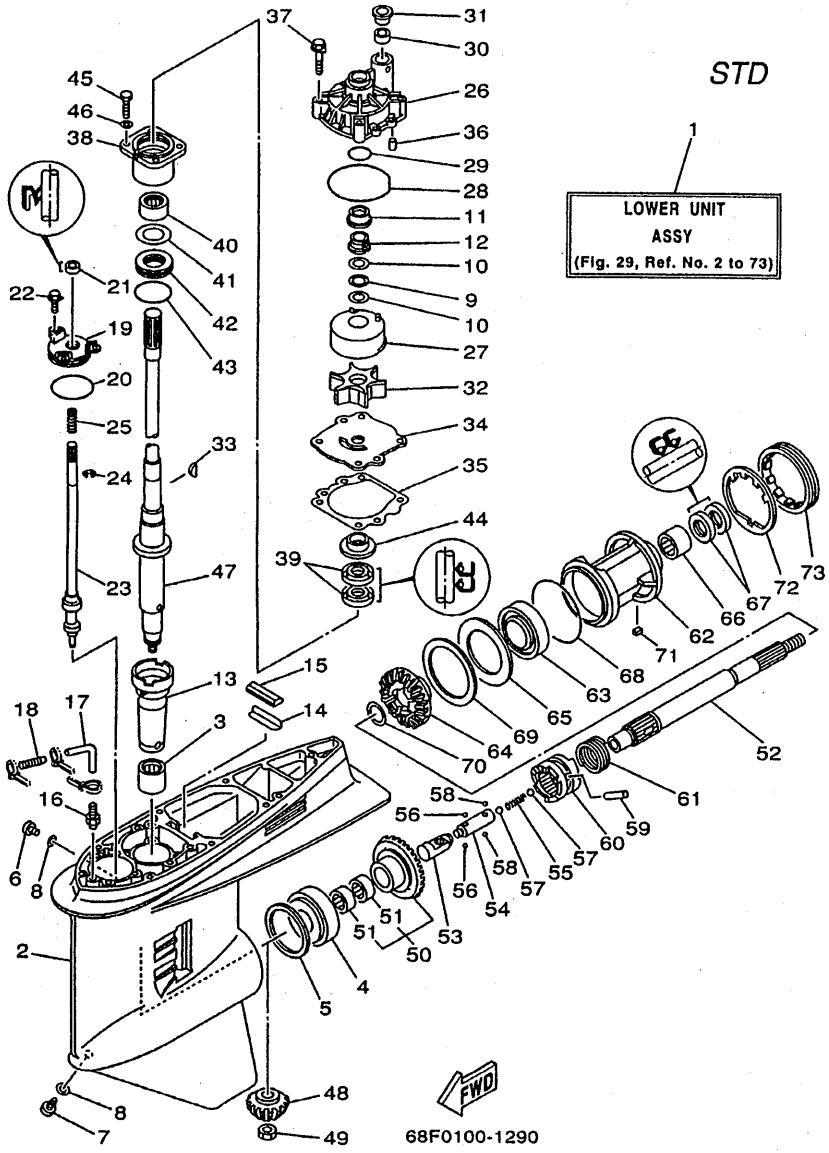

## FIG. 29 LOWER CASING. DRIVE 1 — BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 19 | 6E5-45321-00 | PLATE<br>PLAQUETTE | 1 | 1 | 1 | | | |
| 20 | 93210-58144 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | | | |
| 21 | 93106-09014 | OIL SEAL<br>JOINT SPY | 1 | 1 | 1 | | | |
| 22 | 90119-06M10 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | 3 | 3 | | | |
| 23 | 6G5-44150-02 | SHIFT CAM ASSY<br>CAME D'INVERSION | 1 | 1 | 1 | | | |
| 24 | 93430-08006 | CIRCLIP<br>CIRCLIP, TYPE S | 1 | 1 | 1 | | | |
| 25 | 90501-11M10 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | 1 | 1 | | | |
| 26 | 61A-44311-01 | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU | 1 | 1 | 1 | | | |
| 27 | 61A-44322-02 | INSERT, CARTRIDGE<br>CUVETTE | 1 | 1 | 1 | | | |
| 28 | 93210-86M38 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | | | |
| 29 | 93210-37160 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | | | |
| 30 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | 1 | 1 | | | |
| 31 | 6E5-44312-00 | COVER, WATER PUMP HOUSING<br>COUVERCLE | 1 | 1 | 1 | | | |
| 32 | 6E5-44352-01 | IMPELLER<br>TURBINE | 1 | 1 | 1 | | | |
| 33 | 90280-04M05 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | | | |
| 34 | 6G5-44323-00 | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1 | 1 | 1 | | | |
| 35 | 6E5-44315-A0 | GASKET, WATER PUMP<br>JOINT, POMPE A EAU | 1 | 1 | 1 | | | |
| 36 | 93606-12019 | PIN, DOWEL<br>GOUJON | 2 | 2 | 2 | | | |
| 37 | 90119-08M14 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4 | 4 | 4 | | | |
| 38 | 6E5-45331-00-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | 1 | 1 | 1 | | | |
| 39 | 93101-28M16 | OIL SEAL<br>JOINT SPY | 2 | 2 | 2 | | | |
| 40 | 93317-330U2 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 41 | 6E5-45587-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | 1 | 1 | | | UR |
| | 6E5-45587-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | 1 | 1 | | | UR |
| | 6E5-45587-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | 1 | 1 | | | UR |
| | 6E5-45587-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | 1 | 1 | | | UR |
| | 6E5-45587-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | 1 | 1 | | | UR |




## FIG. 29 LOWER CASING. DRIVE 1 — BOITIER D'HELICE, TRANSMISSION 1

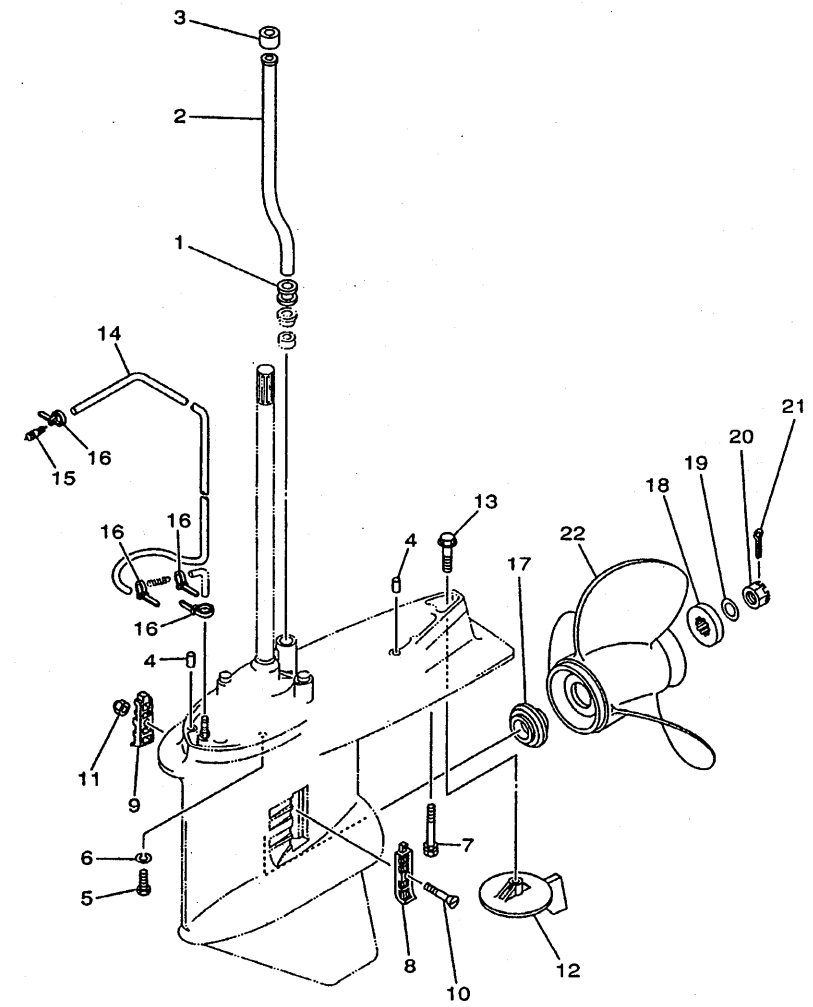
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 41 | 6E5-45587-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | 1 | 1 | | | UR |
| | 6E5-45587-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | 1 | 1 | | | UR |
| 42 | 93341-930V2 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 43 | 93210-55M14 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | | | |
| 44 | 6E5-45344-00 | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE | 1 | 1 | 1 | | | |
| 45 | 97095-08025 | BOLT<br>BOULON | 4 | 4 | 4 | | | |
| 46 | 92995-08600 | WASHER<br>RONDELLE | 4 | 4 | 4 | | | |
| 47 | 6G5-45501-01 | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP. | 1 | | 1 | | | L |
| | 6G5-45501-21 | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP. | 1 | 1 | 1 | | | X |
| 48 | 6G5-45551-10 | PINION<br>PIGNON D'ATTAQUE | 1 | 1 | 1 | | | |
| 49 | 90170-16M01 | NUT<br>ECROU | 1 | 1 | 1 | | | |
| 50 | 6G5-45560-10 | GEAR<br>PIGNON | 1 | 1 | 1 | | | |
| 51 | 93315-425V3 | .BEARING<br>.ROULEMENT | 2 | 2 | 2 | | | |
| 52 | 6J9-45611-01 | SHAFT, PROPELLER<br>ARBRE, HELICE | 1 | 1 | 1 | | | |
| 53 | 6E5-45641-02 | SHIFTER<br>EMBRAYAGE | 1 | 1 | 1 | | | |
| 54 | 6E5-45634-01 | SLIDE, SHIFT<br>CONTRE-POUSSOIR | 1 | 1 | 1 | | | |
| 55 | 90501-16M37 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | 1 | 1 | | | |
| 56 | 93507-32009 | BALL<br>BILLE | 2 | 2 | 2 | | | |
| 57 | 93511-32017 | BALL<br>BILLE | 2 | 2 | 2 | | | |
| 58 | 93503-16003 | BALL<br>BILLE | 2 | 2 | 2 | | | |
| 59 | 90250-08M07 | PIN, STRAIGHT<br>GOUPILLE, DROITE | 1 | 1 | 1 | | | |
| 60 | 6G5-45631-10 | CLUTCH, DOG<br>CRABOT | 1 | 1 | 1 | | | |
| 61 | 6E5-45633-01 | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | 1 | 1 | 1 | | | |
| 62 | 6J9-45332-00-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | 1 | 1 | 1 | | | |
| 63 | 93306-209U0 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 64 | 6G5-45571-02 | GEAR<br>PIGNON | 1 | 1 | 1 | | | |
| 65 | 6G5-45576-00 | WASHER, THRUST<br>RONDELLE DE CALAGE | 1 | 1 | 1 | | | |




## FIG. 29 LOWER CASING. DRIVE 1 — BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 66 | 93315-430U8 | BEARING<br>ROULEMENT | 1 | 1 | 1 | | | |
| 67 | 93101-30M17 | OIL SEAL<br>JOINT SPY | 2 | 2 | 2 | | | |
| 68 | 93210-97M55 | O-RING<br>JOINT TORIQUE | 1 | 1 | 1 | | | |
| 69 | 6G5-45577-02-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | 1 | 1 | | | UR |
| | 6G5-45577-02-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | 1 | 1 | | | UR |
| 70 | 90201-30M92 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | 1 | 1 | | | |
| 71 | 90282-04M00 | KEY, STRAIGHT<br>CLAVETTE, DROITE | 1 | 1 | 1 | | | |
| 72 | 6G5-45383-01 | WASHER, CLAW<br>FREIN D'ECROU | 1 | 1 | 1 | | | |
| 73 | 6G5-45384-00 | NUT<br>ECROU | 1 | 1 | 1 | | | |

STD

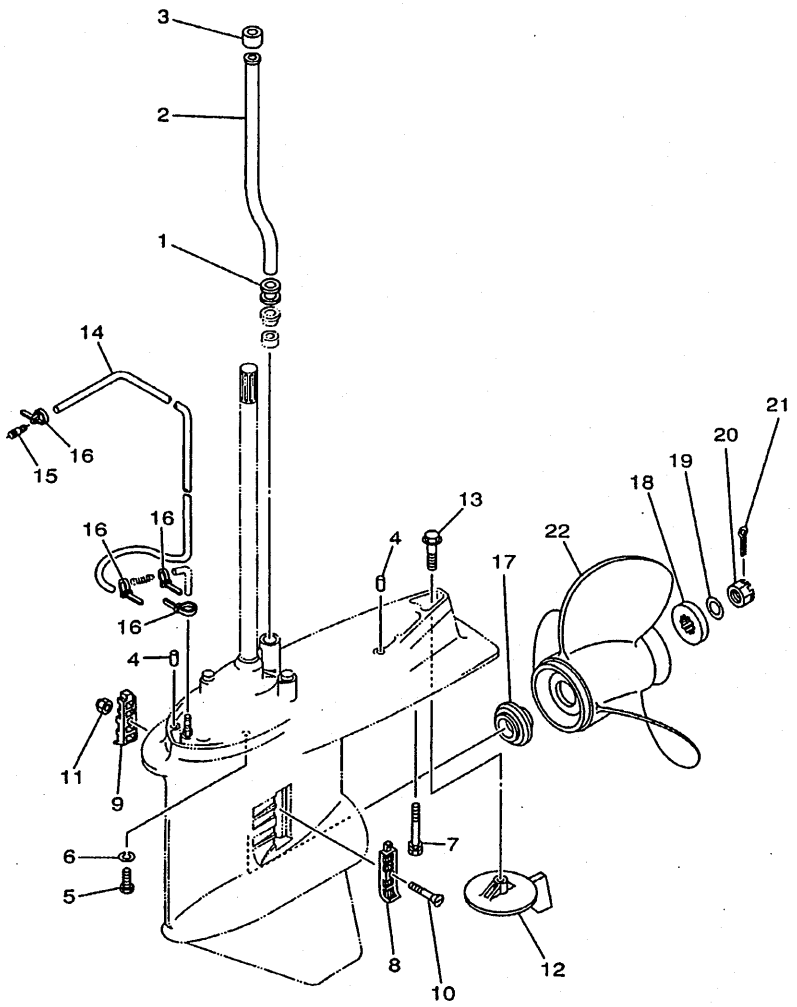



67H0100-1260

## FIG. 30 LOWER CASING. DRIVE 2 — BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6E5-44366-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | 1 | 1 | | | |
| 2 | 6E5-44361-00 | TUBE, WATER<br>TUBE D'EAU | 1 | | 1 | | | L |
| | 6E5-44361-20 | TUBE, WATER<br>TUBE D'EAU | 1 | 1 | 1 | | | X |
| 3 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | 1 | 1 | | | |
| 4 | 93608-12M05 | PIN, DOWEL<br>GOUJON | 2 | 2 | 2 | | | |
| 5 | 97075-10045 | BOLT<br>BOULON | 6 | 6 | 6 | | | |
| 6 | 92995-10100 | WASHER<br>RONDELLE | 6 | 6 | 6 | | | |
| 7 | 90119-10M89 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | | | |
| 8 | 6J9-45214-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | 1 | 1 | 1 | | | |
| 9 | 6J9-45215-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | 1 | 1 | 1 | | | |
| 10 | 90152-05M08 | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE | 1 | 1 | 1 | | | |
| 11 | 90185-05002 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 1 | 1 | 1 | | | |
| 12 | 6J9-45371-01 | TAB-TRIM<br>ANODE DERIVE | 1 | 1 | 1 | | | |
| 13 | 90105-10M00 | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | 1 | 1 | 1 | | | |
| 14 | 90445-07M33 | HOSE (L1080)<br>DURITE (L1080) | 1 | 1 | 1 | | | |
| 15 | 6E5-83558-00 | END, NIPPLE<br>RACCORD DE NIPPLE | 1 | 1 | 1 | | | |
| 16 | 90465-11M10 | CLAMP<br>BRIDE | 4 | 4 | 4 | | | |
| 17 | 6E5-45987-01 | SPACER<br>ENTRETOISE | 1 | 1 | 1 | | | |
| 18 | 688-45997-01 | SPACER<br>ENTRETOISE | 1 | 1 | 1 | | | |
| 19 | 92990-18200 | WASHER<br>RONDELLE | 1 | 1 | 1 | | | |
| 20 | 90171-18M04 | NUT, CASTLE<br>ECROU, CRENELE | 1 | 1 | 1 | | | |
| 21 | 91490-40030 | PIN, COTTER<br>GOUPILLE, FENDUE | 1 | 1 | 1 | | | |
| 22 | 6G5-45941-00-98 | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45943-01-98 | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45945-01-98 | PROPELLER (3X14"X19"-M)<br>HELICE (3X14"X19"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45947-01-98 | PROPELLER (3X14-1/2"X17"-M)<br>HELICE (3X14-1/2"X17"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45949-00-98 | PROPELLER (3X13-1/2"X23"-M)<br>HELICE (3X13-1/2"X23"-M) | 1 | 1 | 1 | | | UR |

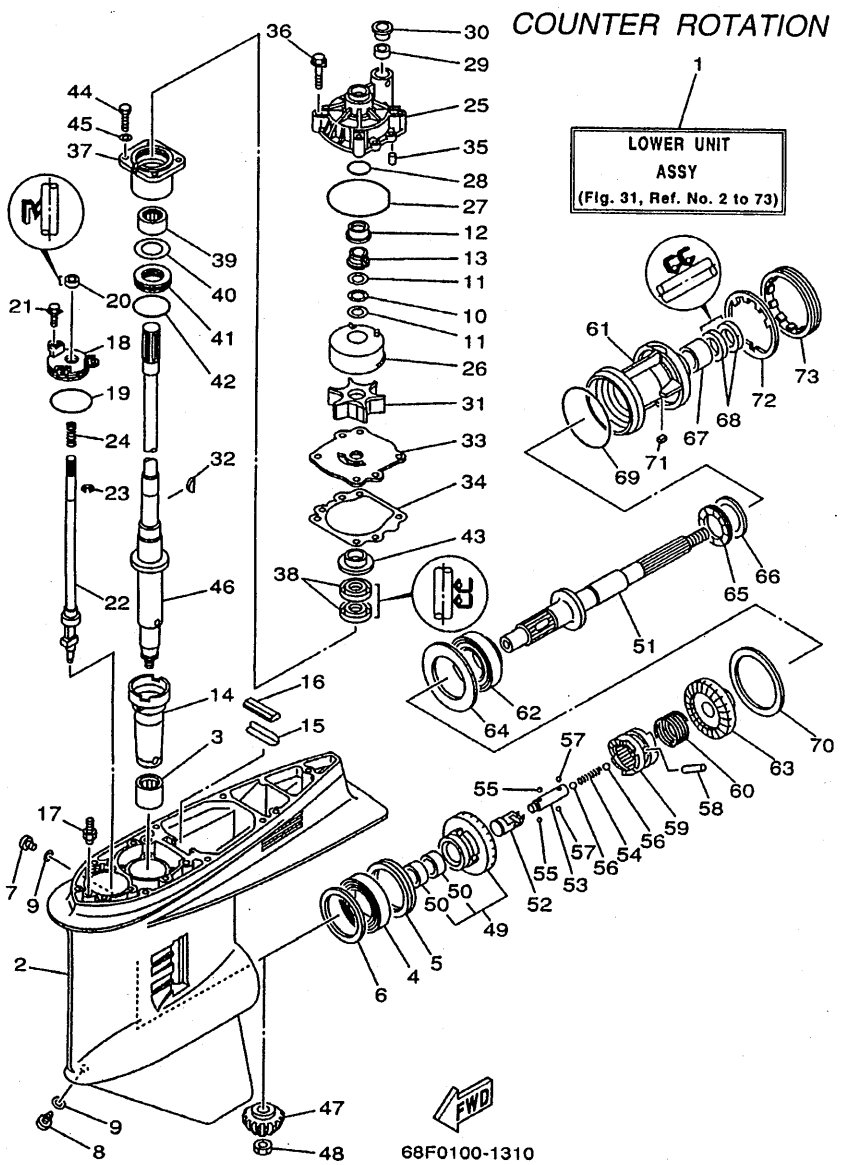
STD




67H0100-1260

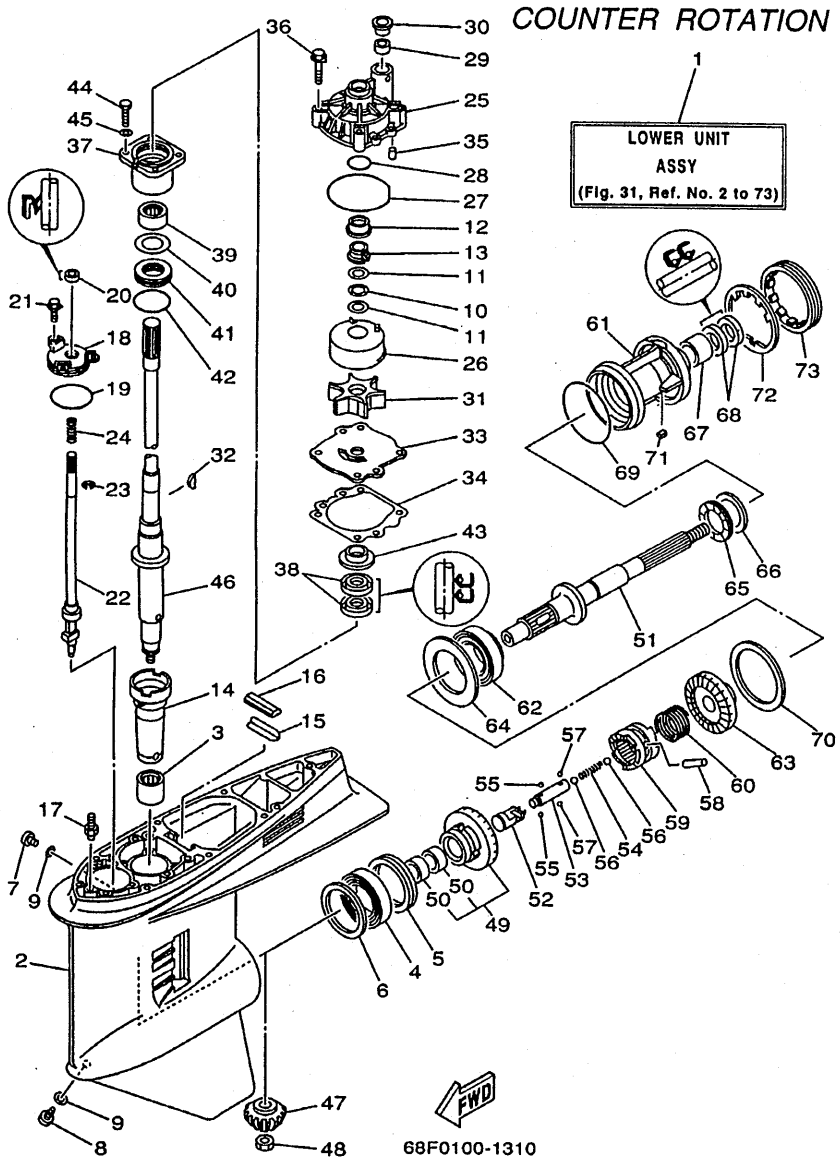
## FIG. 30 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 22 | 6G5-45952-00-98 | PROPELLER (3X14-5/8"X16"-M)<br>HELICE (3X14-5/8"X16"-M)<br>**STAINLESS STEEL PROPELLER**<br>**ACIER INOXYDABLE HELICE** | 1 | 1 | 1 | | | UR |
| | 6G5-45930-00-98 | PROPELLER (3X13-3/8"X25"-M)<br>HELICE (3X13-3/8"X25"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45932-00-98 | PROPELLER (3X15-3/4"X13"-M)<br>HELICE (3X15-3/4"X13"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45970-02-98 | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45972-02-98 | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45974-03-98 | PROPELLER (3X13-3/4"X19"-M2)<br>HELICE (3X13-3/4"X19"-M2) | 1 | 1 | 1 | | | UR |
| | 6G5-45976-01-98 | PROPELLER (3X13-3/8"X23"-M)<br>HELICE (3X13-3/8"X23"-M) | 1 | 1 | 1 | | | UR |
| | 6G5-45978-03-98 | PROPELLER (3X13-3/4"X17"-M2)<br>HELICE (3X13-3/4"X17"-M2) | 1 | 1 | 1 | | | UR |
| | 6R4-45970-A0 | PROPELLER (3X15-1/4"X19"-M)<br>HELICE (3X15-1/4"X19"-M) | 1 | 1 | 1 | | | UR |
| | 6R4-45972-A0 | PROPELLER (3X14-7/8"X21"-M)<br>HELICE (3X14-7/8"X21"-M) | 1 | 1 | 1 | | | UR |
| | 6R4-45974-A0 | PROPELLER (3X14-7/8"X23"-M)<br>HELICE (3X14-7/8"X23"-M) | 1 | 1 | 1 | | | UR |
| | 6R4-45976-A0 | PROPELLER (3X14-1/2"X15"-M)<br>HELICE (3X14-1/2"X15"-M) | 1 | 1 | 1 | | | UR |
| | 6R4-45978-A0 | PROPELLER (3X15-1/4"X17"-M)<br>HELICE (3X15-1/4"X17"-M) | 1 | 1 | 1 | | | UR |



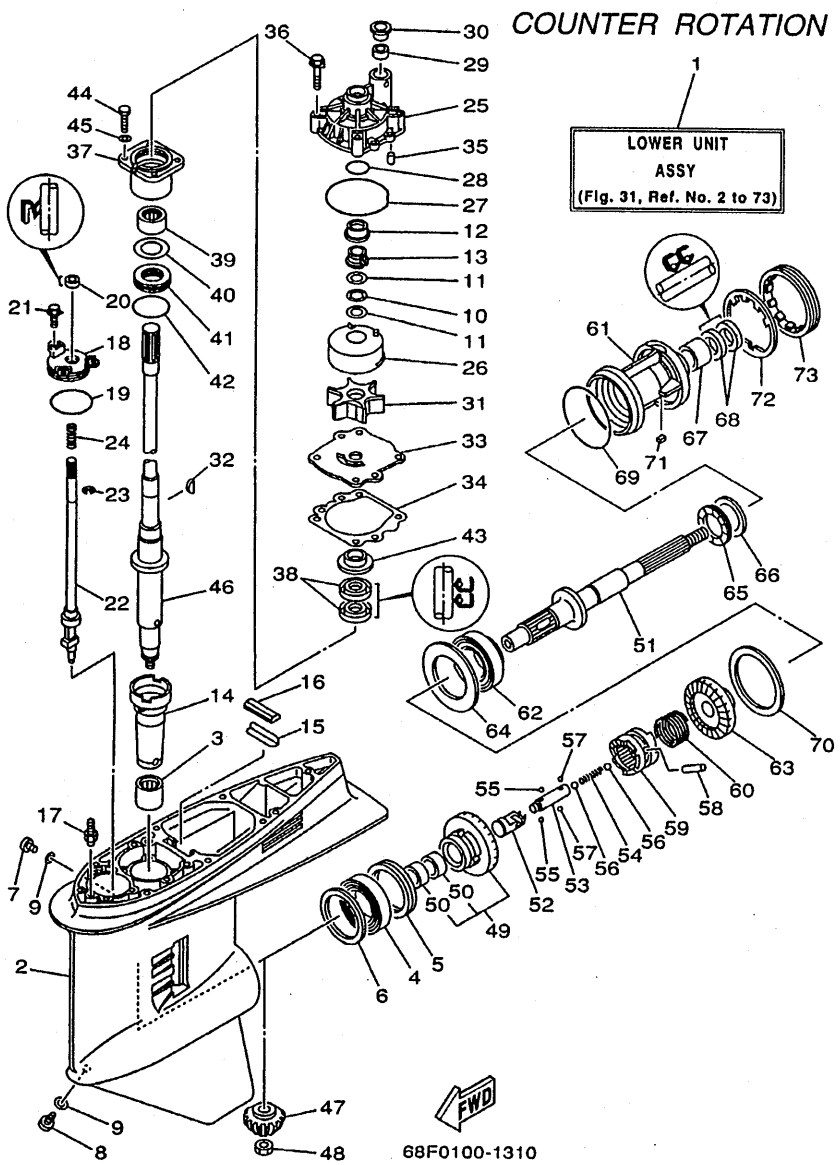

## FIG. 31 LOWER CASING. DRIVE 3 — BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 64H-45300-21-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.) | | | | | 1 | X |
| | 64G-45300-21-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.) | | | | 1 | | X |
| 2 | 6J9-45301-04-8D | CASING, LOWER<br>BEQUILLE | | | | 1 | 1 | |
| 3 | 93311-928U5 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 4 | 93390-000U2 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 5 | 93341-465U4 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 6 | 6G5-45567-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | | | | 1 | 1 | UR |
| | 6G5-45567-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | | | | 1 | 1 | UR |
| 7 | 90340-08M04 | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT | | | | 1 | 1 | |
| 8 | 688-45341-00 | PLUG, DRAIN<br>BOUCHON DE VIDANGE | | | | 1 | 1 | |
| 9 | 90430-08020 | GASKET<br>JOINT | | | | 2 | 2 | |
| 10 | 90206-22M19 | WASHER, WAVE<br>RONDELLE, ONDULEE | | | | 1 | 1 | |
| 11 | 90201-22M01 | WASHER, PLATE<br>RONDELLE, PLATE | | | | 2 | 2 | |
| 12 | 61A-45527-00 | COLLAR, DRIVE SHAFT<br>ENTRETOISE | | | | 1 | 1 | |
| 13 | 61A-45538-00 | SPACER 1<br>ENTRETOISE | | | | 1 | 1 | |
| 14 | 6G5-45536-01 | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | | | | 1 | 1 | |
| 15 | 64D-45376-00-94 | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | | | | 1 | 1 | X |
| 16 | 688-45375-00 | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC | | | | 1 | 1 | |
| 17 | 6J8-45378-00 | NIPPLE, HOSE<br>RACCORD, TUYAU | | | | 1 | 1 | |
| 18 | 6E5-45321-00 | PLATE<br>PLAQUETTE | | | | 1 | 1 | |
| 19 | 93210-58144 | O-RING<br>JOINT TORIQUE | | | | 1 | 1 | |
| 20 | 93106-09014 | OIL SEAL<br>JOINT SPY | | | | 1 | 1 | |



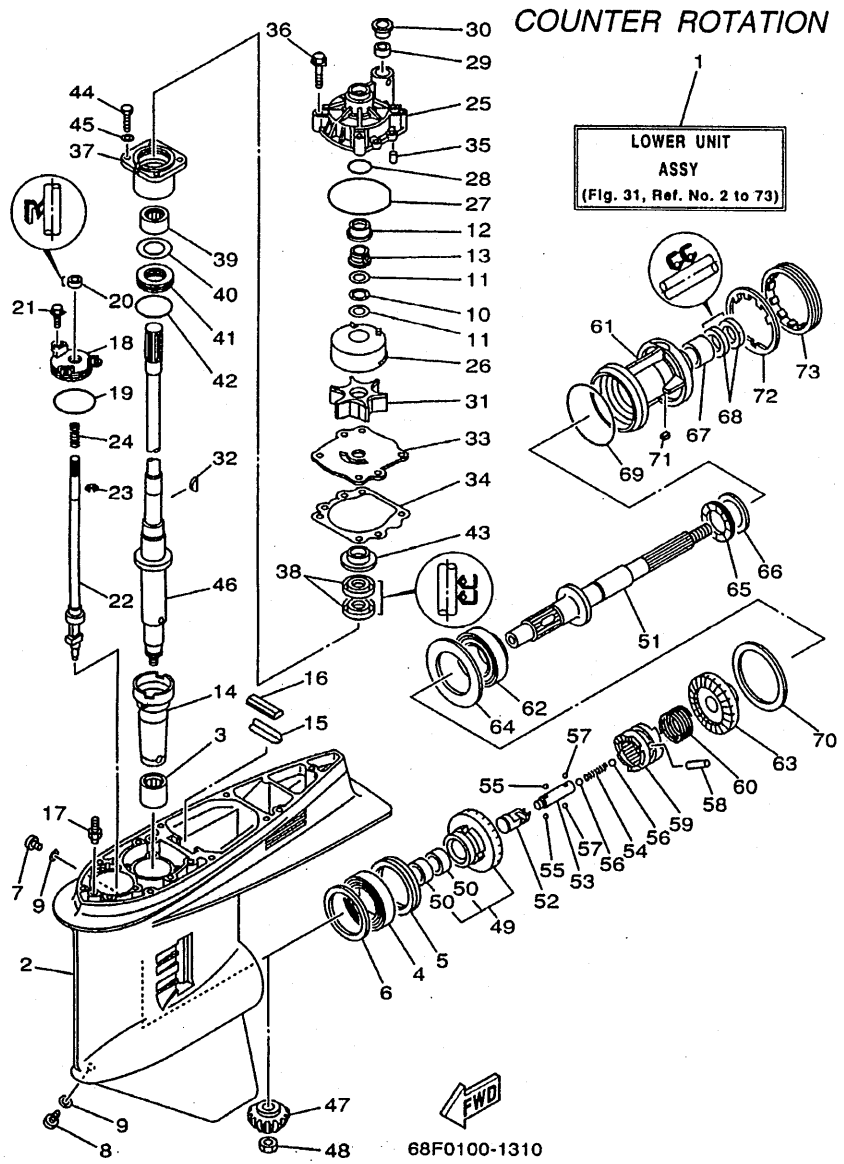

## FIG. 31 LOWER CASING. DRIVE 3 — BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 21 | 90119-06M10 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | | | | 3 | 3 | |
| 22 | 6K1-44150-01 | SHIFT CAM ASSY<br>CAME D'INVERSION | | | | 1 | 1 | |
| 23 | 93430-08006 | CIRCLIP<br>CIRCLIP, TYPE S | | | | 1 | 1 | |
| 24 | 90501-11M10 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | | | | 1 | 1 | |
| 25 | 61A-44311-01 | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU | | | | 1 | 1 | |
| 26 | 61A-44322-02 | INSERT, CARTRIDGE<br>CUVETTE | | | | 1 | 1 | |
| 27 | 93210-86M38 | O-RING<br>JOINT TORIQUE | | | | 1 | 1 | |
| 28 | 93210-37160 | O-RING<br>JOINT TORIQUE | | | | 1 | 1 | |
| 29 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | | | | 1 | 1 | |
| 30 | 6E5-44312-00 | COVER, WATER PUMP HOUSING<br>COUVERCLE | | | | 1 | 1 | |
| 31 | 6E5-44352-01 | IMPELLER<br>TURBINE | | | | 1 | 1 | |
| 32 | 90280-04M05 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | | | | 1 | 1 | |
| 33 | 6G5-44323-00 | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | | | | 1 | 1 | |
| 34 | 6E5-44315-A0 | GASKET, WATER PUMP<br>JOINT, POMPE A EAU | | | | 1 | 1 | |
| 35 | 93606-12019 | PIN, DOWEL<br>GOUJON | | | | 2 | 2 | |
| 36 | 90119-08M14 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | | | | 4 | 4 | |
| 37 | 6E5-45331-00-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | | | | 1 | 1 | |
| 38 | 93101-28M16 | OIL SEAL<br>JOINT SPY | | | | 2 | 2 | |
| 39 | 93317-330U2 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 40 | 6E5-45587-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | | | | 1 | 1 | UR |
| | 6E5-45587-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | | | | 1 | 1 | UR |
| 41 | 93341-930V2 | BEARING<br>ROULEMENT | | | | 1 | 1 | |




## FIG. 31 LOWER CASING. DRIVE 3 — BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 42 | 93210-55M14 | O-RING<br>JOINT TORIQUE | | | | 1 | 1 | |
| 43 | 6E5-45344-00 | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE | | | | 1 | 1 | |
| 44 | 97095-08025 | BOLT<br>BOULON | | | | 4 | 4 | |
| 45 | 92995-08600 | WASHER<br>RONDELLE | | | | 4 | 4 | |
| 46 | 6G5-45501-21 | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP. | | | | 1 | 1 | X |
| 47 | 6G5-45551-10 | PINION<br>PIGNON D'ATTAQUE | | | | 1 | 1 | |
| 48 | 90170-16M01 | NUT<br>ECROU | | | | 1 | 1 | |
| 49 | 6K1-45560-01 | GEAR<br>PIGNON | | | | 1 | 1 | |
| 50 | 93315-425V3 | .BEARING<br>.ROULEMENT | | | | 2 | 2 | |
| 51 | 6K1-45611-10 | SHAFT, PROPELLER<br>ARBRE, HELICE | | | | 1 | 1 | |
| 52 | 6K1-45641-01 | SHIFTER<br>EMBRAYAGE | | | | 1 | 1 | |
| 53 | 6E5-45634-01 | SLIDE, SHIFT<br>CONTRE-POUSSOIR | | | | 1 | 1 | |
| 54 | 90501-16M37 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | | | | 1 | 1 | |
| 55 | 93507-32009 | BALL<br>BILLE | | | | 2 | 2 | |
| 56 | 93511-32017 | BALL<br>BILLE | | | | 2 | 2 | |
| 57 | 93503-16003 | BALL<br>BILLE | | | | 2 | 2 | |
| 58 | 90250-08M07 | PIN, STRAIGHT<br>GOUPILLE, DROITE | | | | 1 | 1 | |
| 59 | 6G5-45631-10 | CLUTCH, DOG<br>CRABOT | | | | 1 | 1 | |
| 60 | 6E5-45633-01 | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | | | | 1 | 1 | |
| 61 | 6K1-45332-01-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | | | | 1 | 1 | |
| 62 | 93332-00048 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 63 | 6K1-45570-20 | GEAR<br>PIGNON | | | | 1 | 1 | |
| 64 | 6K1-45576-00 | WASHER, THRUST<br>RONDELLE DE CALAGE | | | | 1 | 1 | |
| 65 | 93341-440U5 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 66 | 6K1-45578-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | | | | 1 | 1 | UR |
| | 6K1-45578-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | | | | 1 | 1 | UR |
| | 6K1-45578-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | | | | 1 | 1 | UR |

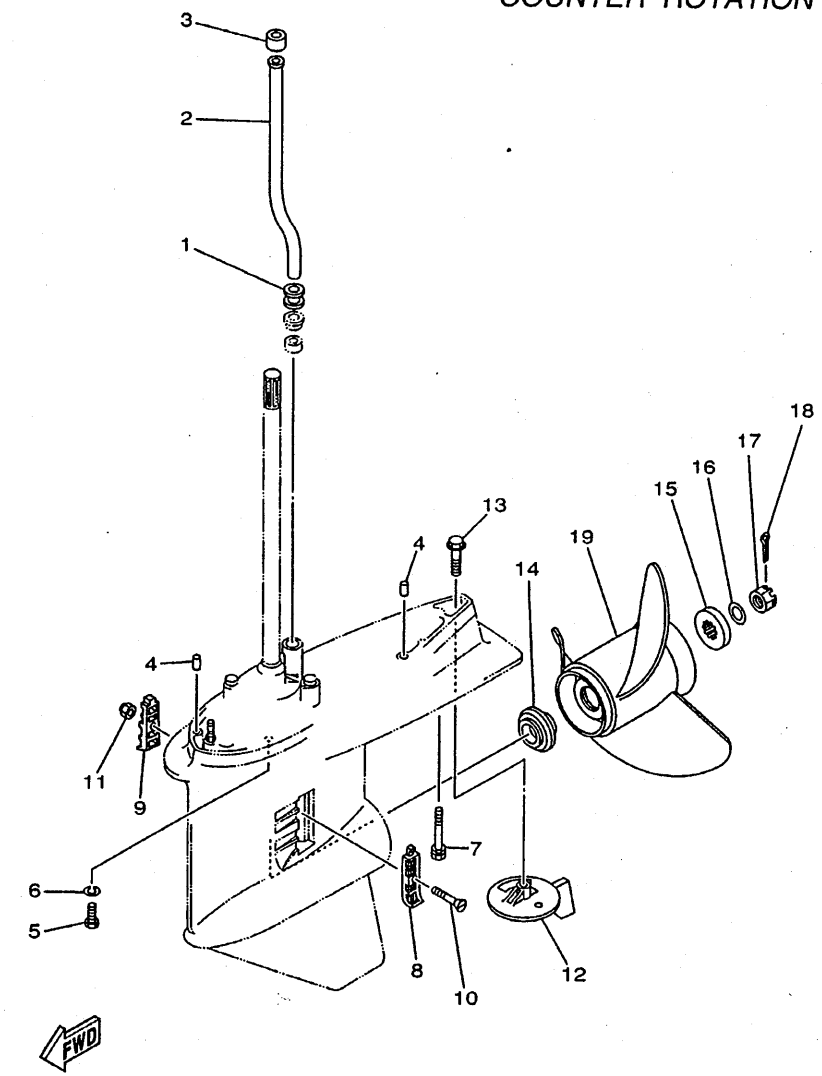



## FIG. 31 LOWER CASING. DRIVE 3 BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 66 | 6K1-45578-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | | | | 1 | 1 | UR |
| | 6K1-45578-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | | | | 1 | 1 | UR |
| | 6K1-45578-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | | | | 1 | 1 | UR |
| | 6K1-45578-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | | | | 1 | 1 | UR |
| 67 | 93315-430U8 | BEARING<br>ROULEMENT | | | | 1 | 1 | |
| 68 | 93101-30M17 | OIL SEAL<br>JOINT SPY | | | | 2 | 2 | |
| 69 | 93210-97M55 | O-RING<br>JOINT TORIQUE | | | | 1 | 1 | |
| 70 | 6G5-45577-02-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | | | | 1 | 1 | UR |
| | 6G5-45577-02-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | | | | 1 | 1 | UR |
| 71 | 90282-04M00 | KEY, STRAIGHT<br>CLAVETTE, DROITE | | | | 1 | 1 | |
| 72 | 6G5-45383-01 | WASHER, CLAW<br>FREIN D'ECROU | | | | 1 | 1 | |
| 73 | 6G5-45384-00 | NUT<br>ECROU | | | | 1 | 1 | |

## FIG. 32 LOWER CASING. DRIVE 4 BOITIER D'HELICE, TRANSMISSION 4

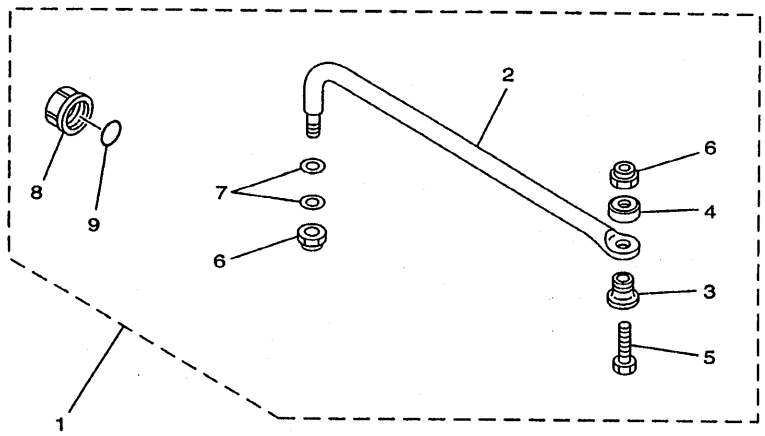
*COUNTER ROTATION*




64G0100-1250

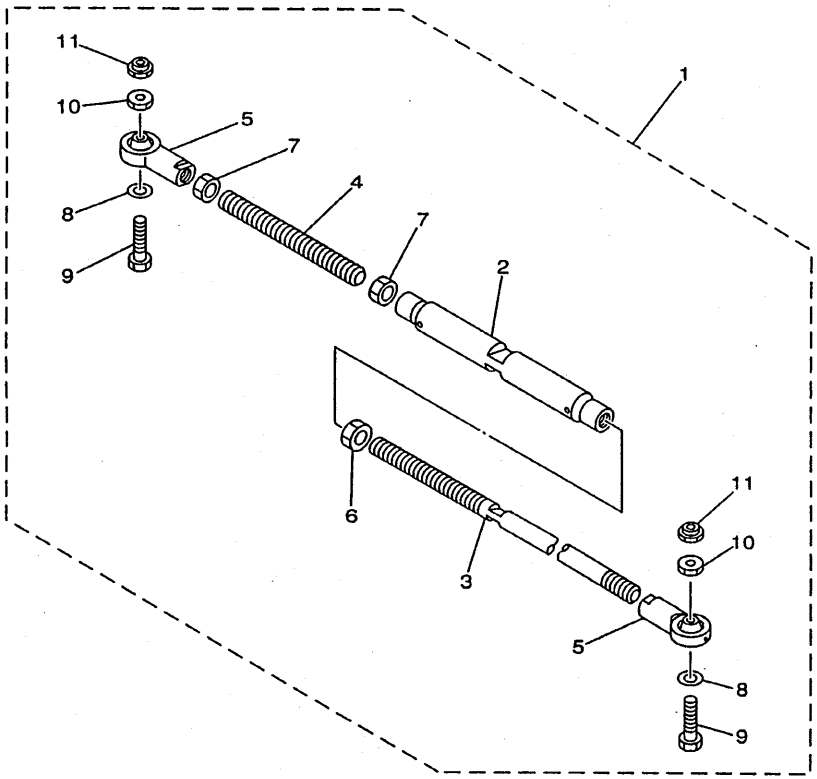
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6E5-44366-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | | | | 1 | 1 | |
| 2 | 6E5-44361-20 | TUBE, WATER<br>TUBE D'EAU | | | | 1 | 1 | X |
| 3 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | | | | 1 | 1 | |
| 4 | 93608-12M05 | PIN, DOWEL<br>GOUJON | | | | 2 | 2 | |
| 5 | 97075-10045 | BOLT<br>BOULON | | | | 6 | 6 | |
| 6 | 92995-10100 | WASHER<br>RONDELLE | | | | 6 | 6 | |
| 7 | 90119-10M89 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | | | | 1 | 1 | |
| 8 | 6J9-45214-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | | | | 1 | 1 | |
| 9 | 6J9-45215-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | | | | 1 | 1 | |
| 10 | 90152-05M08 | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE | | | | 1 | 1 | |
| 11 | 90185-05002 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | | | | 1 | 1 | |
| 12 | 6K1-45371-02 | TAB-TRIM<br>ANODE DERIVE | | | | 1 | 1 | |
| 13 | 90105-10M00 | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | | | | 1 | 1 | |
| 14 | 6E5-45987-01 | SPACER<br>ENTRETOISE | | | | 1 | 1 | |
| 15 | 688-45997-01 | SPACER<br>ENTRETOISE | | | | 1 | 1 | |
| 16 | 92990-18200 | WASHER<br>RONDELLE | | | | 1 | 1 | |
| 17 | 90171-18M04 | NUT, CASTLE<br>ECROU, CRENELE | | | | 1 | 1 | |
| 18 | 91490-40030 | PIN, COTTER<br>GOUPILLE, FENDUE | | | | 1 | 1 | |
| 19 | 6K1-45970-01-98 | PROPELLER (3X15-1/4"X15"-ML)<br>HELICE (3X15-1/4"X15"-ML) | | | | 1 | 1 | UR |
| | 6K1-45972-01-98 | PROPELLER (3X13-3/4"X21"-ML)<br>HELICE (3X13-3/4"X21"-ML) | | | | 1 | 1 | UR |
| | 6K1-45974-02-98 | PROPELLER (3X13-3/4"X19"-ML1)<br>HELICE (3X13-3/4"X19"-ML1) | | | | 1 | 1 | UR |
| | 6K1-45978-02-98 | PROPELLER (3X13-3/4"X17"-ML1)<br>HELICE (3X13-3/4"X17"-ML1) | | | | 1 | 1 | UR |
| | 6R1-45970-A0 | PROPELLER (3X15-1/4"X19"-ML)<br>HELICE (3X15-1/4"X19"-ML) | | | | 1 | 1 | UR |
| | 6R1-45972-A0 | PROPELLER (3X14-7/8"X21"-ML)<br>HELICE (3X14-7/8"X21"-ML) | | | | 1 | 1 | UR |
| | 6R1-45974-A0 | PROPELLER (3X14-7/8"X23"-ML)<br>HELICE (3X14-7/8"X23"-ML) | | | | 1 | 1 | UR |
| | 6R1-45976-A0 | PROPELLER (3X14-1/2"X15"-ML)<br>HELICE (3X14-1/2"X15"-ML) | | | | 1 | 1 | UR |
| | 6R1-45978-A0 | PROPELLER (3X15-1/4"X17"-ML)<br>HELICE (3X15-1/4"X17"-ML) | | | | 1 | 1 | UR |

## FIG. 33 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1




67H0100-9290

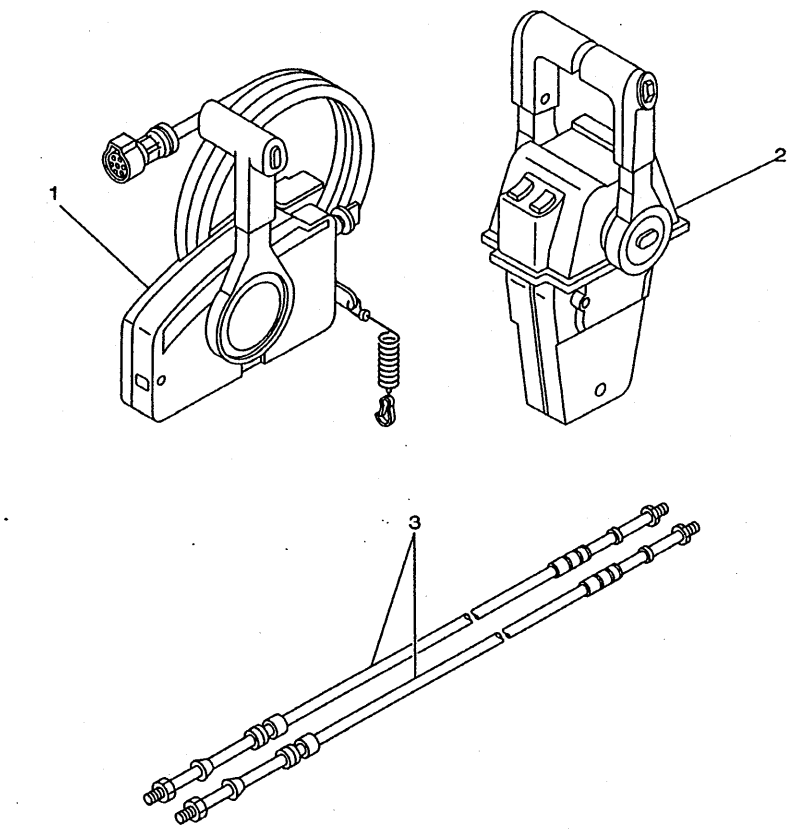
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6E5-61350-02 | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1 | 1 | 1 | 1 | 1 | AP |
| 2 | 6E5-61351-01 | .ROD, STEERING LINK<br>.RENVOI DE DIRECTION | 1 | 1 | 1 | 1 | 1 | |
| 3 | 90387-10M61 | .COLLAR<br>.COLLERETTE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 90560-12M01 | .SPACER<br>.ENTRETOISE | 1 | 1 | 1 | 1 | 1 | |
| 5 | 6E5-61355-00 | .BOLT<br>.BOULON | 1 | 1 | 1 | 1 | 1 | |
| 6 | 90185-09M01 | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT | 2 | 2 | 2 | 2 | 2 | |
| 7 | 90201-10M20 | .WASHER, PLATE<br>.RONDELLE, PLATE | 2 | 2 | 2 | 2 | 2 | |
| 8 | 6E5-43145-00 | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE | 1 | 1 | 1 | 1 | 1 | |
| 9 | 93210-16275 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |




67H0100-0300

## FIG. 34 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

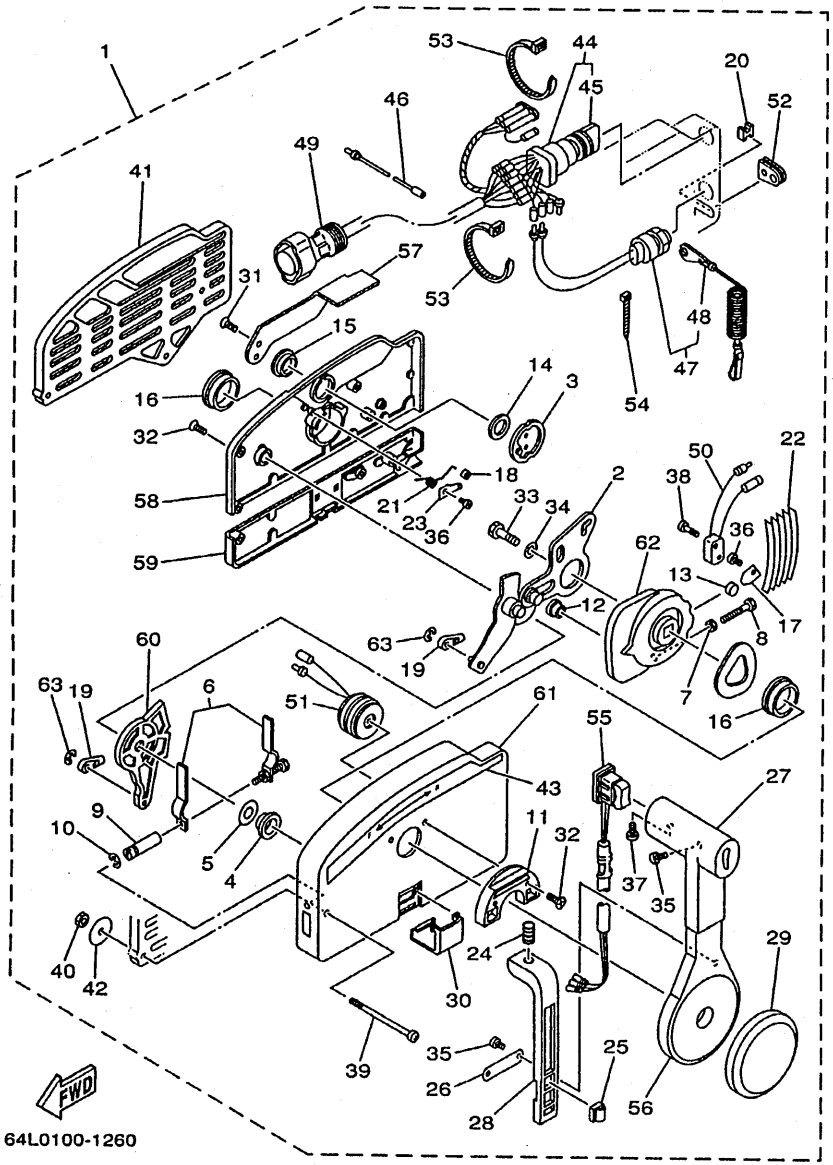
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6E5-61301-01 | TWIN KIT (L:600-800MM)<br>JUMELE KIT (L:600-800MM) | | | | 1 | 1 | AP |
| 2 | 6E5-61313-00 | .ADJUSTER<br>.TENDEUR | | | | 1 | 1 | |
| 3 | 6E5-61311-11 | .TIE BAR<br>.BARRE D'ACCOUPLEMENT | | | | 1 | 1 | |
| 4 | 6E5-61315-00 | .TIE BAR<br>.BARRE D'ACCOUPLEMENT | | | | 1 | 1 | |
| 5 | 6E5-61303-00 | .STEERING EYE COMP.<br>.AXE COMP. | | | | 2 | 2 | |
| 6 | 90170-14M06 | .NUT<br>.ECROU | | | | 1 | 1 | |
| 7 | 95380-14700 | .NUT<br>.ECROU | | | | 2 | 2 | |
| 8 | 90201-10M76 | .WASHER, PLATE<br>.RONDELLE, PLATE | | | | 2 | 2 | |
| 9 | 90101-09M70 | .BOLT<br>.BOULON | | | | 2 | 2 | |
| 10 | 90170-09M05 | .NUT<br>.ECROU | | | | 2 | 2 | |
| 11 | 90185-09M01 | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT | | | | 2 | 2 | |




67H0100-9310

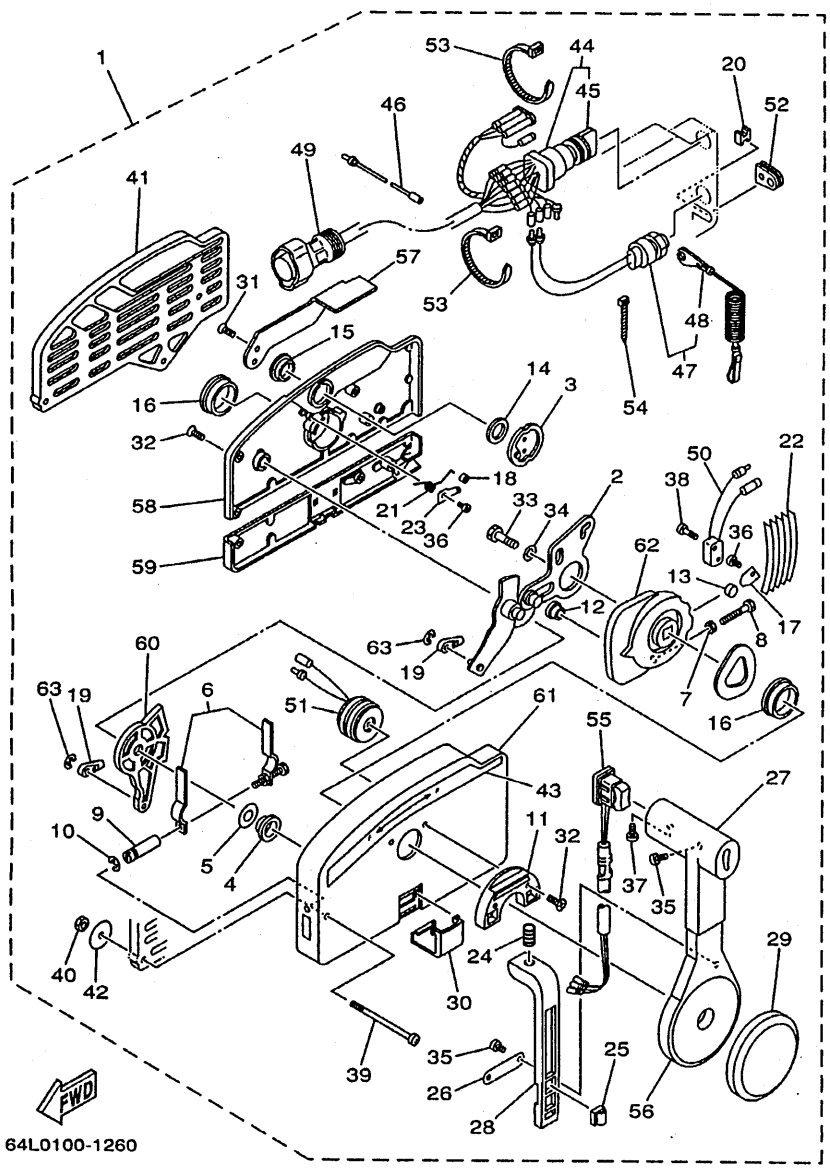
## FIG. 35 REMOTE CONTROL BOX　　BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 703-48205-16 | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | 1 | 1 | 1 | | | AP WITH PT/T SW. |
| 2 | 704-48207-23 | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | | | | 1 | 1 | AP WITH PT/T SW. |
| 3 | 701-48320-50 | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F | 2 | 2 | 2 | 2 | 2 | UR |
| | 701-48320-60 | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F | 2 | 2 | 2 | 2 | 2 | UR |
| | 701-48320-80 | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F | 2 | 2 | 2 | 2 | 2 | UR |
| | 701-48350-00 | CABLE, REMOTE CONTROL L=21F<br>CABLE, COMMANDE A DISTANCE:21F | 2 | 2 | 2 | 2 | 2 | UR |
| | 701-48350-20 | CABLE, REMOTE CONTROL L=23F<br>CABLE, COMMANDE A DISTANCE:23F | 2 | 2 | 2 | 2 | 2 | UR |




## FIG. 36 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

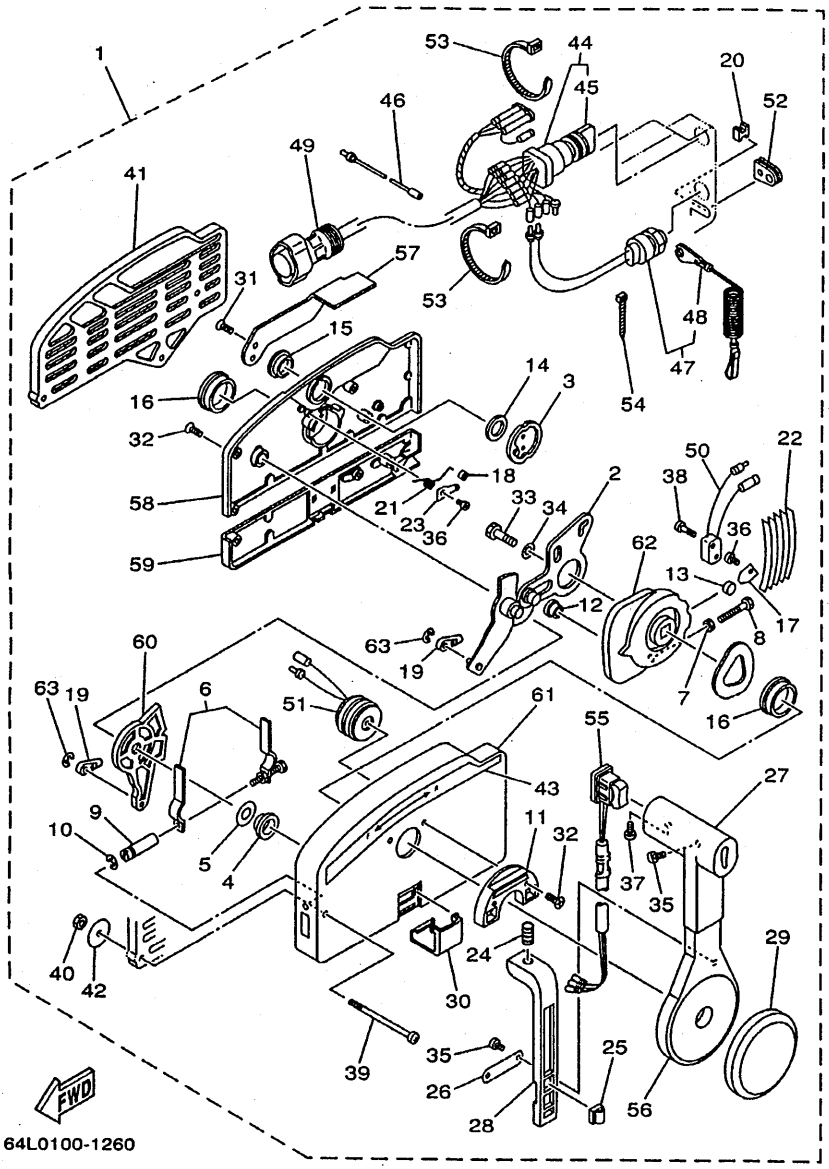
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 703-48205-16 | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | 1 | 1 | 1 | | | AP WITH PT/T SW. |
| 2 | 703-48261-01 | .ARM, THROTTLE<br>.BRAS, ACCELERATION | 1 | 1 | 1 | | | |
| 3 | 703-48153-00 | .SHAFT, FREE ACCEL.<br>.AXE | 1 | 1 | 1 | | | |
| 4 | 703-48235-00 | .BUSHING<br>.COUSSINET | 1 | 1 | 1 | | | |
| 5 | 703-48268-00 | .SPACER<br>.ENTRETOISE | 1 | 1 | 1 | | | |
| 6 | 703-48264-00 | .THROTTLE, FRICTION<br>.ACCELERATION | 1 | 1 | 1 | | | |
| 7 | 95380-05600 | .NUT<br>.ECROU | 1 | 1 | 1 | | | |
| 8 | 97380-05025 | .BOLT<br>.BOULON | 1 | 1 | 1 | | | |
| 9 | 703-48265-00 | .SHAFT, FRICTION<br>.AXE, COPILOTE | 1 | 1 | 1 | | | |
| 10 | 93430-06024 | .CIRCLIP<br>.CIRCLIP, TYPE S | 3 | 3 | 3 | | | |
| 11 | 703-48245-00 | .PLATE, LOCK<br>.PLAQUE, VERROU | 1 | 1 | 1 | | | |
| 12 | 703-48252-00 | .ROLLER, CAM<br>.POULIE | 1 | 1 | 1 | | | |
| 13 | 701-48248-00 | .ROLLER, FREE ACCEL.<br>.POULIE | 1 | 1 | 1 | | | |
| 14 | 703-48198-00 | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE | 1 | 1 | 1 | | | |
| 15 | 703-48243-00 | .BUSHING<br>.COUSSINET | 1 | 1 | 1 | | | |
| 16 | 703-48236-00 | .BUSHING 1<br>.POULIE | 2 | 2 | 2 | | | |
| 17 | 703-48189-00 | .RETAINER<br>.FLASQUE | 1 | 1 | 1 | | | |
| 18 | 703-48234-00 | .ROLLER, DETENT<br>.POULIE | 1 | 1 | 1 | | | |
| 19 | 703-48345-01 | .CABLE END,REMOTE CONTROL 2<br>.CHAPE CABLE | 2 | 2 | 2 | | | |
| 20 | 703-48358-00 | .ANCHOR, CABLE<br>.COLLIER | 1 | 1 | 1 | | | |
| 21 | 703-48244-00 | .SPRING, FREE ACCEL.<br>.RESSORT | 1 | 1 | 1 | | | |
| 22 | 703-48238-00 | .SPRING, DETENT<br>.RESSORT | 5 | 5 | 5 | | | |
| 23 | 703-48246-00 | .SPACER<br>.ENTRETOISE | 1 | 1 | 1 | | | |
| 24 | 703-48227-00 | .SPRING, NEUTRAL LOCK<br>.RESSORT | 1 | 1 | 1 | | | |
| 25 | 703-82594-00 | .CLAMP<br>.BRIDE | 1 | 1 | 1 | | | WITH PT/T SW. |
| 26 | 703-48226-00 | .PLATE, STOPPER<br>.PLAQUETTE | 1 | 1 | 1 | | | |
| 27 | 703-48222-00 | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER | 1 | 1 | 1 | | | SINGLE |




64L0100-1260

## FIG. 36 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

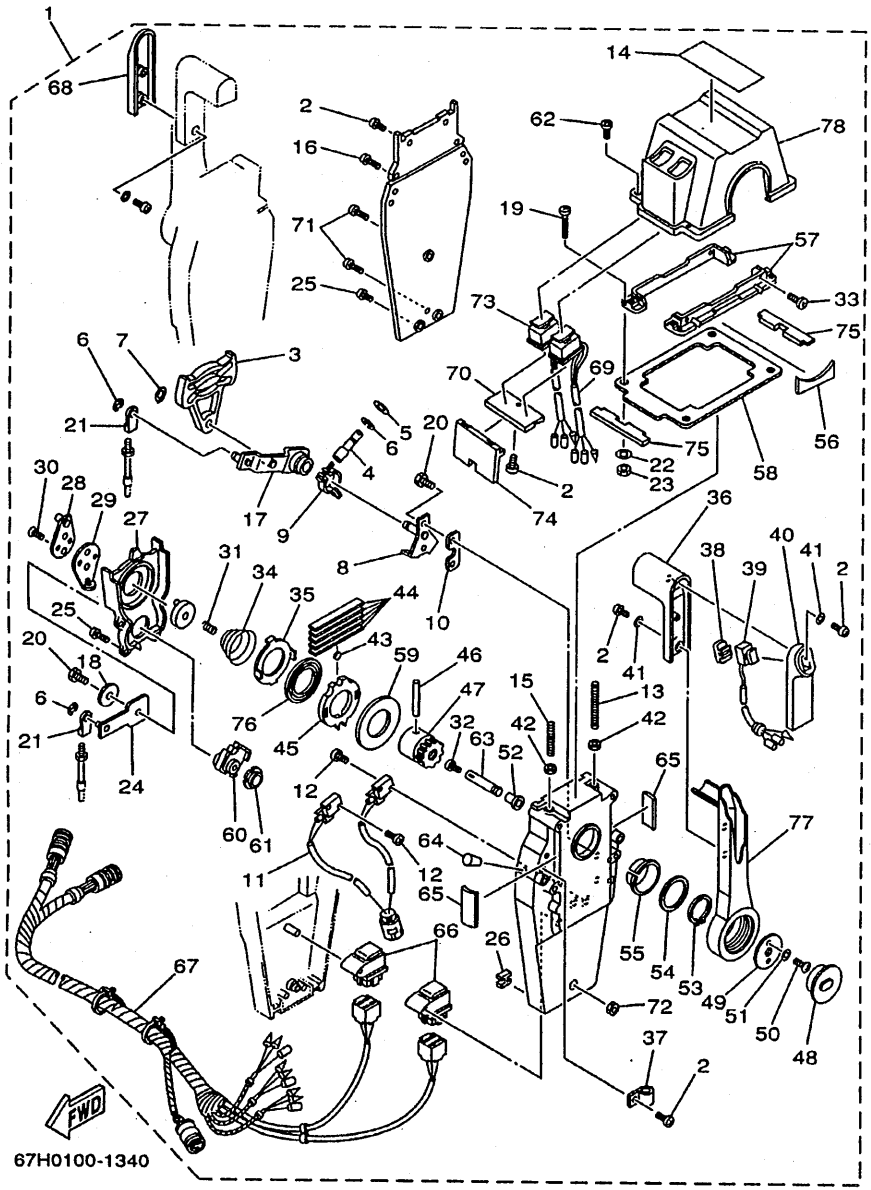
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 703-48223-00 | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL | 1 | 1 | 1 | | | |
| 29 | 703-48225-00 | .COVER<br>.COUVERCLE | 1 | 1 | 1 | | | |
| 30 | 703-48219-00 | .COVER, LEAD<br>.COUVERCLE | 1 | 1 | 1 | | | |
| 31 | 703-48281-00 | .SCREW<br>.VIS | 2 | 2 | 2 | | | |
| 32 | 703-48282-00 | .SCREW<br>.VIS | 7 | 7 | 7 | | | |
| 33 | 97095-08030 | .BOLT<br>.BOULON | 1 | 1 | 1 | | | |
| 34 | 92990-08600 | .WASHER, PLATE<br>.RONDELLE, PLATE | 1 | 1 | 1 | | | |
| 35 | 98580-04010 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 3 | 3 | 3 | | | |
| 36 | 98580-04006 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 2 | 2 | 2 | | | |
| 37 | 98580-05010 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 1 | 1 | 1 | | | |
| 38 | 98580-03015 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 2 | 2 | 2 | | | |
| 39 | 703-48291-10 | .SCREW (M6)<br>.VIS (M6) | 3 | 3 | 3 | | | |
| 40 | 95380-06600 | .NUT, HEXAGON<br>.ECROU | 3 | 3 | 3 | | | |
| 41 | 703-48293-10 | .SPACER, REMOTE CONTROL<br>.ENTRETOISE | 1 | 1 | 1 | | | SINGLE |
| 42 | 701-48287-00 | .WASHER<br>.RONDELLE | 3 | 3 | 3 | | | |
| 43 | 703-48215-00 | .GRAPHIC<br>.ADHESIF | 1 | 1 | 1 | | | |
| 44 | 703-82510-42 | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET | 1 | 1 | 1 | | | |
| 45 | 676-82577-00 | ..CAP, KEY<br>..CABOCHON | 1 | 1 | 1 | | | |
| 46 | 703-82531-00 | .WIRE, LEAD<br>.FIL | 1 | 1 | 1 | | | |
| 47 | 688-82575-01 | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT | 1 | 1 | 1 | | | |
| 48 | 682-82556-00 | ..STOPPER<br>..PLAQUETTE | 1 | 1 | 1 | | | |
| 49 | 688-8258A-20 | .EXTENSION, WIRE HARNESS<br>.EXTENSION, FAISCEAU | 1 | 1 | 1 | | | L:5M (10P) |
| 50 | 703-82540-00 | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT | 1 | 1 | 1 | | | |
| 51 | 703-83383-02 | .BUZZER<br>.RONFLEUR | 1 | 1 | 1 | | | |
| 52 | 703-48284-00 | .GROMMET<br>.PASSE-FIL | 1 | 1 | 1 | | | |
| 53 | 703-82591-00 | .BAND<br>.COLLIER | 2 | 2 | 2 | | | |
| 54 | 703-82592-00 | .BAND<br>.COLLIER | 1 | 1 | 1 | | | |




64L0100-1260

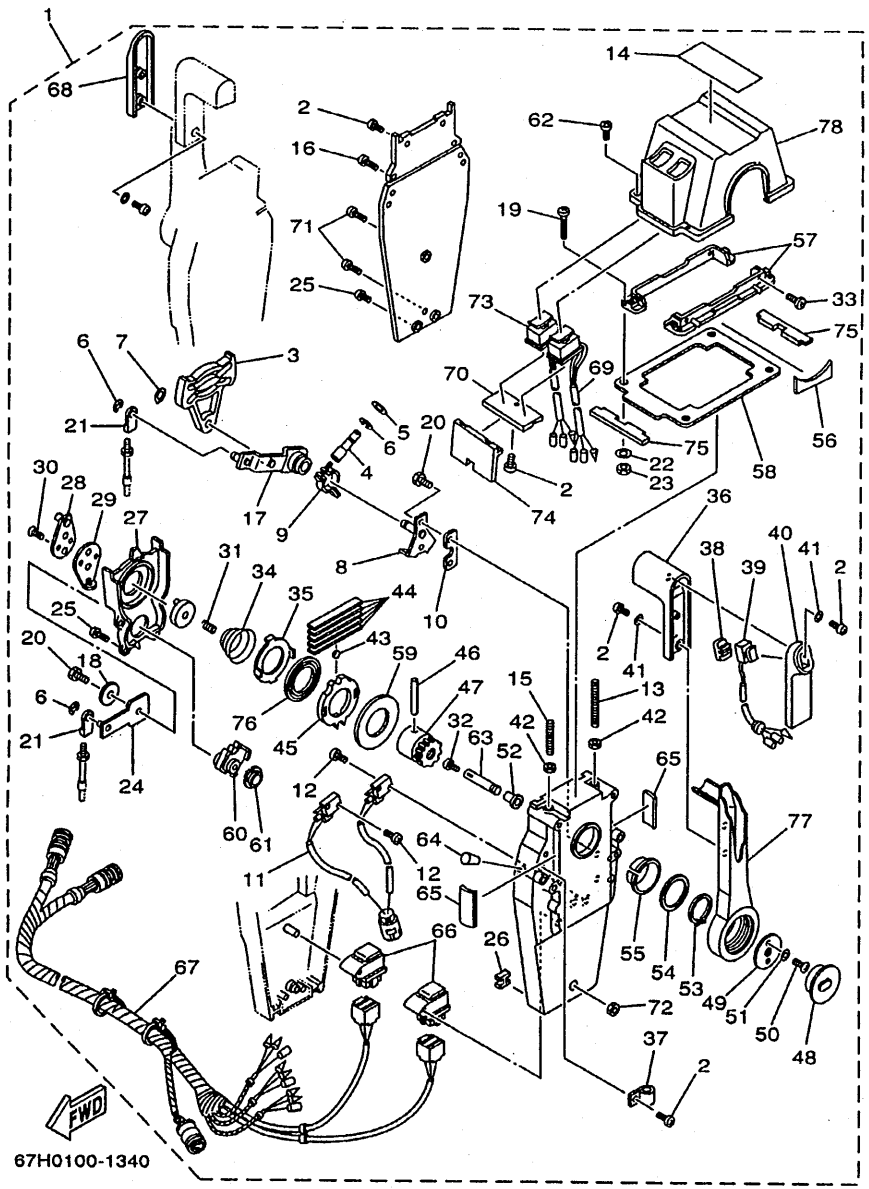
## FIG. 36 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | 703-82563-02 | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | 1 | 1 | 1 | | | |
| 56 | 703-48221-00 | .LEVER, CONTROL<br>.LEVIER, COMMANDE | 1 | 1 | 1 | | | |
| 57 | 703-48152-00 | .KNOB, FREE ACCEL.<br>.BOUTON | 1 | 1 | 1 | | | |
| 58 | 703-48212-00 | .BACK PLATE 1<br>.PLAQUETTE 1 | 1 | 1 | 1 | | | |
| 59 | 703-48213-00 | .BACK PLATE 2<br>.PLAQUETTE 2 | 1 | 1 | 1 | | | |
| 60 | 703-48271-00 | .ARM, SHIFT<br>.BRAS | 1 | 1 | 1 | | | |
| 61 | 703-48211-01 | .HOUSING,1<br>.CORPS | 1 | 1 | 1 | | | |
| 62 | 703-48232-00 | .GEAR<br>.PIGNON | 1 | 1 | 1 | | | |
| 63 | 93430-06024 | .CIRCLIP<br>.CIRCLIP, TYPE S | 2 | 2 | 2 | | | |



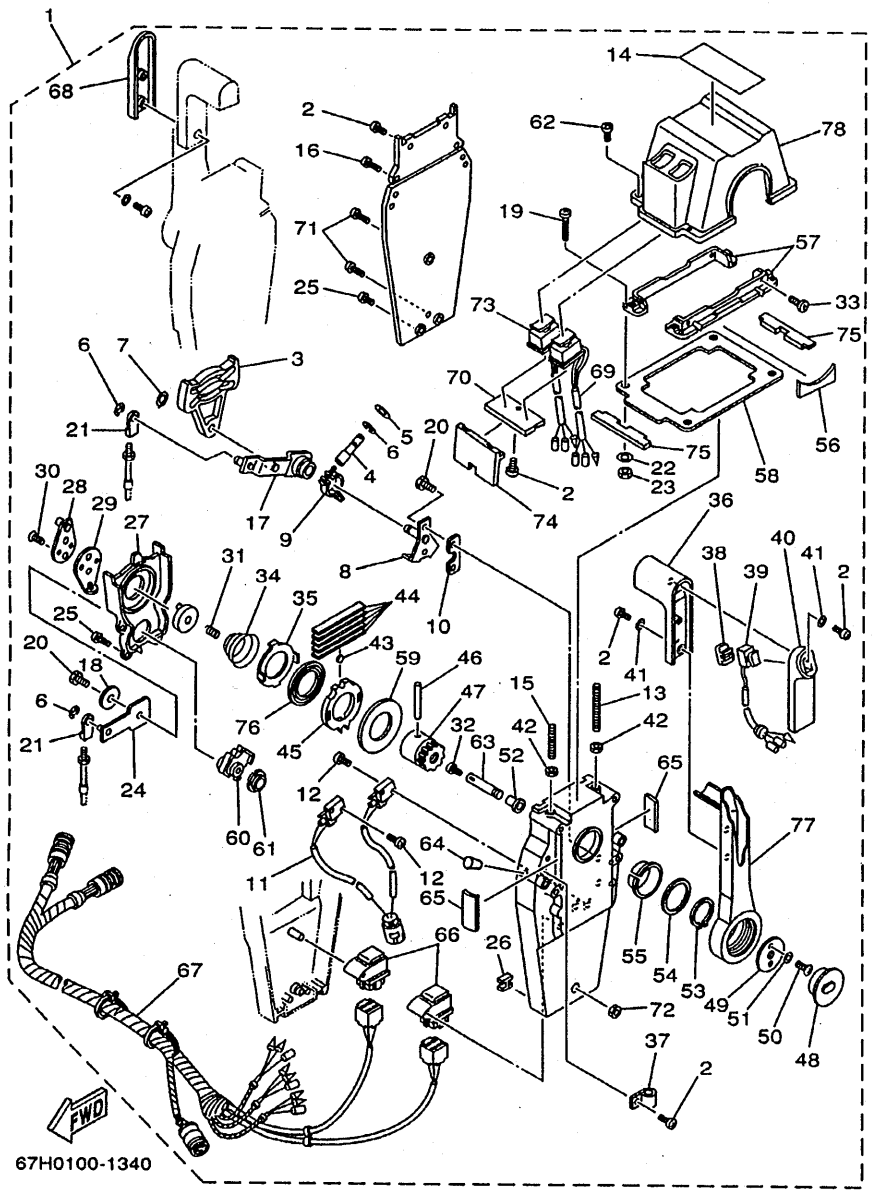

## FIG. 37 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 704-48207-23 | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | | | | 1 | 1 | AP WITH PT/T SW. |
| 2 | 97890-05016 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 12 | 12 | |
| 3 | EL8-48251-00 | .PLATE, CAM<br>.PLAQUE, CAME | | | | 2 | 2 | |
| 4 | 704-48265-00 | .SHAFT, FRICTION<br>.AXE, COPILOTE | | | | 2 | 2 | |
| 5 | 701-48246-00 | .SPACER<br>.ENTRETOISE | | | | 2 | 2 | |
| 6 | 93430-06024 | .CIRCLIP<br>.CIRCLIP, TYPE S | | | | 8 | 8 | |
| 7 | EL8-48259-00 | .CIRCLIP 1<br>.CIRCLIP | | | | 2 | 2 | |
| 8 | 704-48262-00 | .SHAFT, THROTTLE<br>.AXE, ACCELERATION | | | | 2 | 2 | |
| 9 | 704-48264-00 | .THROTTLE, FRICTION<br>.ACCELERATION | | | | 2 | 2 | |
| 10 | 704-48266-00 | .SPACER<br>.ENTRETOISE | | | | 2 | 2 | |
| 11 | 704-82540-10 | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT | | | | 1 | 1 | |
| 12 | 98580-03014 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 4 | 4 | |
| 13 | EL8-48281-00 | .SCREW<br>.VIS | | | | 2 | 2 | |
| 14 | 704-48215-10 | .GRAPHIC<br>.ADHESIF | | | | 1 | 1 | |
| 15 | 704-48281-00 | .SCREW<br>.VIS | | | | 2 | 2 | |
| 16 | 98580-05525 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 4 | 4 | |
| 17 | 704-48261-00 | .ARM, THROTTLE<br>.BRAS, ACCELERATION | | | | 2 | 2 | |
| 18 | EL8-48191-00 | .WASHER 1<br>.RONDELLE | | | | 2 | 2 | |
| 19 | 98580-05540 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 4 | 4 | |
| 20 | 97080-06018 | .BOLT<br>.BOULON | | | | 6 | 6 | |
| 21 | 703-48345-01 | .CABLE END,REMOTE CONTROL 2<br>.CHAPE CABLE | | | | 4 | 4 | |
| 22 | 704-48287-00 | .WASHER<br>.RONDELLE | | | | 4 | 4 | |
| 23 | 95380-05600 | .NUT<br>.ECROU | | | | 4 | 4 | |
| 24 | EL8-48271-00 | .ARM, SHIFT<br>.BRAS | | | | 2 | 2 | |
| 25 | EL8-48127-00 | .SCREW 1<br>.VIS 1 | | | | 16 | 16 | |
| 26 | 703-48358-00 | .ANCHOR, CABLE<br>.COLLIER | | | | 2 | 2 | |
| 27 | EL8-48231-00 | .HOUSING, GEAR<br>.CARTER, ENGRENAGE | | | | 2 | 2 | |



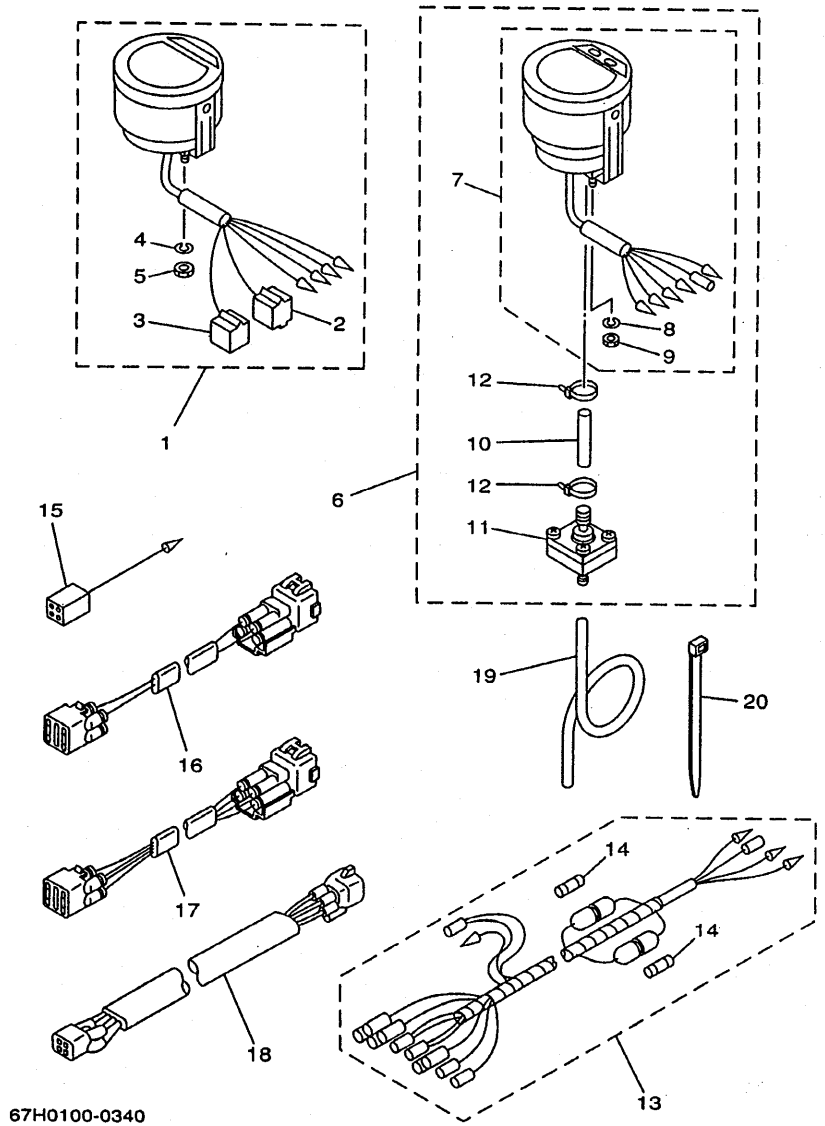

## FIG. 37 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | EL8-48241-00 | .ARM, DRIVE<br>.BRAS, COMMANDE | | | | 2 | 2 | |
| 29 | EL8-48254-00 | .STOPPER, THROTTLE ADJUSTING<br>.BUTEE | | | | 2 | 2 | |
| 30 | 98780-06020 | .SCREW, FLAT HEAD<br>.VIS, TETE PLATE | | | | 4 | 4 | |
| 31 | EL8-48158-00 | .SPRING 1<br>.RESSORT 1 | | | | 2 | 2 | |
| 32 | 98580-04006 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 2 | 2 | |
| 33 | 98780-05018 | .SCREW, FLAT HEAD<br>.VIS, TETE PLATE | | | | 4 | 4 | |
| 34 | EL8-48244-00 | .SPRING, FREE ACCEL.<br>.RESSORT | | | | 2 | 2 | |
| 35 | EL8-48245-00 | .PLATE, LOCK<br>.PLAQUE, VERROU | | | | 2 | 2 | |
| 36 | 704-48222-00 | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER | | | | 2 | 2 | |
| 37 | 704-82594-00 | .CLAMP<br>.BRIDE | | | | 1 | 1 | |
| 38 | 704-48228-00 | .HOLDER, SWITCH<br>.SUPPORT | | | | 1 | 1 | |
| 39 | 704-82563-31 | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | | | | 1 | 1 | |
| 40 | 704-48229-00 | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER | | | | 1 | 1 | |
| 41 | 92990-05300 | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE | | | | 6 | 6 | |
| 42 | 95380-06600 | .NUT, HEXAGON<br>.ECROU | | | | 4 | 4 | |
| 43 | 701-48248-00 | .ROLLER, FREE ACCEL.<br>.POULIE | | | | 2 | 2 | |
| 44 | 703-48238-00 | .SPRING, DETENT<br>.RESSORT | | | | 10 | 10 | |
| 45 | EL8-48232-00 | .GEAR 1<br>.PIGNON | | | | 2 | 2 | |
| 46 | EL8-48164-00 | .PIN 2<br>.PION 2 | | | | 2 | 2 | |
| 47 | 704-48242-00 | .SHAFT, DRIVE<br>.ARBRE, MOTEUR | | | | 2 | 2 | |
| 48 | 704-48225-00 | .COVER<br>.COUVERCLE | | | | 2 | 2 | |
| 49 | 704-48192-00 | .WASHER 2<br>.RONDELLE 2 | | | | 2 | 2 | |
| 50 | 97890-06018 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 4 | 4 | |
| 51 | 92990-06300 | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE | | | | 4 | 4 | |
| 52 | 702-48263-00 | .BUSHING<br>.COUSSINET | | | | 2 | 2 | |
| 53 | EL8-48279-00 | .CIRCLIP 2<br>.CIRCLIP 2 | | | | 2 | 2 | |
| 54 | 704-48193-00 | .WASHER 3<br>.RONDELLE 3 | | | | 2 | 2 | |




## FIG. 37 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 55 | EL8-48234-00 | .BUSHING 1<br>.POULIE | | | | 2 | 2 | |
| 56 | 704-48219-00 | .COVER, LEAD<br>.COUVERCLE | | | | 2 | 2 | |
| 57 | 704-48144-00 | .PLATE, STOPPER 2<br>.PLAQUETTE 2 | | | | 2 | 2 | |
| 58 | 704-48176-10 | .GROMMET<br>.PASSE-FIL | | | | 1 | 1 | |
| 59 | 703-48192-00 | .WASHER 2<br>.RONDELLE 2 | | | | 2 | 2 | |
| 60 | EL8-48233-00 | .GEAR 2<br>.PIGNON 2 | | | | 2 | 2 | |
| 61 | 703-48235-00 | .BUSHING<br>.COUSSINET | | | | 2 | 2 | |
| 62 | 704-48282-00 | .SCREW<br>.VIS | | | | 4 | 4 | |
| 63 | EL8-48153-10 | .SHAFT, FREE ACCEL.<br>.AXE | | | | 2 | 2 | |
| 64 | 704-48166-00 | .PLUG<br>.BOUCHON | | | | 2 | 2 | |
| 65 | 704-48284-00 | .GROMMET<br>.PASSE-FIL | | | | 4 | 4 | |
| 66 | 704-81950-00 | .RELAY ASSY<br>.RELAIS COMPLET | | | | 2 | 2 | |
| 67 | 704-82590-10 | .WIRE HARNESS ASSY<br>.FAISCEAU DE FILS COMPLET | | | | 1 | 1 | |
| 68 | 704-48229-10 | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER | | | | 1 | 1 | |
| 69 | 704-82563-E0 | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | | | | 1 | 1 | |
| 70 | 704-48228-10 | .HOLDER, SWITCH<br>.SUPPORT | | | | 1 | 1 | |
| 71 | 98580-05555 | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | | | | 3 | 3 | |
| 72 | 704-48156-00 | .NUT 1<br>.ECROU 1 | | | | 1 | 1 | |
| 73 | 704-82563-F0 | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | | | | 1 | 1 | |
| 74 | 704-48285-00 | .GROMMET 2<br>.PASSE-FIL 2 | | | | 1 | 1 | |
| 75 | 704-48286-00 | .GROMMET 3<br>.PASSE-FIL 3 | | | | 2 | 2 | |
| 76 | 704-48178-00 | .PLATE, SHIFT<br>.PLAQUETTE | | | | 2 | 2 | |
| 77 | 704-48221-00 | .LEVER, CONTROL<br>.LEVIER, COMMANDE | | | | 2 | 2 | |
| 78 | 704-48119-20 | .COVER<br>.COQUILLE | | | | 1 | 1 | |

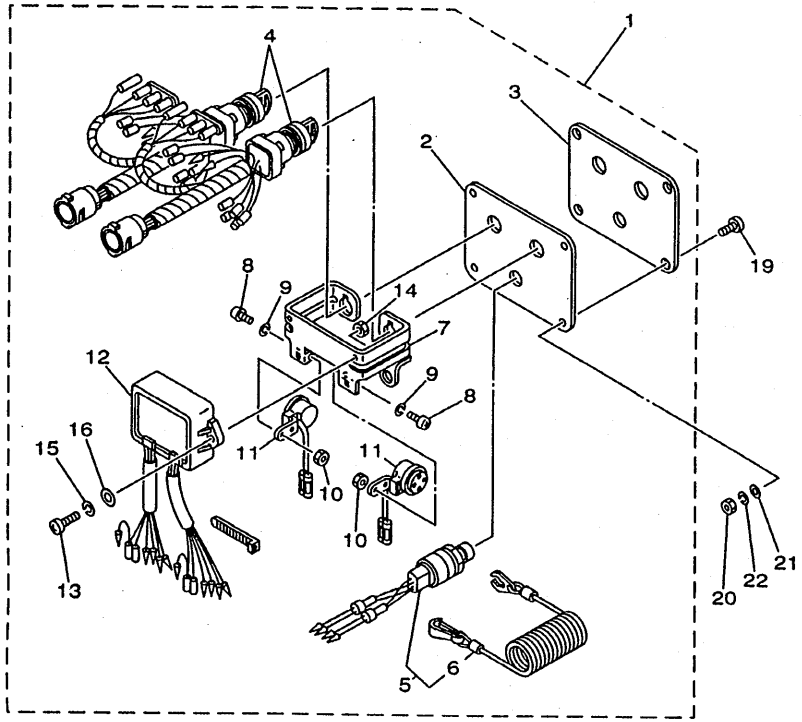


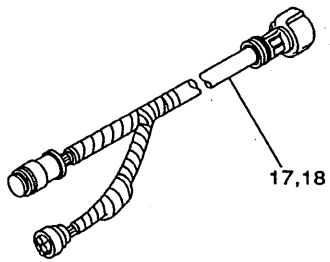

## FIG. 38 METER — COMPTEUR

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6Y5-83500-T2 | DIGITAL TACHOMETER ASSY<br>COMPTE-TOURS NUMERIQUE CPLT | 1 | 1 | 1 | 1 | 1 | AP |
| 2 | 9E450-04433 | .CONNECTOR<br>.CONNECTEUR | 1 | 1 | 1 | 1 | 1 | M-4-W |
| 3 | 9E450-04533 | .CONNECTOR<br>.CONNECTEUR | 1 | 1 | 1 | 1 | 1 | F-4-W |
| 4 | 92990-04100 | .WASHER, SPRING<br>.RONDELLE, GROWER | 2 | 2 | 2 | 2 | 2 | |
| 5 | 95380-04600 | .NUT<br>.ECROU | 2 | 2 | 2 | 2 | 2 | |
| 6 | 6Y5-83500-S4 | DIGITAL SPEEDOMETER ASSY<br>TACHYMETRE NUMERIQUE CPLT. | 1 | 1 | 1 | | | AP |
| 7 | 6Y5-83570-S4 | .DIGITAL SPEEDOMETER<br>.TACHYMETRE NUMERIQUE | 1 | 1 | 1 | | | |
| 8 | 92990-04100 | ..WASHER, SPRING<br>..RONDELLE, GROWER | 2 | 2 | 2 | | | |
| 9 | 95380-04600 | ..NUT<br>..ECROU | 2 | 2 | 2 | | | |
| 10 | 6Y5-83557-31 | .TUBE<br>.TUBE | 1 | 1 | 1 | | | |
| 11 | 6Y5-83728-00 | .CONNECTOR ASSY<br>.CONNEXION COMPLET | 1 | 1 | 1 | | | |
| 12 | 90465-11M10 | .CLAMP<br>.BRIDE | 2 | 2 | 2 | | | |
| 13 | 6Y5-83553-M0 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | | | AP |
| | 6Y5-83553-00 | WIRE, LEAD<br>FIL | | | | 1 | 1 | AP |
| 14 | 1E6-82151-00 | .FUSE (10A)<br>.FUSIBLE (10A) | 2 | 2 | 2 | | | |
| | 1E6-82151-00 | .FUSE (10A)<br>.FUSIBLE (10A) | | | | 1 | 1 | |
| 15 | 6Y5-82117-00 | WIRE, LEAD (BLACK)<br>FIL (NOIR) | 1 | 1 | 1 | | | AP |
| 16 | 6R3-82521-70 | WIRE, LEAD<br>FIL | 1 | 1 | 1 | | | AP 7M |
| | 6R3-82521-80 | WIRE, LEAD<br>FIL | | | | 1 | 1 | AP 8M |
| 17 | 6R3-82553-70 | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU | 1 | 1 | 1 | | | AP 4P,7M |
| | 6R3-82553-80 | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU | | | | 1 | 1 | AP 4P,8M |
| 18 | 6R3-82553-30 | EXTENSION, WIRE LEAD L=3000<br>EXTENSION, FAISCEAU | | | | 2 | 2 | AP |
| 19 | 6Y5-83557-00 | TUBE (6M)<br>TUBE (6M) | 1 | 1 | 1 | | | AP |
| 20 | 90465-11M10 | CLAMP<br>BRIDE | 2 | 2 | 2 | | | AP |

## FIG. 39 SWITCH. PANEL

## TABLEAU DE CONTACTEUR

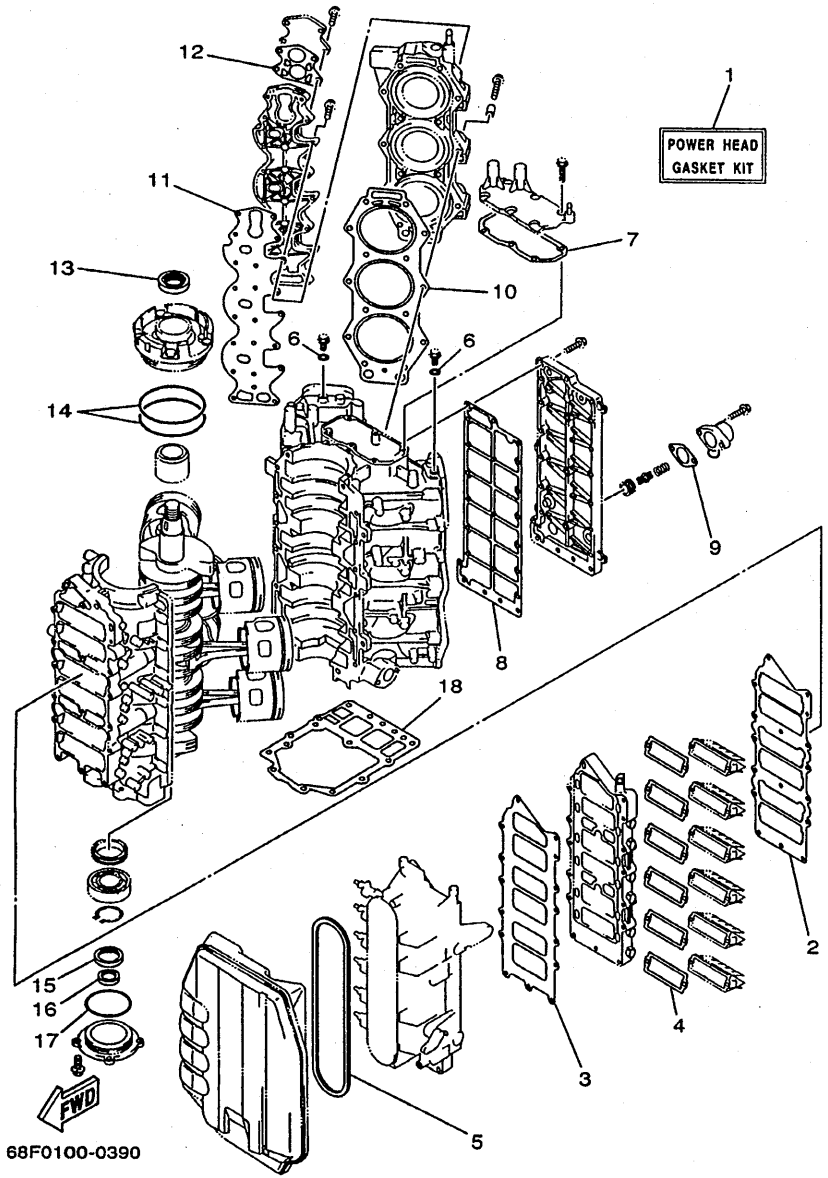



FWD

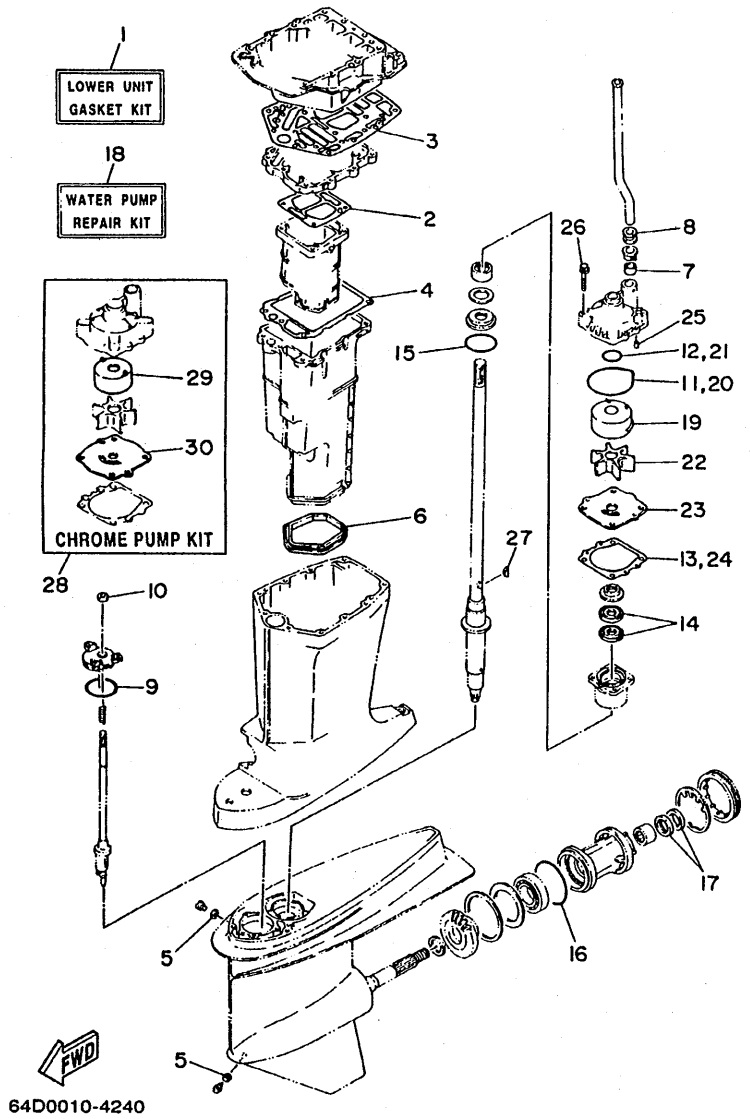
65J0100-0340

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 61B-82570-01 | PANEL SWITCH ASSY<br>PLATINE D'INTERRUPEUR CPLT | | | | 1 | 1 | AP |
| 2 | 61B-82588-01 | .PLATE<br>.PLAQUE | | | | 1 | 1 | |
| 3 | 61B-82551-01 | .STOP SWITCH ASSY<br>.COMMUTATEUR D'ARRET CPLT | | | | 1 | 1 | |
| 4 | 61B-82510-00 | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET | | | | 2 | 2 | |
| 5 | 6K1-82575-00 | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT | | | | 1 | 1 | |
| 6 | 682-82556-00 | ..STOPPER<br>..PLAQUETTE | | | | 1 | 1 | |
| 7 | 6K1-83614-01 | .BRACKET<br>.SUPPORT | | | | 1 | 1 | |
| 8 | 98980-05010 | .SCREW, BIND<br>.VIS, DE PRESSION | | | | 2 | 2 | |
| 9 | 92990-05100 | .WASHER, SPRING<br>.RONDELLE, GROWER | | | | 2 | 2 | |
| 10 | 95380-05600 | .NUT<br>.ECROU | | | | 2 | 2 | |
| 11 | 6R5-83383-00 | .BUZZER<br>.RONFLEUR | | | | 2 | 2 | |
| 12 | 61B-85830-00 | .CONTROL UNIT ASSY<br>.BLOC DE CONTROLE | | | | 1 | 1 | |
| 13 | 98980-06020 | .SCREW, BIND<br>.VIS, DE PRESSION | | | | 2 | 2 | |
| 14 | 95380-06600 | .NUT, HEXAGON<br>.ECROU | | | | 2 | 2 | |
| 15 | 92990-06100 | .WASHER, SPRING<br>.RONDELLE, GROWER | | | | 2 | 2 | |
| 16 | 92990-06600 | .WASHER, PLATE<br>.RONDELLE, PLATE | | | | 2 | 2 | |
| 17 | 6K1-8258A-40 | EXTENSION, WIRE HARNESS<br>EXTENSION, FAISCEAU | | | | 1 | 1 | AP |
| 18 | 61B-8258A-01 | EXTENSION, WIRE HARNESS<br>EXTENSION, FAISCEAU | | | | 1 | 1 | AP |
| 19 | 90149-05M05 | SCREW<br>VIS | | | | 4 | 4 | AP |
| 20 | 95380-05600 | NUT<br>ECROU | | | | 4 | 4 | AP |
| 21 | 92990-05600 | WASHER, PLATE<br>RONDELLE, PLATE | | | | 4 | 4 | AP |
| 22 | 92990-05100 | WASHER, SPRING<br>RONDELLE, GROWER | | | | 4 | 4 | AP |




## FIG. 40 REPAIR KIT 1 — KITS DE REPARATION 1

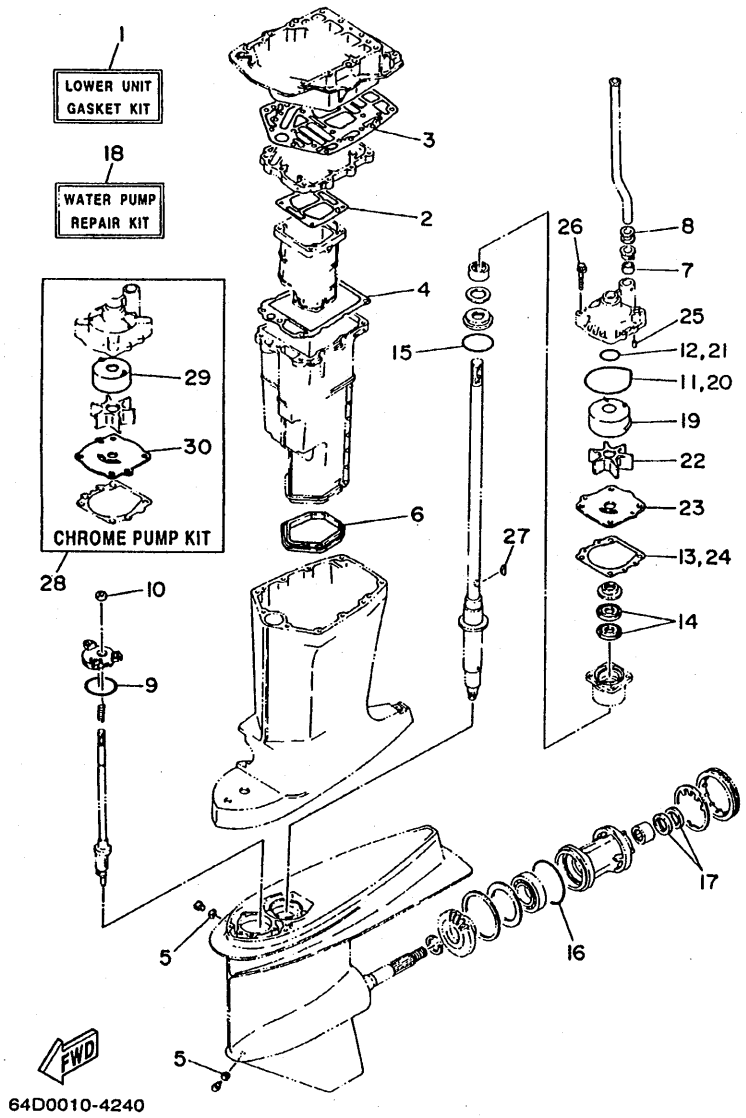
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 68F-W0001-00 | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 65L-13645-00 | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1 | 1 | 1 | 1 | 1 | 1 | |
| 3 | 65L-13646-00 | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2 | 1 | 1 | 1 | 1 | 1 | |
| 4 | 61A-13621-A0 | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET | 6 | 6 | 6 | 6 | 6 | |
| 5 | 65L-14483-00 | .GASKET<br>.JOINT | 1 | 1 | 1 | 1 | 1 | |
| 6 | 90430-14115 | .GASKET<br>.JOINT | 2 | 2 | 2 | 2 | 2 | |
| 7 | 68F-11381-00 | .GASKET 1<br>.JOINT 1 | 1 | 1 | 1 | 1 | 1 | |
| 8 | 68F-41114-00 | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMEN | 1 | 1 | 1 | 1 | 1 | |
| 9 | 6G5-11382-A1 | .GASKET 2<br>.JOINT 2 | 1 | 1 | 1 | 1 | 1 | |
| 10 | 68F-11181-00 | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1 | 2 | 2 | 2 | 2 | 2 | |
| 11 | 68F-11193-01 | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1 | 2 | 2 | 2 | 2 | 2 | |
| 12 | 688-12414-A1 | .GASKET, COVER<br>.JOINT, COUVERCLE | 2 | 2 | 2 | 2 | 2 | |
| 13 | 93102-40M14 | .OIL SEAL<br>.JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 14 | 93211-04001 | .O-RING<br>.JOINT TORIQUE | 2 | 2 | 2 | 2 | 2 | |
| 15 | 93102-35M61 | .OIL SEAL<br>.JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 16 | 93101-22M15 | .OIL SEAL<br>.JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 17 | 93210-74M35 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 18 | 68F-45113-00 | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE | 1 | 1 | 1 | 1 | 1 | |




64D0010-4240

## FIG. 41 REPAIR KIT 2 — KITS DE REPARATION 2

| REF. NO. | PART NO. / NO. PIECES | DESCRIPTION / DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS / REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 1 | 6G5-W0001-C1 | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE | 1 | 1 | 1 | 1 | 1 | |
| 2 | 6G5-41134-A0 | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 3 | 6G5-45114-A0 | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE | 1 | 1 | 1 | 1 | 1 | |
| 4 | 6E5-41135-A0 | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | 1 | 1 | |
| 5 | 90430-08020 | .GASKET<br>.JOINT | 2 | 2 | 2 | 2 | 2 | |
| 6 | 6E5-45123-00 | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE | 1 | 1 | 1 | 1 | 1 | |
| 7 | 6E5-44365-00 | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU | 1 | 1 | 1 | 1 | 1 | |
| 8 | 6E5-44366-00 | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU | 1 | 1 | 1 | 1 | 1 | |
| 9 | 93210-58144 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 10 | 93106-09014 | .OIL SEAL<br>.JOINT SPY | 1 | 1 | 1 | 1 | 1 | |
| 11 | 93210-86M38 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 93210-37160 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 6E5-44315-A0 | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU | 1 | 1 | 1 | 1 | 1 | |
| 14 | 93101-28M16 | .OIL SEAL<br>.JOINT SPY | 2 | 2 | 2 | 2 | 2 | |
| 15 | 93210-55M14 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 16 | 93210-97M55 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 17 | 93101-30M17 | .OIL SEAL<br>.JOINT SPY | 2 | 2 | 2 | 2 | 2 | |
| 18 | 61A-W0078-A3 | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1 | 1 | 1 | 1 | 1 | |
| 19 | 61A-44322-02 | .INSERT, CARTRIDGE<br>.CUVETTE | 1 | 1 | 1 | 1 | 1 | |
| 20 | 93210-86M38 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 21 | 93210-37160 | .O-RING<br>.JOINT TORIQUE | 1 | 1 | 1 | 1 | 1 | |
| 22 | 6E5-44352-01 | .IMPELLER<br>.TURBINE | 1 | 1 | 1 | 1 | 1 | |
| 23 | 6G5-44323-00 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1 | 1 | 1 | 1 | 1 | |
| 24 | 6E5-44315-A0 | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU | 1 | 1 | 1 | 1 | 1 | |
| 25 | 93606-12019 | .PIN, DOWEL<br>.GOUJON | 2 | 2 | 2 | 2 | 2 | |
| 26 | 90119-08M14 | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE | 4 | 4 | 4 | 4 | 4 | |
| 27 | 90280-04M05 | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | 1 | 1 | |




64D0010-4240

## FIG. 41 REPAIR KIT 2 — KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 68H0 | 68L0 | 68F0 | 68K0 | 68G0 | REMARKS REMARQUES |
|---|---|---|---|---|---|---|---|---|
| 28 | 61A-W0078-1A | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROMEE | 1 | 1 | 1 | 1 | 1 | |
| 29 | 6R3-44322-41 | .INSERT, CARTRIDGE<br>.CUVETTE | 1 | 1 | 1 | 1 | 1 | |
| 30 | 6G5-44323-40 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1 | 1 | 1 | 1 | 1 | |

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| 68F-W0090-11-1S | 2 - 1 |
| 68H-W0090-11-1S | 2 - 1 |
| 68L-W0090-10-1S | 2 - 1 |
| 68F-W1135-00 | 18 - 61 |
| 68F-11111-00-94 | 4 - 1 |
| 68F-11119-00 | 4 - 9 |
| 68F-11121-00-94 | 4 - 4 |
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| 68F-11579-01 | 5 - 11 |
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| 68F-11595-00 | 5 - 8 |
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| 68F-11604-00 | 3 - 19 |
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